

Contents

	<i>Preface</i>	<i>page xi</i>
	<i>Nomenclature</i>	<i>xiii</i>
1	General Introduction	1
	1.1 Rationale and Scope of the Book	1
	1.2 Structure and Readership of the Book	2
	1.3 Basic Elastic and Plastic Property Ranges	3
2	Stresses, Strains and Elasticity	7
	2.1 Stress and Strain as Second Rank Tensors	7
	2.2 Transformation of Axes	9
	2.2.1 Transforming First Rank Tensors (Vectors)	9
	2.2.2 Transforming Second Rank Tensors and Principal Stresses	11
	2.2.3 Use of Mohr's Circle	12
	2.3 Representation of Strain	14
	2.4 Stress–Strain Relationships and Engineering Constants	16
	2.4.1 Stiffness and Compliance Tensors	16
	2.4.2 Relationship to Elastic Constants	17
	2.4.3 Engineering Shear Strains, Shear Modulus and Bulk Modulus	18
	2.4.4 Relationships between Elastic Constants	19
3	Continuum Plasticity	21
	3.1 The Onset of Plasticity and Yielding Criteria	21
	3.1.1 Deviatoric (von Mises) and Hydrostatic Stresses and Strains	22
	3.1.2 Yield Envelopes in Stress Space – von Mises and Tresca Criteria	23
	3.1.3 True and Nominal (Engineering) Stresses and Strains	27
	3.2 Constitutive Laws for Progressive Plastic Deformation	28
	3.2.1 Quasi-Static Plasticity – the Ludwik–Hollomon and Voce Laws	28
	3.2.2 The Strain Rate Dependence of Plasticity and the Johnson–Cook Formulation	31

	3.2.3 Constitutive Laws for Superelasticity	32
	3.2.4 Progressive Creep Deformation and the Miller–Norton Law	34
3.3	Residual Stresses	36
	3.3.1 Origins of Residual Stress	37
	3.3.2 Effects of Residual Stress on Plasticity	40
	References	40
4	Mechanisms of Plastic Deformation in Metals	43
4.1	Basic Dislocation Structures and Motions	43
	4.1.1 The Atomic Scale Structure of Metals	43
	4.1.2 Concept of a Dislocation	44
	4.1.3 The Dislocation Line Vector and the Burgers Vector	46
	4.1.4 Screw Dislocations	47
	4.1.5 Force on a Dislocation and Energies Involved	48
4.2	Further Dislocation Characteristics	50
	4.2.1 Tensile Testing of Single Crystals and Schmid’s Law	50
	4.2.2 Dislocation Interactions and Work Hardening Effects	51
	4.2.3 Creation of Dislocations and Types of Dislocation Mobility	53
	4.2.4 Rearrangement of Dislocations and Recrystallization	56
4.3	Dislocations in Real Materials and Effects of Microstructure	58
	4.3.1 Plastic Deformation of Polycrystals	58
	4.3.2 Solution Strengthening (Substitutional Atoms)	59
	4.3.3 Effects of Interstitial Solute	60
	4.3.4 Precipitation Hardening and Dispersion Strengthening	63
4.4	Deformation Twinning and Martensitic Phase Transformations	66
	4.4.1 Deformation Twinning	67
	4.4.2 Martensitic Transformations	71
4.5	Time-Dependent Deformation (Creep)	73
	4.5.1 Background	73
	4.5.2 Coble Creep	75
	4.5.3 Nabarro–Herring Creep	76
	4.5.4 Dislocation Creep	76
	4.5.5 Effects of Microstructure on Creep	77
	References	78
5	Tensile Testing	81
5.1	Specimen Shape and Gripping	81
	5.1.1 Testing Standards	81
	5.1.2 Geometrical Issues and Stress Fields during Loading	82
	5.1.3 Issues of Sample Size	85
5.2	Measurement of Load and Displacement	87
	5.2.1 Creation and Measurement of Load	87
	5.2.2 Displacement Measurement Devices	87

	5.3 Tensile Stress–Strain Curves	88
	5.3.1 Nominal and True Plots	88
	5.3.2 The Onset of Necking and Considère’s Construction	89
	5.3.3 Neck Development, UTS, Ductility and Reduction in Area	92
	5.3.4 Load Drops and Formation of Lüders Bands	98
	5.4 Variants of the Tensile Test	100
	5.4.1 Testing of Single Crystals	100
	5.4.2 Biaxial Tensile Testing	100
	5.4.3 High Strain Rate Tensile Testing	101
	5.4.4 Tensile Creep Testing	102
	References	103
6	Compressive Testing	107
	6.1 Test Configuration	107
	6.1.1 Sample Geometry, Strain Measurement and Lubrication Issues	107
	6.1.2 Buckling Instabilities	108
	6.1.3 Sample Size and Micropillar Compression	109
	6.2 Compressive Stress–Strain Curves	110
	6.2.1 Nominal and True Stress–Strain Plots	110
	6.2.2 FEM Modeling, Sample/Platen Friction and Barreling Effects	112
	6.3 Tension/Compression Asymmetry and the Bauschinger Effect	115
	6.3.1 Tension/Compression Asymmetry	115
	6.3.2 The Bauschinger Effect	117
	6.4 The Ring Compression Test	119
	References	120
7	Hardness Testing	123
	7.1 Concept of a Hardness Number (Obtained by Indentation)	123
	7.2 Indentation Hardness Tests	125
	7.2.1 The Brinell Test	125
	7.2.2 The Rockwell Test	129
	7.2.3 The Vickers Test and Berkovich Indenters	131
	7.2.4 The Knoop Test	137
	7.3 Effects of Sample Condition	138
	7.3.1 Microstructure, Anisotropy and Indentation of Single Crystals	138
	7.3.2 Residual Stresses	140
	7.4 Other Types of Hardness Testing	142
	7.4.1 Rebound Hardness Testing	142
	7.4.2 Scratch Testing and the Mohs Scale	144
	References	145

8	Indentation Plastometry	148
	8.1 Introduction to Indentation Plastometry	148
	8.2 Experimental Issues	149
	8.2.1 Indenter Shape and Size	149
	8.2.2 Penetration Depth, Plastic Strain Range and Load Requirements	151
	8.2.3 Sample Preparation	154
	8.2.4 Experimentally Measured Outcomes	157
	8.3 FEM Simulation Issues	158
	8.3.1 Representation of Plasticity Characteristics	158
	8.3.2 Meshing, Boundary Conditions and Input Data	159
	8.3.3 Characterization of Misfit (“Goodness-of-Fit”)	164
	8.3.4 Convergence Algorithms	164
	8.4 Range of Indentation Plastometry Usage	166
	8.4.1 Presentation of Results	166
	8.4.2 Effects of Material Anisotropy and Inhomogeneity	167
	8.4.3 Measurement of Residual Stresses	169
	8.4.4 Indentation Creep Plastometry	173
	8.4.5 Indentation Superelastic Plastometry	178
	8.4.6 Commercial Products	179
	Appendix 8.1 Nelder–Mead Convergence Algorithm	183
	Appendix 8.2 Distribution of Plastic Work in terms of Strain Range	185
	References	186
9	Nanoindentation and Micropillar Compression	192
	9.1 General Background	192
	9.2 Nanoindentation Equipment	193
	9.2.1 Equipment Design	193
	9.2.2 Nanoindenter Tips	195
	9.2.3 High Temperature Testing and Controlled Atmosphere Operation	198
	9.3 Nanoindentation Testing Outcomes	200
	9.3.1 Background	200
	9.3.2 Measurement of Stiffness and Hardness	201
	9.3.3 Characterization of Creep	203
	9.4 The Nanoindentation Size Effect	204
	9.4.1 Experimental Observations	204
	9.4.2 Size Effect Mechanisms and “Pop-in” Phenomena	205
	9.5 Micropillar Compression Testing	208
	9.5.1 Creation of Micropillar Samples	208
	9.5.2 Test Issues	210
	9.5.3 Test Outcomes and Size Effects	211
	References	214

10	Other Testing Geometries and Conditions	219
	10.1 Bend and Torsion Testing	219
	10.1.1 Mechanics of Beam Bending	219
	10.1.2 Mechanics of Torsion	221
	10.1.3 Three-point and Four-point Bend Testing	224
	10.1.4 FEM of Four-point Bend Testing	226
	10.1.5 Torsion Tests	228
	10.1.6 Combined Tension–Torsion Tests	230
	10.2 Buckling Failure	231
	10.2.1 Elastic (Euler) Buckling	231
	10.2.2 Plastic Buckling	232
	10.2.3 Brazier Buckling of Thin-Walled Structures during Bending	234
	10.3 Cyclic Loading Tests	235
	10.3.1 Background to Cyclic Loading and Fatigue Failure	235
	10.3.2 Fracture Mechanics and Fast Fracture	236
	10.3.3 Sub-Critical Crack Growth	239
	10.3.4 Stress–Life (S – N) Fatigue Testing	241
	10.4 Testing of the Strain Rate Dependence of Plasticity	243
	10.4.1 High Strain Rate Tensile Testing	245
	10.4.2 Hopkinson Bar and Taylor Tests	247
	10.4.3 Ballistic Indentation Testing	249
	Appendix 10.1 Calculating the Second Moment of Area, I	254
	Appendix 10.2 Beam Deflections from Applied Bending Moments	256
	Appendix 10.3 Mechanics of Springs	261
	Appendix 10.4 Interpretation of Data from Strain Gauge Rosettes	264
	References	265
	<i>Index</i>	270