

CONTENTS

| | | |
|-----|--|----------------|
| | <i>Preface</i> | <i>page</i> xi |
| | <i>List of symbols</i> | xv |
| | PART I: HYDRODYNAMICS OF TWO-PHASE FLOWS | 1 |
| 1 | The phenomenon of two-phase flows | 3 |
| | References | 9 |
| 2 | Single-bubble formation | 10 |
| 2.1 | Introduction | 10 |
| 2.2 | Buoyancy and surface tension alone | 10 |
| 2.3 | Buoyancy, drag, surface tension, and inertia | 12 |
| 2.4 | Time-dependent gas flow rate | 17 |
| 2.5 | Energy loss due to surface tension and drag forces | 19 |
| 2.6 | Transition to continuous gas flow (jets) | 23 |
| | References | 25 |
| 3 | Mass bubbling | 27 |
| 3.1 | Introduction | 27 |
| 3.2 | Turbulence in mass bubbling | 28 |
| 3.3 | Maximum velocity of a bubble in the turbulent flow | 30 |
| 3.4 | Size of bubbles in mass bubbling | 33 |
| 3.5 | Specific phase contact area | 39 |
| | References | 49 |
| 4 | The dynamic two-phase flow | 51 |
| 4.1 | Introduction | 51 |
| 4.2 | Rapid bubbling with ideal liquid | 53 |
| 4.3 | Rapid bubbling with real liquid | 61 |
| 4.4 | Main parameters of the two-phase flow in the slow-bubbling regime | 66 |
| 4.5 | Main parameters of the two-phase flow with dissipation and inertia | 71 |
| 4.6 | Effect of static liquid height and equipment diameter on the void fraction | 77 |
| | References | 78 |
| | | vii |

| | | |
|------|---|-----|
| viii | <i>Contents</i> | |
| 5 | Modes of liquid entrainment | 80 |
| 5.1 | Introduction | 80 |
| 5.2 | Liquid cone stability | 80 |
| 5.3 | Entrainment of turbulent eddies | 85 |
| 5.4 | Entrainment at the liquid free surface during bubbling | 91 |
| 5.5 | Droplet dynamics | 102 |
| 5.6 | Droplet statistics | 109 |
| 5.7 | Similarity analysis | 112 |
| | References | 120 |
| 6 | The motion of solid particles in a liquid | 121 |
| 6.1 | Introduction | 121 |
| 6.2 | Average particle flow velocity and average fraction of particles in a liquid flow | 121 |
| 6.3 | Steady motion of solid particles in a laminar viscous flow | 124 |
| 6.4 | Nonuniform motion of solid particles | 125 |
| 6.5 | Effect of system walls on particle velocities in a dilute suspension | 129 |
| 6.6 | Basic equations for the motion of solid particles in a turbulent flow | 129 |
| 6.7 | Microparticles suspended in a turbulent flow | 141 |
| 6.8 | Motion of microparticles in the intensive-bubbling regime | 147 |
| 6.9 | Motion of microparticles in a bubble apparatus with agitators | 147 |
| 6.10 | Motion of a macroparticle suspended in a turbulent flow | 149 |
| | References | 152 |
| | PART II: MASS TRANSFER IN TWO-PHASE FLOWS | 155 |
| 7 | Mass transfer at the phase boundary in bubble and droplet processes | 157 |
| 7.1 | Introduction | 157 |
| 7.2 | The film model | 158 |
| 7.3 | The penetration model | 161 |
| 7.4 | Modified penetration models | 162 |
| 7.5 | Effects of mass-transfer coefficients and contact areas | 169 |
| 7.6 | Calculation of the mass-transfer coefficient in a liquid phase | 170 |
| 7.7 | Effect of the superficial gas velocity on the mass-transfer coefficient | 178 |
| 7.8 | Effect of the void fraction on the mass-transfer coefficient | 179 |
| 7.9 | Mass transfer from a single bubble | 180 |
| 7.10 | Decay of the mass-transfer coefficient k_f with bubble age | 188 |
| 7.11 | Real mass-transfer coefficients and surface contact areas | 189 |
| 7.12 | Mass transfer from a single bubble suspended in a turbulent stream | 191 |
| 7.13 | Mass transfer for a bubble swarm | 193 |
| 7.14 | Experimental data on mass transfer into a liquid phase | 196 |
| | References | 208 |

| <i>Contents</i> | | ix |
|-----------------|---|-----|
| 8 | Mass transfer in liquid–solid particle systems | 211 |
| 8.1 | Introduction | 211 |
| 8.2 | Parameters used for calculation of the mass-transfer coefficient | 215 |
| 8.3 | Mass transfer to a microparticle suspended in a turbulent flow | 220 |
| 8.4 | Mass transfer to a macroparticle suspended in a turbulent flow | 229 |
| | References | 239 |
| | PART III: APPLICATION TO CHEMICAL AND BIOCHEMICAL PROCESSES | 241 |
| 9 | Chemical applications | 243 |
| 9.1 | Introduction | 243 |
| 9.2 | Noncatalytic oxidation | 245 |
| 9.3 | Catalytic oxidation of hydrocarbons | 252 |
| 9.4 | Macrokinetics of liquid-phase oxidation of hydrocarbons | 255 |
| 9.5 | Estimation of air supply requirements for processes in the kinetic zone | 258 |
| 9.6 | Ideal displacement, and ideally mixed, reactors for liquid-phase oxidation of hydrocarbons | 263 |
| 9.7 | Calculation of optimal gas and liquid supply to a continuous sparged reactor for the liquid-phase oxidation of hydrocarbons | 270 |
| 9.8 | Calculation for a sparged-type reactor for the liquid-phase oxidation of hydrocarbons | 275 |
| 9.9 | Influence of scaling-up calculation of a sparger reactor for liquid-phase oxidation of hydrocarbons | 280 |
| | References | 281 |
| 10 | Reactor design for microbiological processes | 283 |
| 10.1 | Introduction | 283 |
| 10.2 | The limiting stage in biochemical processes | 283 |
| 10.3 | Effect of mixing intensity and air feed on the rate of oxygen dissolution | 286 |
| 10.4 | Effect of various parameters on accumulation of enzymic activity | 290 |
| 10.5 | Mass-transfer effects in the kinetics of biochemical processes | 294 |
| 10.6 | Experimental verification of theoretical equations | 298 |
| 10.7 | Method of design of a biochemical reactor | 303 |
| | References | 305 |
| | <i>Index</i> | 307 |