

Contents

	<i>Preface</i>	<i>page xi</i>
1	Introduction to Electromigration	1
	References	5
2	Fundamentals of Electromigration	8
	2.1 Introduction	8
	2.2 Thermodynamic Description of Electromigration	8
	2.3 Kinetic Analysis of Solute Effect on EM in Binary Alloys	10
	2.4 Theory of Electromigration	15
	2.5 Electromigration in Bulk Materials	19
	2.6 Summary	29
	References	29
3	Thermal Stress Characteristics and Stress-Induced Void Formation in Aluminum and Copper Interconnects	34
	3.1 Technology Impact and Stress Effect on Electromigration	34
	3.2 Effect of Passivation on Thermal Stress Characteristics in Interconnect Lines	38
	3.3 Thermal Stress Measurements by X-Ray Diffraction for Passivated Metal Lines	41
	3.4 Thermal Stress Characteristics and Effect of Dielectric Passivation on Cu Damascene Lines	48
	3.5 Stress Relaxation and Stress-Induced Void Formation in Passivated Al Lines	55
	3.6 Stress Relaxation and Passivation Effects in Cu Damascene Films and Lines	62
	3.7 Stress-Induced Void Formation in Cu Damascene Line Structures	70
	3.8 Summary	74
	References	75
4	Stress Evolution and Damage Formation in Confined Metal Lines under Electric Stressing: 1D Analysis	80
	4.1 Introduction	80
	4.2 Kinetics of EM-Induced Mass Transport and Stress Evolution in Confined Metal Lines	81

4.3	Kinetics of EM-Induced Evolution of Vacancy Distribution in Interconnect Segments	87
4.4	EM-Induced Stress Evolution in a Confined Metal Line: Korhonen's Equation	88
4.5	Analytical Solutions for the 1D Korhonen Equation	93
4.6	Critical Stress for Void Formation	97
4.7	An Approximate Derivation of the Void Nucleation Time	99
4.8	Postvoiding Stress and Void Size Evolutions in Confined Metal Lines	103
4.9	Voiding-Induced Degradation of Resistance of Metal Lines	109
4.10	EM-Induced Void Migration	111
4.11	Effect of Metal Microstructure on EM-Induced Stress Evolution: 1D Modeling	114
4.12	Summary	119
	References	120
5	Electromigration in Cu Interconnect Structures	127
5.1	Introduction	127
5.2	Microstructure	129
5.3	Resistivity	131
5.4	Mass Transport and Damage Formation in Cu Damascene Structures	135
5.5	The Blech Short-Length Effect	163
5.6	EM Lifetime Scaling Rule	164
5.7	Methods to Improve EM Reliability of the Cu Interconnect	166
5.8	EM through Various Technology Nodes	193
5.9	Summary	195
	References	196
6	Scaling Effects on Microstructure of Cu and Co Nanointerconnects	203
6.1	Introduction	203
6.2	Precession Electron Diffraction Microscopy	204
6.3	Scaling Effect on the Microstructure of Cu Interconnects	208
6.4	Scaling Effect on the Microstructure of Co Interconnects	219
6.5	Monte Carlo Simulation of the Microstructure Evolution in Nanointerconnects	225
6.6	Simulation Results for Copper Interconnects	234
6.7	Simulation Results for Cobalt Interconnects	239
6.8	Simulated Bamboo-Polygrain Structures and Implications for EM Reliability	242
6.9	Summary	245
	References	247

7	Analysis of Electromigration-Induced Stress Evolution and Voiding in Cu Damascene Lines with Microstructure	251
	7.1 Introduction	251
	7.2 EM-Induced Mass Transport	252
	7.3 Evolution of Vacancy and Plated Atom Concentrations in a 3D Confined Metal Line under Electric Current Stressing	254
	7.4 Volumetric Stress Generated by Vacancies and Plated Atoms in a Confined Metal Line	259
	7.5 Evolution of Stress and Vacancy–Plated Atom Concentrations in a Prevoiding State	263
	7.6 Major Approaches to Modeling EM-Induced Stress Evolution in Interconnects	266
	7.7 Effect of Microstructure on EM-Induced Degradation in Dual-Damascene Copper Interconnects	272
	7.8 Experimental Studies of EM-Induced Voiding in Interconnects	294
	7.9 Modeling of EM-Induced Void Motion and Shape Evolution	302
	7.10 Numerical Techniques	306
	7.11 EM-Induced Evolution of Stress-Induced Voids (SIV)	325
	7.12 Summary	329
	References	330
8	Massive-Scale Statistical Studies for Electromigration	338
	8.1 Requirement for Massive Statistical EM Tests	338
	8.2 Wheatstone Bridge Technique for Al Interconnects	339
	8.3 Statistical Tests and Analysis for Cu Interconnects	354
	8.4 Implications for EM Reliability	373
	References	375
9	Assessment of Electromigration Damage in Large On-Chip Power Grids	380
	9.1 Introduction	380
	9.2 Problems with the Standard Weakest Link Approximation for On-Chip Power Grid EM Assessment	380
	9.3 EM Assessment of Power Grids Based on Physical Modeling	390
	9.4 EM Induced Stress Evolution under AC and Pulse Current Loads	391
	9.5 On-Chip Power/Ground EM Assessment	397
	9.6 Summary	409
	References	410
	 <i>Index</i>	 414

Colour plates section to be found between pp. 210 and 211