

CONTENTS

ORIGINS

	PAGE
I. BEGINNINGS	3
II. THE STURTS	5
III. MY OWN START	12
IV. THE WHEELWRIGHT'S SHOP	17

TIMBER

V. BUYING	23
VI. CARTING AND "CONVERTING"	27
VII. THE SAWYERS	32
VIII. SEASONING	41
IX. WHEEL-STUFF.	44

GENERAL WORK

X. KINDLY FEELING	53
XI. HAND-WORK	56
XII. BOTTOM-TIMBERS.	61
XIII. WAGGONS.	65
XIV. WAGGON-LOCKING	69
XV. CURVES	74
XVI. TAPERING AND SHAVING	79
XVII. LEARNING THE TRADE	83

WHEELS

XVIII. "DISH"	91
XIX. SPOKES AND FELLOES	95
XX. STOCKS	100
XXI. "RINGING" THE WHEEL	104
XXII. COOK	108

xx

CONTENTS

TYRING

	PAGE
XXIII. GETTING READY	117
XXIV. PUTTING-ON	123
XXV. "BOXING-ON"	129
XXVI. EXBEDS	132
XXVII. BEVELLED TYRES	138

SMITHING AND SUNDRIES

XXVIII. SHOEING: SQUARE TONGUES	145
XXIX. SHOEING: STRAKES	148
XXX. THE NEW IRON AGE	153
XXXI. ORDINARY IRON-WORK	159
XXXII. THE IRON AGE MOVING ON	165
XXXIII. WILL HAMMOND	172
XXXIV. "JOBMING"	175
XXXV. "CUTTING AND SHUTTING"	182
XXXVI. SUNDRY IMPLEMENTS	189

THE OLD ORDER CHANGING

XXXVII. PRICES	197
NOTES	205
GLOSSARY	213
INDEX	225