

An Introduction to the Mechanical Properties of Ceramics

This book is a comprehensive introduction to the mechanical properties of ceramics, and is designed primarily as a textbook for undergraduate and graduate students in materials science and engineering.

Over the past 25 years ceramics have become key materials in the development of many new technologies as scientists have been able to design these materials with new structures and properties. An understanding of the factors that influence their mechanical behavior and reliability is essential. Some of these new applications are structural, and for these it is important to understand the factors that control their mechanical behavior. Non-structural applications are also being developed, but in each case it is necessary to design mechanically reliable materials. This is a particular challenge for materials that are inherently brittle. This book will introduce the reader to current concepts in the field. It contains problems and exercises to help readers develop their skills.

Although designed principally as a textbook for advanced undergraduates and graduate students, this book will also be of value as a supplementary text for more general courses and to industrial scientists and engineers involved in the development of ceramic-based products, materials selection and mechanical design.



An Introduction to the Mechanical Properties of Ceramics

Cambridge Solid State Science Series

Editors

Professor D.R. Clarke

Department of Materials, University of California, Santa Barbara

Professor S. Suresh

Department of Materials Science and Engineering, Massachusetts Institute of Technology

Professor I.M. Ward FRS

IRC in Polymer Science and Technology, University of Leeds

Titles in print in this series

S. W. S. McKeever

Thermoluminescence of Solids

P. L. Rossiter

The Electrical Resistivity of Metals and Alloys

D. I. Bower and W. F. Maddams

The Vibrational Spectroscopy of Polymers

C Curech

Fatigue of Materials

J. Zarzycki

Glasses and the Vitreous State

R. A. Street

Hydrogenated Amorphous Silicon

T-W. Chou

Microstructural Design of Fiber Composites

A. M. Donald and A. H. Windle

Liquid Crystalline Polymers

B. R. Lawn

Fracture of Brittle Solids - Second Edition

T. W. Clyne and P. J. Withers

An Introduction to Metal Matrix Composites

V. J. McBrierty and K. J. Packer

Nuclear Magnetic Resonance in Solid Polymers

R. H. Boyd and P. J. Phillips

The Science of Polymer Molecules

D. P. Woodruff and T. A. Delchar

Modern Techniques of Surface Science – Second Edition

J. S. Dugdale

Electrical Properties of Metallic Glasses

M. Nastasi, J. Mayer and J. K. Hirvonen

Ion-Solid Interactions: Fundamentals and Applications

D. Hull and T. W. Clyne

An Introduction to Composite Materials – Second Edition

J.W. Martin, B. H. Doherty and B. Cantor

Stability of Microstructure in Metallic Systems – Second Edition

T. G. Nieh, J. Wadsworth and O. D. Sherby

Superplasticity in Metals and Ceramics

L. J. Gibson and M. F. Ashby

Cellular Solids - Second Edition

K. K. Chawla

Fibrous Materials



The book is dedicated to the memory of Christina Cushing Green



An Introduction to the Mechanical Properties of Ceramics

David J. GreenThe Pennsylvania State University





PUBLISHED BY THE PRESS SYNDICATE OF THE UNIVERSITY OF CAMBRIDGE The Pitt Building, Trumpington Street, Cambridge CB2 1RP, United Kingdom

CAMBRIDGE UNIVERSITY PRESS
The Edinburgh Building, Cambridge CB2 2RU, United Kingdom
40 West 20th Street, New York, NY 10011–4211, USA
10 Stamford Road, Oakleigh, Melbourne 3166, Australia

© D. J. Green 1998

This book is in copyright. Subject to statutory exception and to the provisions of relevant collective licensing agreements, no reproduction of any part may take place without the written permission of Cambridge University Press.

First published 1998

Typeset in 10¼ on 13½pt Monotype Times [se]

A catalogue record for this book is available from the British Library

Library of Congress Cataloguing in Publication data

Green, D. J. (David J.)

An introduction to the mechanical properties of ceramics / David

J. Green

p. cm. – (Cambridge solid state science series)

Includes index.

ISBN 0 521 59087 6 (hardcover) – ISBN 0 521 59913 X (paperback)

II. Series.

TA455.C43G738 1998

620.1'40423 - dc21 97-18018 CIP

ISBN 0 521 59087 6 hardback

ISBN 0 521 59913 X paperback

Transferred to digital printing 2004



Contents

Preface xi

Chapter 1

Introduction 1

References 12

Chapter 2	Elastic behavior 13
2.1	Elastic deformation of atomic bonds 14
2.2	Failure of Hooke's Law 17
2.3	Engineering elastic constants 18
2.4	Strain at a point 24
2.5	Transformation of strains 30
2.6	Dilatational and deviatoric strains 34
2.7	Strain compatibility 35
2.8	Tensors 36
2.9	Coefficients of thermal expansion 36
2.10	Definition of stress 40
2.11	General version of Hooke's Law 44
2.12	Elastic behavior of anisotropic materials 47
2.13	Elastic behavior of isotropic materials 55
2.14	Miscellaneous effects on the elastic constants 57
2.15	Propagation of mechanical disturbances 58
2.16	Resonant vibrations 60

vii



viii

Cambridge University Press 052159913X - An Introduction to the Mechanical Properties of Ceramics David J. Green Frontmatter More information

Co	ontents
2.17	Measurement of elastic constants 62 Problems 65 References 69
Chapter 3	Effect of structure on elastic behavior 70
3.1	Relationship of elastic constants to interatomic potential 70
3.2	Elastic anisotropy and atomic structure 75
3.3	Elastic behavior of particulate composites 78
3.4††	Advanced constitutive relationships for composites 83
3.5	Constitutive relations for random polycrystals 87
3.6	Effects of porosity and microcracking on elastic constants 88
3.7	Thermal expansion behavior of polycrystalline ceramics 94
3.8	Elastic behavior of sandwich panels 98
	Problems 99
	References 103
Chapter 4	Elastic stress distributions 105
4.1	Statically determinate and indeterminate problems 106
4.2	Thin-walled pressure vessels 107
4.3	Bending of beams 108
4.4	Elastic stability and buckling 113
4.5	Plane stress and plane strain 114
4.6	Cylindrical polar coordinates 117
4.7	Pressurized thick-walled cylinders 118
4.8	Residual stresses in composites 120
4.9	Stress concentrations due to pores and inclusions 124
4.10	Contact forces 127
	Problems 129
	References 133
Chapter 5	Viscosity and viscoelasticity 134
5.1	Newton's Law of viscosity 134
5.2	Temperature dependence of viscosity 137
5.3	Simple problems of viscous flow 139
5.4††	General equations for slow viscous flow 142
5.5	Non-linear viscous flow 145
5.6	Dispersion of solid particles in a fluid 146
5.7	Viscoelastic models 148



Co	ontents	
5.8	Anelasticity in ceramics and glasses 156 Problems 158 References 161	
Chapter 6	Plastic deformation 162	
6.1	Theoretical shear strength 162	
6.2	Dislocations 164	
6.3	Stress fields of dislocations 166	
6.4	Attributes of dislocations 169	
6.5	The geometry of slip 172	
6.6	Partial dislocations 176	
6.7	Plasticity in single crystals and polycrystalline materials	179
6.8	Obstacles to dislocation motion 183	
6.9	Plasticity mechanics 186	
6.10	Hardness 188	
	Problems 189	
	References 191	
Chapter 7	Creep deformation 193	
7.1	Creep in single crystals 195	
7.1 7.2	Creep in single crystals 195 Creep in polycrystals 196	
7.2	Creep in polycrystals 196	
7.2 7.3	Creep in polycrystals 196 Deformation mechanism maps 201	
7.2 7.3	Creep in polycrystals 196 Deformation mechanism maps 201 Measurement of creep mechanisms 202	
7.2 7.3	Creep in polycrystals 196 Deformation mechanism maps 201 Measurement of creep mechanisms 202 Problems 204	
7.2 7.3 7.4	Creep in polycrystals 196 Deformation mechanism maps 201 Measurement of creep mechanisms 202 Problems 204 References 208	
7.2 7.3 7.4 Chapter 8	Creep in polycrystals 196 Deformation mechanism maps 201 Measurement of creep mechanisms 202 Problems 204 References 208 Brittle fracture 210	
7.2 7.3 7.4 Chapter 8 8.1	Creep in polycrystals 196 Deformation mechanism maps 201 Measurement of creep mechanisms 202 Problems 204 References 208 Brittle fracture 210 Theoretical cleavage strength 210	
7.2 7.3 7.4 Chapter 8 8.1 8.2	Creep in polycrystals 196 Deformation mechanism maps 201 Measurement of creep mechanisms 202 Problems 204 References 208 Brittle fracture 210 Theoretical cleavage strength 210 Stress concentrations at cracks 212	
7.2 7.3 7.4 Chapter 8 8.1 8.2 8.3	Creep in polycrystals 196 Deformation mechanism maps 201 Measurement of creep mechanisms 202 Problems 204 References 208 Brittle fracture 210 Theoretical cleavage strength 210 Stress concentrations at cracks 212 The Griffith concept 213	
7.2 7.3 7.4 Chapter 8 8.1 8.2 8.3 8.4	Creep in polycrystals 196 Deformation mechanism maps 201 Measurement of creep mechanisms 202 Problems 204 References 208 Brittle fracture 210 Theoretical cleavage strength 210 Stress concentrations at cracks 212 The Griffith concept 213 Nucleation and formation of cracks 216	
7.2 7.3 7.4 Chapter 8 8.1 8.2 8.3 8.4 8.5	Creep in polycrystals 196 Deformation mechanism maps 201 Measurement of creep mechanisms 202 Problems 204 References 208 Brittle fracture 210 Theoretical cleavage strength 210 Stress concentrations at cracks 212 The Griffith concept 213 Nucleation and formation of cracks 216 Linear elastic fracture mechanics 218	
7.2 7.3 7.4 Chapter 8 8.1 8.2 8.3 8.4 8.5 8.6	Creep in polycrystals 196 Deformation mechanism maps 201 Measurement of creep mechanisms 202 Problems 204 References 208 Brittle fracture 210 Theoretical cleavage strength 210 Stress concentrations at cracks 212 The Griffith concept 213 Nucleation and formation of cracks 216 Linear elastic fracture mechanics 218 Stress intensity factor solutions 224	
7.2 7.3 7.4 Chapter 8 8.1 8.2 8.3 8.4 8.5 8.6 8.7††	Creep in polycrystals 196 Deformation mechanism maps 201 Measurement of creep mechanisms 202 Problems 204 References 208 Brittle fracture 210 Theoretical cleavage strength 210 Stress concentrations at cracks 212 The Griffith concept 213 Nucleation and formation of cracks 216 Linear elastic fracture mechanics 218 Stress intensity factor solutions 224 Methods of determining stress intensity factors 231	
7.2 7.3 7.4 Chapter 8 8.1 8.2 8.3 8.4 8.5 8.6 8.7†† 8.8	Creep in polycrystals 196 Deformation mechanism maps 201 Measurement of creep mechanisms 202 Problems 204 References 208 Brittle fracture 210 Theoretical cleavage strength 210 Stress concentrations at cracks 212 The Griffith concept 213 Nucleation and formation of cracks 216 Linear elastic fracture mechanics 218 Stress intensity factor solutions 224 Methods of determining stress intensity factors 231 Indentation fracture 243	

ix



x

Cambridge University Press 052159913X - An Introduction to the Mechanical Properties of Ceramics David J. Green Frontmatter More information

Co	ntents
8.12	Sub-critical crack growth 264
8.13	Fractography 266
8.14	Contact-damage processes 269
8.15††	J-integral 278
	Problems 280
	References 283
Chapter 9	Strength and engineering design 285
9.1	Strength testing 285
9.2	Failure statistics 286
9.3	Time dependence of strength 291
9.4	Determination of sub-critical crack growth parameters 293
9.5	SPT diagrams 295
9.6	Improving strength and reliability 296
9.7	Temperature dependence of strength 298
9.8	Thermal stresses and thermal shock 298
9.9	Thermal shock resistance parameters 301
9.10	Residual stresses 305
	Problems 306
	References 314

Comprehension exercises 316

Appendices	
1	Explicit relations between the stiffness and compliance constants for selected crystal classes 325
2	Young's modulus as a function of direction for various single crystals 326
3	Relationship between engineering elastic constants for isotropic materials 327
4	Madelung constants for various crystal types 328
5	Stress and deflection for common testing geometries 329
	Index 331



Preface

The aim of this book is to provide a text for a senior undergraduate course on the mechanical behavior of ceramics. There are, however, some advanced sections that would allow the book to be used at the graduate level (marked ††). The format of the book owes much to the text, *Mechanical Properties of Matter*, by A. H. Cottrell, which helped me through graduate school. In teaching a course in this area, it has always been frustrating that there are so few texts aimed primarily at ceramics. There is often the concern of discerning whether ideas applied to other materials could also be used to understand ceramic materials. I have also been fortunate in being involved in the field of structural ceramics at a time it has undergone remarkable developments and I have tried to incorporate my interpretation of these recent advances into the text.

I would be amiss in not acknowledging the support I have received in undertaking this project. I owe much to Pat Nicholson, Dave Embury and Dick Hoagland, who patiently introduced me to this field of research and to Tom Wheat, who taught me about the processing of ceramics. I am particularly grateful to Fred Lange, who took a chance on me and became my mentor. His enthusiastic, intuitive advice and sense of fun encouraged me to pursue many new ideas. I also appreciate the interaction with my other colleagues at Rockwell International Science Center. The undergraduates at Penn State in Ceramic Science and Engineering should be acknowledged for suffering through the various versions of this book. I should particularly thank Fred Fitch for patiently pointing out many typographical errors in an earlier version of the book. Thanks are also owed to Brian Watts and Patty Phillips for their patient proof-reading skills. I would also thank George Scherer, David Clarke, David



xii Preface

Wilkinson and John Ritter for reading some of the chapters and giving insightful advice. I owe much to the graduate students I have advised in the last 12 years and to my faculty colleagues at Penn State.

Finally, I should mention the encouragement I have received from my extended family; Mel and Vera Smith, the Knapps, Marc, Tina and Tony. The emotional support from Chris Cushing Green, Cyndi Asmus and Patty Phillips was also essential in completing this project.

David J. Green State College, Pennsylvania