Index

absolute velocity vector, 18, 115 adiabatic flow process, 26, 28, 32, 33, 36, 472-476 aerothermodynamics assumptions of, 25-26 inviscid flow field in, 26, 27 limitations of, 25-26 total properties of, 28, 29-36, 40-41 afterburners, 1, 4 air intake, 4-5 airfoil cascades aerodynamic loading and, 349-353, 362 angles in, 119-120 in axial-flow compressors, 415-417, 418-421 in axial-flow turbines, 346-354, 362, 377-379 cascade pitch of, 349, 352, 362 C4 airfoils in, 419-420 compressibility factors in, 21-23 contouring of, 353 definition of, 8, 15 diffuser-like, 51 geometry variables of, 349-351 lift coefficient in, 421 NACA airfoils and, 420-421 nozzle-like, 51 periodic boundaries of, 353, 377 restaggering in, 377-379 solidity ratio of, 366-369 subsonic flow field and, 52 viscosity factors in, 21-23 wakes of, 415 axial-flow compressors airfoil cascades in, 415-417, 418-421 axial-flow turbines v., 412 blade count of, 412-414 bleed valves in, 429 boundary layers in, 422-423, 423-427, 439 centrifugal compressors v., 548

C4 airfoils in, 419-420 definition of, 412-413 deviation angles in, 415-417, 421-422 downstream effect in, 425-428 efficiency of, 412 high-solidity-ratio rotors in, 414 incidence angles in, 421-422, 423, 425-427 leading-edge thickness in, 418-421 loss classification in, 415-417 Mach number effect and, 423 mean camber line in, 418-421 multiple staging in, 413, 414, 428 NACA airfoils in, 420-421 normal stage in, 417-418 off-design characteristics of, 425, 426, 428 pressure gradients in, 412-414 Reynolds number effect and, 422-423 rotor-flow process in, 415-417 stage definition of, 415-417 stalling in, 421-422, 425-427 start-up of, 428-429 surge line in, 413, 425-427 tip leakage in, 424, 425 total relative properties of, 416-417, 440 variable-geometry stators in, 429 velocity triangles in, 417-418 axial-flow turbines aerodynamic loading in, 351-354, 362 airfoil cascades in, 346-354, 362, 377-379 annulus height in, 320, 327, 339, 356, 399 aspect ratio in, 319, 340, 356, 357, 370 axial-flow compressors v., 412, 413, 414 blade count of, 412-414 blade reaction in, 346 boundary layers in, 341, 345, 353, 365 component adaptation in, 377-379

cooling flow extraction in, 379-380, 382 design of, 247 deviation angles in, 344-346 divergence angles in, 341, 398-399 axial-flow turbines empirical correlation and, 358 flow coefficient for, 320 flow kinematics of, 333-334 flow path construction in, 336-337, 334-339 flow/airfoil interaction in, 119-120 flow-analysis codes for, 351, 352-354, 376-378 geometrical discontinuities influencing, 354, 355 hot-to-cold dimension conversion in, 379 implied stagger angle in, 366, 367 incidence angles in, 344-346, 360-362, 364, 377-378 leading-edge thickness in, 345, 350, 360-364, 372, 377-379 leading-edge wedge angles in, 350, 375-376 limitations of, 315-317 Mach number verification in, 334-335 mean-radius axial chords in, 327-328 optimum blade count in, 366-369 preliminary design of, 315-322, 325-328 pressure gradients in, 57-60, 412-414 pressure ratio for, 331-332 property-invariance principle of, 129-134 radial-inflow turbines v., 467 requirements of, 253 Reynolds number effect and, 358 rotor choking in, 325-326 shaft-work extraction in, 370 single-stage, 317, 329

More Information

Index 655

specific speed and, 239-240, 325, 329-330, 322-330, 339 "stacking" in, 348, 354, 369-370 stage definition in, 314, 315 stage reaction in, 122-124, 322, 324 stagnation point in, 364 stagnation streamlines in, 376-377 stator verification in, 325-326 stator/rotor gap in, 89-90, 269-270, 318-319, 327-328, 337-338, 339, 348 suction-side diffusion in, 362-364 supersonic stator option for, 370-371, 372 three-stage, 331-334, 343 tip leakage in, 356-358 tip-radius axial-velocity component of, 387 trailing-edge thickness in, 350, 365-366 two-stage, 330-331 unbladed passages of, 61-62 uncovered turning angle in, 350 work coefficient for, 321, 321-324 work split in, 318, 331 Zweifel's loading criterion and, 366-368, 323 axial-momentum equations, 112, 113 backface clearance, 495, 496 Bernoulli's equation applicability of, 52-54 Mach number in, 54, 54-55 bleed valves, 429 boundary layers in axial-flow compressors, 422-423, 424-428 in axial-flow turbines, 341, 345, 353, 365 in centrifugal compressors, 550, 559 displacement of, 10-12, 75-77, 98, 154, 155, 341, 345, 365, 422-423 laminar, 98-99, 99-103 mixing region of, 26, 27 momentum thickness of, 97, 99-103, 155 in radial-inflow turbines, 488-490, 522 turbulent, 99 Brayton thermodynamic cycle, 6-7 Buckingham's Theorem compressible flows and, 233-234

incompressible flows and, 232 bulk-flow analysis, 25

cascade pitch, 349, 353 centrifugal compressors axial-flow compressors v., 548 blading options of, 554-556, 558 boundary layers in, 550, 559 continuity equation and, 583 Coriolis acceleration component in, 563-565, 592-596 definition of, 413, 548, 549, 550 deviation angles in, 559 diffusion in, 550, 554 energy transfer in, 558 fluid-particle motion in, 566-579 free-vortex flow in, 550 impellers in, 449, 550, 552, 553-554, 555, 558, 559-565, 573 impeller/stator interaction in, 573 inlet ducts in, 551, 552-553 kinetic energy loss in, 566-570 leading-edge thickness in, 562-563 mean camber line in, 562-563 multiple staging in, 20-21, 72, 413, 549 off-design performance of, 548 pressure gradients in. 550 propulsion applications of, 548, 549 radial gap in, 550 return ducts in, 548 Reynolds number and, 571-572 size of, 548 slip phenomenon in, 564, 565, 565-570, 593-595, 596 specific speed and, 587 stability in, 556, 567 stage reaction in, 558 surge mode in, 557 thermodynamics in, 553-554 tip leakage in, 559-562, 571-572 total-pressure loss coefficient of, 552-553 total-to-static efficiency of, 571 total-to-total efficiency of, 566 turbine rotors and 554 turbine-compressor matching and, 548 vaned diffusers in, 551 vaneless diffusers in, 550, 579 velocity triangles in, 550, 551

volutes in, 550, 551, 566-570 vorticity in. 566-570 C4 airfoils in axial-flow compressors, 419-420 base profiles of, 419 nomenclature of, 419, 420 choking compressor, 235-237 rotor, 117-119, 156, 325-326, 483, 508 turbine, 236-237 turbine-compressor matching and, 616-618 collectors. See volutes compressibility in airfoil cascades, 21-23 Buckingham's Theorem and, 232 characteristics of, 47-49 in flow structure, 21-23 Mach number gauging, 40, 47-49, 478-479 of working medium, 39 compressors. See also axial-flow compressors; centrifugal compressors; compressibility; turbine-compressor matching choking in, 235-237 definition of, 9-14 maps of, 234-237 mixed-flow, 14 polytropic efficiency in, 298-300 continuity equation centrifugal compressors and, 579 cross-flow area and, 47, 50 isentropic flow and, 47-49 total properties and, 45-47 turbomachinery-adapted form of, 47 cooling, of rotors external, 533-534, 535 internal, 534-535 coordinate system, for turbomachinery, 15 Coriolis acceleration component, 527-532, 563-564, 593-596 critical-velocity ratio. See Mach number, critical design point choice of, 62-64

as operating mode, 62–64 in trans-oceanic turbofan engines, 64 in turboprop engines, 63–64

free turbine, 4, 5-6

free-vortex blade design, 275-276

More Information

656 Index

deviation angles in axial-flow compressors, 415-417. 421-422 439 in axial-flow turbines, 344-346 in centrifugal compressors, 559 definition of, 120, 134-135 diffusion in centrifugal compressors, 550, 551, 553 exhaust diffusers and, 5, 94-97, 109, 110 in radial-inflow turbines, 477, 486-487 suction-side, 362-364 double-loop process inner loop of, 624-625 outer loop of, 623-624 in turbine-compressor matching, 622-625, 639, 642 dump effect, 479 dynamic enthalpy, 120-121, 469 energy transfer components, 120-121 energy-conservation law, 30 engines. See gas turbine engines; turbofan engines; turbojet engines; turboprop engines enthalpy. See dynamic enthalpy; static enthalpy entropy-based efficiency definition of, 72-73 loss coefficient for, 34-36 equation of state, 28, 40 Eulers theory equation of motion in. 48 turbine equation in, 114, 467-469, 476 velocity triangles in, 16-20 exhaust diffusers annular, 94, 109, 110 definition of, 5 design of, 96, 97 total-to-static efficiency and, 96-97 Fanno flow process critical Mach number in, 79-80 definition of, 75-78 relationships in, 78-80 system efficiency and, 396-398, 442 flow angles, 18, 119-120, 468-469 flow path construction, 336-337, 339-343, 344, 412, 413 flow-analysis codes, 351-352, 353, 354, 376-377, 488, 489

frame of reference rotating, 115–119 stationary, 114, 115–119 free-vortex flow condition, 275-276, 476, 485-486, 473, 500 front rotor loading, 20 Futral's tangential kinetic-energydestruction model, 492-493 gas generators, 2, 4-5 gas turbine engines advantages of, 1-2 applications of, 3 ideal-gas simplification, 29, 30-34 impellers acceleration components of, 563-565 blading options of, 554, 555, 558 in centrifugal compressors, 550, 551, 552, 553-554, 559-565, 573 definition of. 550 dynamic heads of, 558, 562-563 inlet system of, 552, 553 slip phenomenon influencing, 512-513, 515, 516, 565-570 stability of, 557, 558 static heads of, 558, 559-563 stator interaction with, 573 incidence angles in axial-flow compressors, 421-422, 423 424 428 in axial-flow turbines, 344-346, 360-362, 364, 377-379 in centrifugal compressors, 552 definition of, 120, 134-137, 281, 477 in radial-inflow turbines, 477, 488, 491-493 invariant thermophysical properties critical Mach number and, 131-133 importance of, 131-133 property-invariance principle and, 132 - 134rothalpy as, 130, 132 total enthalpy as, 129 total relative enthalpy as, 129-130 total relative properties of, 129-130 inviscid flow field, 26, 27 isentropic efficiency. See total-to-total efficiency kinetic-energy loss coefficient, 71, 99-100, 104, 489-492, 488-490, 493, 498

leading-edge thickness in axial-flow compressors. 419-420 in axial-flow turbines, 345, 350, 360-364, 375, 377-379 circular v. elliptical, 360-361 incidence loss influenced by, 362 wedge angles and, 350, 375 loss coefficients. See kinetic-energy loss coefficient; total-pressure loss coefficient Mach number axial-flow compressors affected by, 423 in axial-flow turbines, 334-335 in Bernoulli's equation, 52-54, 54-56 compressibility gauged by, 40, 47-48, 478-479 critical Mach number v., 80 total properties and, 41 Mach number, critical definition of, 41-42 in Fanno flow process, 78-80 Mach number v., 80 in radial-inflow turbines, 470-472, 478-479, 437-438, 469 relative, 74, 86-87, 132-134 sonic state and, 50 "stage," 478-479 stator-exit, 54-57 total properties and, 43-44, 46 mean-radius line. See pitch line meridional flow paths, definition of, 9-10, 10-12, 412, 413 mixed-flow turbomachines, 14, 112 momentum equations axial, 112, 113 radial, 113-114 tangential, 114-115 multiple spools, 5-6, 429 multiple staging in axial-flow compressors, 412, 413, 428 in centrifugal compressors, 20-21, 412, 413, 428, 471 in compressors, 20-21, 72, 412, 413, 428, 471 in radial-inflow turbines, 532 thermodynamic representation of, 34

More Information

Index 657

NACA airfoils in axial-flow compressors, 420-421 nomenclature of, 420-421 pitch line definition of, 44-45 polytropic efficiency, 298-300 pressure gradients in axial-flow compressors, 412-414 in axial-flow turbomachines, 57-60, 412-414 in centrifugal compressors, 550 definition of, 12-14, 20, 52, 53 in radial-inflow turbomachines 60-62, 486-488, 490-491 radial equilibrium equation derivation of, 269–274 free-vortex flow in, 275-276 special forms of, 274-275 radial-inflow turbines, 3 aerodynamic loading in, 486-488 axial-flow turbines v., 467 backface clearance in, 495-496 bladed components of, 61, 493-494 boundary layers in, 486-488, 488, 489 closed-form loss correlations in. 488-490, 497-501 conventional stage in, 468, 472-473, 474-477, 478 Coriolis radial-acceleration component in, 527-532 critical Mach number in, 470-472, 472-479, 506, 469 diffusion in, 486, 487 downstream ducts in, 495 dump effect in, 479 efficiency of, 478-479 external cooling in, 533-534 flow coefficient for, 470 flow process in, 468-469, 472-473, 476, 485-486, 487-488, 490-492 Futral's tangential kinetic-energydestruction model and 492-493 heat-transfer problem in, 472-473 incidence angles in, 476-477, 488, 492-493 internal cooling in, 534-535 irreversibilities in, 472, 548

kinetic-energy loss coefficient for, 490-492, 493-494, 500 mean camber line in, 493-494 multiple staging in, 532-533 pressure gradients in, 60-62, 486-487, 490 radial gaps in, 61, 476, 490, 490-492 radial stators in, 476-477 Reynolds number effect and, 470, 478-479.429 rotor admission segment in, 492-493 rotor choking in, 483 rotor design in, 487-488 scallop radius in, 495, 496 shaft-work production in, 467-469 size of, 467, 468 specific speed and, 239-240, 484 stage geometrical configurations in, 472-473, 474, 475-477, 478 stage reaction of, 469 stage scroll in, 473-475, 485-487 stage-design approach to, 485-495 stator/rotor gap in, 106, 107, 490-492 tip leakage in, 467 total relative properties of, 470-472 total-pressure loss coefficient for, 490-492, 495 vaned stators in, 473, 486-487, 488, 490 497-501 vaneless nozzle in, 490-492 velocity triangles in, 468, 476-477, 478 work coefficient for, 401, 484 radial-momentum equations, 113-114 relative critical velocity, 42 relative flow, 73-75 relative velocity vector, 18, 115 Reynolds number, 21 axial-flow compressors affected by, 422-423 axial-flow turbines affected by, 358 centrifugal compressors and, 571-572 radial-inflow turbines affected by, 470, 478-479, 498 rothalpy, 130, 132 scallop radius, 495-496

similitude principle dynamic similarity in, 231–232 geometrical similarity in, 231, 234–237 slip phenomenon in centrifugal compressors, 564, 565, 566-570, 592-593, 596 impellers influenced by, 564, 565-570, 592-593, 596 slip factor in, 565-566 small-stage efficiency. See polytropic efficiency sonic speed definition of, 39 in ideal gases, 40 sonic state and, 50 specific speed approximations of, 245-246 in axial-flow turbomachines, 239-240, 325, 328-329, 330-331, 339 centrifugal compressors and, 589 compressor stages as function of, 243 definition of, 239-240 design role of, 243-245 pump performance as function of, 242 in radial-inflow turbines, 239-240, 485 turbine stages as function of, 244 specific-heat ratio, 29, 33, 78-80 "stacking," in axial-flow turbines, 348, 353, 369-370 static enthalpy, 29, 120-121 static-pressure recovery coefficient, 94, 95 stator-domain velocity, 23 subsonic flow field, 41-42, 49, 52, 133-134 supersonic flow field, 41-42, 49-50, 133-134 tangential-momentum equations, 114-115 tip leakage in axial-flow compressors, 424, 425 in axial-flow turbines, 356-358 casing recess preventing, 357 in centrifugal compressors, 559-562, 571-572 direct, 356-357, 424, 425, 559-560, 571-572 face seals preventing, 560-562 indirect, 357-358, 424, 425, 571-572 labyrinth seals preventing, 560-561 in radial-inflow turbines, 467 shrouding preventing, 358, 359, 560-561 wear-ring seals preventing, 561

More Information

658 Index

total enthalpy, 129 total relative enthalpy, 129-130, 132-134 total-pressure loss coefficient, 71-72, 552-554, 490-492, 494, 495 total-to-static efficiency, 70-71, 97, 571 total-to-total efficiency, 68-70, 301, 303, 304, 566 turbine-compressor matching centrifugal compressors and, 548 choking line in, 616-618 combustor chart availability in, 615 double-loop process in, 622-624, 640-643 objective of, 609-612, 612-616 post processing work in, 625, 644 problem category 1 of, 612-616 problem category 2 of, 616-618 pumping characteristics and, 609-612 rules of, 609-612 specific fuel consumption in, 620

specific thrust in, 618-625 state "C" determination in, 609-612, 612-616, 619 state "T" determination in, 609-612, 615 in turbojet engines, 609-612 turbines. See also axial-flow turbines; radial-inflow turbines; turbinecompressor matching choking in, 237-239 definition of, 9-10, 11, 314 Eulers theory and, 114, 467-469, 476 maps of, 234-237 polytropic efficiency in, 300, 301 steam, 237-239, 314 turbocharger, 4-6 turbofan engines, 3, 7, 64, 548, 549 turbojet engines, 609-612 turboprop engines, 2, 4-5, 8, 63-64, 548, 549 turboshaft system, 2, 4-5

variable-geometry turbomachines airfoil cascades and, 349-351 definition of, 64-68 stators in, 429 types of, 65, 66, 67, 68 velocity triangles absolute velocity vector in, 18, 115 in axial-flow compressors, 417-418 in centrifugal compressors, 549, 550 definition of, 15, 16-20 in Eulers theory, 16-20 exit/inlet, 149, 151, 154, 156, 163, 467-469, 477, 478 in radial-inflow turbines, 467-469, 468, 477, 478 relative velocity vector in, 18, 115 stationary cascade in, 549 viscosity factors, 21-23 volutes (collectors), 550, 551, 566-571

Zweifel's loading criterion, 366-369, 389