

Contents

Preface to the Third Edition	<i>page</i> xvii
Preface to the Second Edition	xix
A Note to the Reader	xxi
Chapter 1 Materials: Structure, Properties, and Performance	1
1.1 Introduction	1
1.2 Monolithic, Composite, and Hierarchical Materials	3
1.3 Structure of Materials	10
1.3.1 Crystal Structures	11
1.3.2 Metals	15
1.3.3 Ceramics	21
1.3.4 Glasses	27
1.3.5 Polymers	29
1.3.6 Liquid Crystals	39
1.3.7 Biological Materials and Biomaterials	40
1.3.8 Porous and Cellular Materials	46
1.3.9 Nano- and Microstructures of Biological Materials	48
1.3.10 The Sponge Spicule: An Example of a Biological Material	60
1.3.11 Active (or Smart) Materials	61
1.3.12 Electronic Materials	63
1.3.13 Nanotechnology	64
1.4 Strength of Real Materials	66
Suggested Reading	69
Exercises	71
Chapter 2 Elasticity and Viscoelasticity	77
2.1 Introduction	77
2.2 Longitudinal Stress and Strain	77
2.3 Strain Energy (or Deformation Energy) Density	84
2.4 Shear Stress and Strain	87
2.5 Poisson’s Ratio	90
2.6 More Complex States of Stress	93
2.7 Graphical Solution of a Biaxial State of Stress: The Mohr Circle	97
	vii

viii Contents

2.8	Volumetric Strain or Dilation	102
2.9	Pure Shear: Relationship between G and E	103
2.10	Anisotropic Effects on Matrix Formulation of Stiffness and Compliance	105
2.10.1	Tensors	105
2.10.2	Transformation of a Second-Rank Tensor	106
2.10.3	Hooke’s Law in Tensorial Form	106
2.11	Elastic Properties of Polycrystals	119
2.12	Elastic Properties of Materials	125
2.12.1	Elastic Properties of Metals	125
2.12.2	Elastic Properties of Ceramics	125
2.12.3	Elastic Properties of Polymers	132
2.12.4	Elastic Constants of Unidirectional Fiber-Reinforced Composite	132
2.13	Viscoelasticity	136
2.13.1	Storage and Loss Moduli	139
2.14	Rubber Elasticity	141
2.15	Mooney–Rivlin Equation	147
2.16	Elastic Properties of Biological Materials	150
2.16.1	Blood Vessels	150
2.16.2	Articular Cartilage	153
2.16.3	Mechanical Properties at the Nanometer Level	156
2.17	Elastic Properties of Electronic Materials	160
2.18	Elastic Constants and Bonding	163
	Suggested Reading	178
	Exercises	178
Chapter 3 Plasticity		187
3.1	Introduction	187
3.2	Plastic Deformation in Tension	189
3.2.1	Tensile Curve Parameters	196
3.2.2	Necking	198
3.2.3	Strain Rate Effects	202
3.3	Plastic Deformation in Compression Testing	210
3.4	The Bauschinger Effect	213
3.5	Plastic Deformation of Polymers	214
3.5.1	Stress–Strain Curves	214
3.5.2	Glassy Polymers	216
3.5.3	Semicrystalline Polymers	216
3.5.4	Viscous Flow	218
3.5.5	Adiabatic Heating	218

	Contents	ix
3.6 Plastic Deformation of Glasses		219
3.6.1 Microscopic Deformation Mechanisms		221
3.6.2 Temperature Dependence and Viscosity		222
3.7 Flow, Yield, and Failure Criteria		225
3.7.1 Maximum-Stress Criterion (Rankine)		226
3.7.2 Maximum-Shear-Stress Criterion (Tresca)		226
3.7.3 Maximum-Distortion-Energy Criterion (von Mises)		227
3.7.4 Graphical Representation and Experimental Verification of Rankine, Tresca, and von Mises Criteria		227
3.7.5 Failure Criteria for Brittle Materials		231
3.7.6 Yield Criteria for Ductile Polymers		235
3.7.7 Failure Criteria for Composite Materials		238
3.7.8 Yield and Failure Criteria for Other Anisotropic Materials		241
3.8 Hardness		242
3.8.1 Macroindentation Tests		243
3.8.2 Microindentation Tests		250
3.8.3 Tabor Equation		252
3.8.4 Nanoindentation		254
3.9 Formability: Important Parameters		258
3.9.1 Plastic Anisotropy		261
3.9.2 Punch-Stretch Tests and Forming-Limit Curves (or Keeler–Goodwin Diagrams)		262
3.10 Euler Buckling or Buckling of a Strut or a Column		266
3.11 Muscle Force		268
3.12 Mechanical Properties of Some Biological Materials		273
Suggested Reading		277
Exercises		277
Chapter 4 Imperfections: Point and Line Defects		286
4.1 Introduction		286
4.2 Theoretical Shear Strength		287
4.3 Atomic or Electronic Point Defects		290
4.3.1 Equilibrium Concentration of Point Defects		291
4.3.2 Production of Point Defects		295
4.3.3 Effect of Point Defects on Mechanical Properties		296
4.3.4 Radiation Damage		297
4.3.5 Ion Implantation		302
4.4 Line Defects		303
4.4.1 Experimental Observation of Dislocations		308
4.4.2 Behavior of Dislocations		310
4.4.3 Stress Field Around Dislocations		314

x Contents

4.4.4	Energy of Dislocations	316
4.4.5	Force Required to Bow a Dislocation	321
4.4.6	Dislocations in Various Structures	323
4.4.7	Dislocations in Ceramics	335
4.4.8	Sources of Dislocations	339
4.4.9	Dislocation Pileups	345
4.4.10	Intersection of Dislocations	346
4.4.11	Deformation Produced by Motion of Dislocations (Orowan’s Equation)	348
4.4.12	The Peierls–Nabarro Stress	351
4.4.13	The Movement of Dislocations: Temperature and Strain Rate Effects	354
4.4.14	Dislocations in Electronic Materials	357
	Suggested Reading	360
	Exercises	361
 Chapter 5 Imperfections: Interfacial and Volumetric Defects		369
5.1	Introduction	369
5.2	Grain Boundaries	369
5.2.1	Tilt and Twist Boundaries	374
5.2.2	Energy of a Grain Boundary	376
5.2.3	Variation of Grain-Boundary Energy with Misorientation	379
5.2.4	Coincidence Site Lattice (CSL) Boundaries	383
5.2.5	Grain-Boundary Triple Junctions	383
5.2.6	Grain-Boundary Dislocations and Ledges	384
5.2.7	Electron Backscattered Diffraction (EBSD)	384
5.2.8	Grain Boundaries as a Packing of Polyhedral Units	386
5.3	Twinning and Twin Boundaries	388
5.3.1	Crystallography and Morphology	388
5.3.2	Mechanical Effects	393
5.4	Grain Boundaries in Plastic Deformation (Grain-Size Strengthening)	396
5.4.1	Hall–Petch Theory	400
5.4.2	Cottrell’s Theory	401
5.4.3	Li’s Theory	402
5.4.4	Meyers–Ashworth Theory	403
5.5	Other Internal Obstacles	405
5.6	Nanocrystalline Materials	408
5.7	Volumetric or Tridimensional Defects	411
5.8	Imperfections in Polymers	414
5.9	Micrometer and Submicrometer Compression (Pillar) Testing	416
	Suggested Reading	417
	Exercises	418

	Contents	xi
Chapter 6 Geometry of Deformation and Work-Hardening		424
6.1 Introduction		424
6.2 Geometry of Deformation		428
6.2.1 Stereographic Projections		428
6.2.2 Stress Required for Slip		430
6.2.3 Shear Deformation		436
6.2.4 Slip in Systems and Work-Hardening		437
6.2.5 Independent Slip Systems in Polycrystals		440
6.3 Work-Hardening in Polycrystals		441
6.3.1 Taylor’s Theory		443
6.3.2 Seeger’s Theory		444
6.3.3 Kuhlmann-Wilsdorf’s Theory		445
6.4 Softening Mechanisms		448
6.5 Texture Strengthening		452
Suggested Reading		455
Exercises		455
Chapter 7 Fracture: Macroscopic Aspects		462
7.1 Introduction		462
7.2 Theoretical Tensile Strength		465
7.3 Stress Concentration and Griffith Criterion of Fracture		468
7.3.1 Stress Concentrations		469
7.3.2 Stress Concentration Factor		469
7.4 Griffith Criterion		476
7.5 Crack Propagation with Plasticity		481
7.6 Linear Elastic Fracture Mechanics		483
7.6.1 Fracture Toughness		483
7.6.2 Hypotheses of LEFM		485
7.6.3 Crack-Tip Separation Modes		485
7.6.4 Stress Field in an Isotropic Material in the Vicinity of a Crack Tip		485
7.6.5 Details of the Crack-Tip Stress Field in Mode I		487
7.6.6 Plastic-Zone Size Correction		491
7.6.7 Variation in Fracture Toughness with Thickness		493
7.7 Fracture Toughness Parameters		497
7.7.1 Crack Extension Force		497
7.7.2 Crack Opening Displacement		500
7.7.3 <i>J</i> -Integral		503
7.7.4 <i>R</i> Curve		506
7.7.5 Relationships among Different Fracture Toughness Parameters		507
7.8 Importance of <i>K_{Ic}</i> in Practice		508
7.9 Post-Yield Fracture Mechanics		510

xii Contents

7.10 Statistical Analysis of Failure Strength	512
Appendix: Stress Singularity at Crack Tip	522
Suggested Reading	525
Exercises	525
 Chapter 8 Fracture: Microscopic Aspects	 532
8.1 Introduction	532
8.2 Fracture in Metals	534
8.2.1 Crack Nucleation	534
8.2.2 Ductile Fracture	535
8.2.3 Brittle, or Cleavage, Fracture	547
8.3 Fracture in Ceramics	554
8.3.1 Microstructural Aspects	554
8.3.2 Effect of Grain Size on Strength of Ceramics	562
8.3.3 Fracture of Ceramics in Tension	563
8.3.4 Fracture in Ceramics Under Compression	566
8.3.5 Thermally Induced Fracture in Ceramics	572
8.4 Fracture in Polymers	575
8.4.1 Brittle Fracture	576
8.4.2 Craze and Shear Yielding	577
8.4.3 Fracture in Semicrystalline and Crystalline Polymers	581
8.4.4 Toughness of Polymers	582
8.5 Fracture and Toughness of Biological Materials	586
8.6 Fracture Mechanism Maps	591
Suggested Reading	592
Exercises	592
 Chapter 9 Fracture Testing	 598
9.1 Introduction	598
9.2 Impact Testing	598
9.2.1 Charpy Impact Test	599
9.2.2 Drop-Weight Test	603
9.2.3 Instrumented Charpy Impact Test	604
9.4 Plane-Strain Fracture Toughness Test	606
9.5 Crack Opening Displacement Testing	611
9.6 <i>J</i> -Integral Testing	612
9.7 Flexure Test	614
9.7.1 Three-Point Bend Test	615
9.7.2 Four-Point Bending	616
9.7.3 Interlaminar Shear Strength Test	618
9.8 Fracture Toughness Testing of Brittle Materials	620
9.8.1 Chevron Notch Test	621
9.8.2 Indentation Methods for Determining Toughness	623

	Contents	xiii
9.9 Adhesion of Thin Films to Substrates		627
Suggested Reading		629
Exercises		629
Chapter 10 Solid Solution, Precipitation, and Dispersion Strengthening		637
10.1 Introduction		637
10.2 Solid-Solution Strengthening		638
10.2.1 Elastic Interaction		639
10.2.2 Other Interactions		643
10.3 Mechanical Effects Associated with Solid Solutions		644
10.3.1 Well-Defined Yield Point in the Stress–Strain Curves		645
10.3.2 Plateau in the Stress–Strain Curve and Lüders Band		646
10.3.3 Strain Aging		647
10.3.4 Serrated Stress–Strain Curve		648
10.3.5 Snoek Effect		649
10.3.6 Blue Brittleness		650
10.4 Precipitation- and Dispersion-Hardening		650
10.5 Dislocation–Precipitate Interaction		659
10.6 Precipitation in Microalloyed Steels		666
10.7 Advanced Steels		671
Suggested Reading		676
Exercises		676
Chapter 11 Martensitic Transformation		682
11.1 Introduction		682
11.2 Structures and Morphologies of Martensite		682
11.3 Strength of Martensite		688
11.4 Mechanical Effects		692
11.5 Shape-Memory Effect		697
11.5.1 Shape-Memory Effect in Polymers		702
11.6 Martensitic Transformation in Ceramics		703
Suggested Reading		707
Exercises		708
Chapter 12 Special Materials: Intermetallics and Foams		711
12.1 Introduction		711
12.2 Silicides		711
12.3 Ordered Intermetallics		712
12.3.1 Dislocation Structures in Ordered Intermetallics		714
12.3.2 Effect of Ordering on Mechanical Properties		717
12.3.3 Ductility of Intermetallics		724

xiv Contents

12.4 Cellular Materials	730
12.4.1 Structure	730
12.4.2 Modeling of the Mechanical Response	732
12.4.3 Comparison of Predictions and Experimental Results	736
12.4.4 Syntactic Foam	736
12.4.5 Plastic Behavior of Porous Materials	737
Suggested Reading	741
Exercises	741
 Chapter 13 Creep and Superplasticity	 745
13.1 Introduction	745
13.2 Correlation and Extrapolation Methods	751
13.3 Fundamental Mechanisms Responsible for Creep	758
13.4 Diffusion Creep	759
13.5 Dislocation (or Power Law) Weertman Creep	764
13.6 Dislocation Glide	767
13.7 Grain-Boundary Sliding	768
13.8 Deformation-Mechanism (Weertman–Ashby) Maps	770
13.9 Creep-Induced Fracture	772
13.10 Heat-Resistant Materials	775
13.11 Creep in Polymers	782
13.12 Diffusion-Related Phenomena in Electronic Materials	791
13.13 Superplasticity	793
Suggested Reading	799
Exercises	800
 Chapter 14 Fatigue	 811
14.1 Introduction	811
14.2 Fatigue Parameters and <i>S–N</i> (Wöhler) Curves	812
14.3 Fatigue Strength or Fatigue Life	814
14.4 Effect of Mean Stress on Fatigue Life	817
14.5 Effect of Frequency	820
14.6 Cumulative Damage and Life Exhaustion	820
14.7 Mechanisms of Fatigue	824
14.7.1 Fatigue Crack Nucleation	824
14.7.2 Fatigue Crack Propagation	829
14.8 Linear Elastic Fracture Mechanics Applied to Fatigue	834
14.8.1 Fatigue of Biomaterials	845
14.9 Hysteretic Heating in Fatigue	847
14.10 Environmental Effects in Fatigue	849
14.11 Fatigue Crack Closure	849
14.12 The Two-Parameter Approach	850
14.13 The Short-Crack Problem in Fatigue	851

	Contents	xv
14.14 Fatigue Testing		853
14.14.1 Conventional Fatigue Tests		853
14.14.2 Rotating Bending Machine		854
14.14.3 Statistical Analysis of <i>S–N</i> Curves		854
14.14.4 Nonconventional Fatigue Testing		855
14.14.5 Servohydraulic Machines		857
14.14.6 Low-Cycle Fatigue Tests		858
14.14.7 Fatigue Crack Propagation Testing		859
Suggested Reading		860
Exercises		861
Chapter 15 Composite Materials		870
15.1 Introduction		870
15.2 Types of Composites		870
15.3 Important Reinforcements and Matrix Materials		873
15.4 Microstructural Aspects and Importance of the Matrix		874
15.5 Interfaces in Composites		875
15.5.1 Crystallographic Nature of the Fiber– Matrix Interface		876
15.5.2 Interfacial Bonding in Composites		877
15.5.3 Interfacial Interactions		878
15.6 Properties of Composites		879
15.6.1 Density and Heat Capacity		880
15.6.2 Elastic Moduli		880
15.6.3 Strength		885
15.6.4 Anisotropic Nature of Fiber- Reinforced Composites		888
15.6.5 Aging Response of Matrix in MMCs		889
15.6.6 Toughness		889
15.7 Load Transfer from Matrix to Fiber		892
15.7.1 Fiber and Matrix Elastic		893
15.7.2 Fiber Elastic and Matrix Plastic		897
15.8 Fracture in Composites		899
15.8.1 Single and Multiple Fracture		899
15.8.2 Failure Modes in Composites		900
15.9 Some Fundamental Characteristics of Composites		903
15.9.1 Heterogeneity		904
15.9.2 Anisotropy		904
15.9.3 Shear Coupling		905
15.9.4 Statistical Variation in Strength		907
15.10 Functionally Graded Materials		907
15.11 Applications		908
15.11.1 Aerospace Applications		908
15.11.2 Nonaerospace Applications		909

xvi Contents

15.12 Laminated Composites	912
Suggested Reading	915
Exercises	915
 Chapter 16 Environmental Effects	 921
16.1 Introduction	921
16.2 Electrochemical Nature of Corrosion in Metals	921
16.2.1 Galvanic Corrosion	922
16.2.2 Uniform Corrosion	923
16.2.3 Crevice Corrosion	923
16.2.4 Pitting Corrosion	924
16.2.5 Intergranular Corrosion	924
16.2.6 Selective Leaching	924
16.2.7 Erosion-Corrosion	924
16.2.8 Radiation Damage	924
16.2.9 Stress Corrosion	925
16.3 Oxidation of Metals	925
16.4 Environmentally Assisted Fracture in Metals	926
16.4.1 Stress Corrosion Cracking (SCC)	926
16.4.2 Hydrogen Damage in Metals	931
16.4.3 Liquid and Solid Metal Embrittlement	938
16.5 Environmental Effects in Polymers	939
16.5.1 Chemical or Solvent Attack	940
16.5.2 Swelling	940
16.5.3 Oxidation	941
16.5.4 Radiation Damage	942
16.5.5 Environmental Crazing	942
16.5.6 Alleviating the Environmental Damage in Polymers	943
16.6 Environmental Effects in Ceramics	944
16.6.1 Oxidation of Ceramics	948
Suggested Reading	948
Exercises	948
 Appendixes	 951
Index	959