

### **Fundamentals of Engineering Plasticity**

In this book, Hosford makes the subjects simple by avoiding notations used by specialists in mechanics. R. Hill's authoritative book, *Mathematical Theory of Plasticity* (1950), presented a comprehensive treatment of continuum plasticity theory up to that time; although much of the treatment in this book covers the same ground, it focuses on more recent developments. Hosford has also included recent developments in continuum theory, including a treatment of anisotropy that has resulted from calculations of yielding based on crystallography, analysis of the role of defects, and forming limit diagrams. This text also puts a much greater emphasis on deformation mechanisms and includes chapters on slip and dislocation theory and twinning. This book is useful for those involved in designing sheet metal forming processes. Knowledge of plasticity is essential for the computer simulation of metal forming processes, and understanding the advances in plasticity theory is key to formulating sound analyses.

William F. Hosford is a Professor Emeritus of Materials Science at the University of Michigan. He is the author of numerous research publications and the following textbooks: *Mechanical Behavior of Materials, 2nd Ed.*; *Metal Forming, 4th Ed.* (with Robert M. Caddell); *Materials Science: An Intermediate Text; Reporting Results* (with David C. Van Aken); *Materials for Engineers; Solid Mechanics; Mechanics of Crystals and Textured Polycrystals; Physical Metallurgy, 2nd Ed.*; and *Iron and Steel.* He is also the author of *Wilderness Canoe Tripping*.



# FUNDAMENTALS OF ENGINEERING PLASTICITY

William F. Hosford

University of Michigan





## CAMBRIDGE UNIVERSITY PRESS

University Printing House, Cambridge CB2 8BS, United Kingdom

One Liberty Plaza, 20th Floor, New York, NY 10006, USA

477 Williamstown Road, Port Melbourne, VIC 3207, Australia

314-321, 3rd Floor, Plot 3, Splendor Forum, Jasola District Centre, New Delhi - 110025, India

103 Penang Road, #05-06/07, Visioncrest Commercial, Singapore 238467

Cambridge University Press is part of the University of Cambridge.

It furthers the University's mission by disseminating knowledge in the pursuit of education, learning and research at the highest international levels of excellence.

www.cambridge.org

Information on this title: www.cambridge.org/9781107037557

© William F. Hosford 2013

This publication is in copyright. Subject to statutory exception and to the provisions of relevant collective licensing agreements, no reproduction of any part may take place without the written permission of Cambridge University Press.

First published 2013

A catalogue record for this publication is available from the British Library

Library of Congress Cataloging in Publication data

Hosford, William F.

Fundamentals of engineering plasticity / William F. Hosford, University of Michigan. pages cm

Includes bibliographical references and index.

ISBN 978-1-107-03755-7 (hardback)

1. Plasticity. 2. Metal-work. I. Title.

TA418.14.H67 2013

620.1′633–dc23 2012043349

ISBN 978-1-107-03755-7 Hardback

Cambridge University Press has no responsibility for the persistence or accuracy of URLs for external or third-party internet websites referred to in this publication, and does not guarantee that any content on such websites is, or will remain, accurate or appropriate.



## **CONTENTS**

Preface page vii	
1	An Overview of the History of Plasticity Theory
2	Yielding
3	Stress and Strain
4	Isotropic Yield Criteria
5	Bounding Theorems and Work Principles
6	Slip-Line Field Theory
7	Anisotropic Plasticity
8	Slip and Dislocations
9	Taylor and Bishop and Hill Models
10	Pencil-Glide Calculations of Yield Loci
11	Mechanical Twinning and Martensitic Shear
12	Effects of Strain Hardening and Strain-Rate Dependence 182
13	<b>Defect Analysis</b>
1/	Effects of Pressure and Sign of Stress State 225



vi	Contents
15	Lower-Bound Models
16	Plasticity Tests
Inc	lex 265



### **PREFACE**

In 1950, R. Hill wrote an authoritative book, *Mathematical Theory of Plasticity*, that presented a comprehensive treatment of continuum plasticity theory as known at that time. Much of the treatment in this book covers some of the same ground but there is no attempt to treat all the same topics treated by Hill. This book, however, includes more recent developments in continuum theory, including a newer treatment of anisotropy that has resulted from calculations of yielding based on crystallography, analysis of the role of defects, and forming limit diagrams. There is a much greater emphasis on deformation mechanisms, including chapters on slip and dislocation theory and twinning.

This book should provide a useful resource to those involved with designing processes for sheet metal forming. Knowledge of plasticity is essential to those involved in computer simulation of metal forming processes. Knowledge of the advances in plasticity theory are essential in formulating sound analyses.

In writing this book, I have tried to make the subjects simple by avoiding some of the modern notations used by specialists in mechanics.

This book can form the basis for a graduate course in the field of mechanical engineering.