

CONTENTS

PREFACE	<i>page</i> ix
SYMBOLS AND NOTATION	xii
1. The Fluidised State	
1.1 Introduction	i
1.2 The use of fluidised systems	i
1.3 Definitions	3
1.4 The range of the fluidised state	5
1.5 The incipient fluidising velocity U_0	8
1.6 Expansion of a particulate fluidised bed	15
1.7 The two-phase theory of fluidisation	19
2. The Rise and Coalescence of Bubbles in Fluidised Beds	
2.1 Introduction	21
2.2 Bubbles and drops in liquids	21
2.3 The rate of rise of bubbles in fluidised beds	29
2.4 The slugging behaviour of fluidised beds	41
2.5 The coalescence of bubbles in fluidised beds	42
3. The Formation of Bubbles in Fluidised Beds	
3.1 The analogy with the gas–liquid system	50
3.2 The theory of bubble formation in an inviscid liquid	50
3.3 Experimental results on bubble formation with a gas– water system	53
3.4 Experimental results on bubble formation at a single orifice in a fluidised bed	57
3.5 Bubble formation in a fluidised bed with distributed gas supply	61

4. The Exchange Between the Bubble and Particulate Phases	
4.1	Introduction <i>page</i> 63
4.2	The relative motion between fluid and particles in the particulate phase 63
4.3	Motion of the particles, and of the fluid, around a rising bubble 66
4.4	Interpretation; particle and fluid streamlines; comparison with experiment 70
4.5	Pressure distribution and inter-particle forces around a rising bubble 74
5. The Stability of Bubbles in Fluidised Beds	
5.1	The transition between aggregative and particulate fluidisation 80
5.2	The stability of fluidised beds 81
5.3	The maximum size of stable bubble in a fluidised bed 84
5.4	The relation of the theory of bubble stability to experiment 87
5.5	Further consideration of the theory of bubble stability 93
6. The Fluidised Bed as a Catalytic Reactor	
6.1	Introduction 97
6.2	Catalytic conversion with a first-order reaction 98
6.3	Comparison with experimental results for a first-order reaction 106
6.4	Discussion of the theoretical models 118
6.5	The importance of heat and mass transfer in a fluidised catalytic reactor 121

CONTENTS	vii
APPENDIX A	
A. 1 Irrotational motion past a cylinder or sphere	<i>page</i> 123
A. 2 Percolation of fluid through a void in a particle bed	129
APPENDIX B	
The pressure recovery in the wake below a spherical-cap bubble	132
APPENDIX C	
Diffusion from the curved surface of a spherical-cap bubble	134
BIBLIOGRAPHY	139
INDEX OF AUTHORS	145
GENERAL INDEX	147