

INDEX OF AUTHORS

- Adams, C. E., 1
 Adler, I. L., 16, 18
 Amick, E. H., 53, 56
 Andersson, K. E. B., 12
 Ardran, G. M., 30
 Askins, J. W., 103, 108
- Baird, M. H. I., 137
 Ballou, C. O., 19
 Bauer, W. C., 16
 Baumgarten, P. K., 19, 30, 42
 Beck, R. A., 7
 Blake, F. C., 12
 Bloore, P. D., 59, 60, 61
 Botterill, J. S. M., 59, 60, 61
 Brenner, H., 18
 Brown, C. L., 2
 Brown, G. G., 12
 Burnett, S. J., 64, 71
- Calderbank, P. H., 53
 Carman, P. C., 9, 11, 12, 13
 Chu, J. C., 121
 Collins, R. E., 12
 Coulson, J. M., 12
 Crampton, J. R., 92
 Crumley, P., 2, 7
- Davidson, J. F., 22, 29, 30, 31, 32, 33,
 34, 36, 54, 55, 56, 65, 73, 80, 137
 Davidson, L., 53, 56
 Davies, R. M., 22, 24, 25, 26, 32, 33,
 34, 35, 37, 38, 47, 66, 85, 132
 de Kock, J. W., 37, 73, 80, 81, 82
 Diekman, R., 40
 Dotson, J. M., 19
 Dumitrescu, D. J., 22, 36
 Duxbury, H. A., 30
- Epstein, N., 16
 Ergun, S., 12
- Fetting, F., 40
 Fischer, H. G. M., 2
 Forsythe, W. L., 40
 Furukawa, J., 40
- Garner, F. H., 83
 Gernand, M. O., 1
 Gilliland, E. R., 16, 97
- Glass, W., 97
 Gohr, E. J., 2
 Good, G. M., 110
 Greensfelder, B. S., 110
 Griffith, P., 27
 Grohse, E. W., 7
- Hall, C. C., 2, 7
 Happel, J., 16, 17, 18
 Hardebol, J., 92
 Harmathy, T. Z., 26
 Harris, B. L., 56
 Harrison, D., 30, 31, 32, 33, 34, 36, 39,
 40, 41, 43, 45, 46, 47, 48, 49, 50, 55,
 57, 58, 59, 60, 80, 81, 85
 Hassett, N. J., 8
 Hawksley, P. G. W., 18
 Hawthorn, E., 2
 Haycock, P. J., 83
 Heertjes, P. M., 122
 Henwood, G. A., 15
 Herbst, W. A., 40
 Heywood, H., 85
 Hinds, G. P., 103
 Hoftijzer, P. J., 53
 Holt, P. H., 40
- Jackson, R., 63, 82
 Jaeger, C., 65
 Jobes, C. W., 2
 Johanson, L. N., 19, 30, 35, 42, 62, 88,
 89, 110, 119, 121, 122
 Johnson, A. I., 56
 Johnson, C. A., 7
 Johnstone, H. F., 19, 97, 99, 114, 115
- Kettenring, K. N., 122
 Kimberlin, C. N., 1
 Kintner, R. C., 31, 32, 33, 35, 36
 Klee, A. J., 26, 27
 Kozeny, J., 9, 18
 Kramers, H., 40
 Kunreuther, F., 103
 Kwauk, M., 4, 5, 16, 90
- Lamb, Sir Horace, 136
 Lanneau, K. P., 19, 41, 42
 Leung, L. S., 5, 30, 31, 32, 33, 34, 36,
 39, 40, 41, 43, 45, 46, 47, 48, 49, 50,
 56, 57, 58, 59, 60, 80, 89

- Leva, M., 7, 13, 14
 Levenspiel, O., 122
 Lewis, W. K., 16, 97, 99, 109, 113, 114
 Lindsay, R. K., 92
 Lloyd, J. E., 2
 Loeffler, A. L., 18
 Lyall, E., 30
- MacAskill, D., 2
 McCabe, W. L., 15
 McKibbins, S. W., 122
 McWilliam, J. A. C., 83, 93, 136
 Manderfield, E. L., 122
 Martin, J. J., 15
 Massimilla, L., 7, 97, 99, 114, 115
 Matheson, G. L., 40
 Mathis, J. F., 97, 99, 110, 111, 115, 120
 May, W. G., 97, 99, 104, 113, 115, 116,
 117
 Meikle, R. A., 18
 Merz, M., 40
 Milne-Thomson, L. M., 56, 124
 Monrad, C. C., 15
 Morse, R. D., 19
 Murphree, E. V., 2
- Nicklin, D. J., 22, 27, 28, 29, 41
- Ohmae, T., 40
 Olson, R. L., 122
 Orcutt, J. C., 29, 98, 99, 103, 107, 108,
 109, 113, 116
 Othmer, D. F., 2, 30, 69, 98
- Pansing, W. F., 97, 99, 112, 113, 120
 Partridge, B. A., 30, 54
 Paul, R. C., 30
 Pigford, R. L., 19, 29, 30, 42, 82
 Pinchbeck, P. H., 90
 Popper, F., 90
 Prandtl, L., 9, 11, 12
 Pyle, D. L., 94, 95, 96
- Quigley, C. J., 56
- Reid, R. C., 107, 111
 Reuter, H., 77
 Riccetti, E. R., 121
 Rice, W. J., 62, 81
 Richardson, J. F., 12, 16, 17, 18, 121
 Rippin, D. W. T., 23, 24, 26, 132
 Rodger, B. W., 80, 87
 Romero, J. B., 19, 88
- Rose, P. L., 83, 93, 94, 95, 96, 136
 Rowe, P. N., 7, 14, 15, 30, 31, 39, 54,
 71, 74, 75, 94
 Rubey, W. W., 85
 Ruth, B. F., 18
- Scheidegger, A. E., 12
 Schügerl, K., 40, 41
 Schüler, B. O. G., 53, 55, 56
 Shen, C. Y., 97, 99, 115
 Sherwood, T. K., 107, 111
 Shortis, L. P., 2
 Simpson, H. C., 80, 87
 Smith, J. M., 122
 Smith, M. J. S., 30
 Squires, A. M., 8
 Stapleton, W. M., 7
 Stotler, H. H., 7
 Sweeney, W. J., 2
 Szekely, J., 117, 118, 121
- Taylor, Sir Geoffrey, 22, 24, 25, 26,
 32, 33, 34, 35, 37, 38, 47, 66, 85,
 132
 Thodos, G., 121
 Thompson, R. B., 2
 Tietjens, O. G., 54
 Toomey, R. D., 19
 Treybal, R. E., 26, 27
- Uno, S., 31, 32, 33, 35, 36
- van Deemter, J. J., 97, 99, 104
 van Krevelen, D. W., 53
 Voge, H. H., 110
 Volk, W., 7
- Wace, P. F., 64, 71
 Wallis, G. B., 27, 29
 Walters, J. K., 53, 54, 55, 58
 Walton, J. S., 122
 Wamsley, W. W., 122
 Watson, C. C., 97, 99, 110, 111, 115,
 120
 Westwater, J. W., 7
 Wilhelm, R. H., 4, 5, 16, 62, 81, 90
 Wilkes, J. O., 22
- Yasui, G., 19, 30, 35, 42, 62, 88, 110,
 119, 121, 122
- Zaki, W. N., 16, 17, 18
 Zenz, F. A., 2, 13, 30, 69, 98

GENERAL INDEX

- absolute velocity, *see* interstitial velocity
 acceleration of sphere in fluid, 128
 see also bubble acceleration
 adsorption, 117–18
 agglomeration, 2, 7, 89
 aggregative fluidisation, 3, 5, 80, 82
 expansion of aggregative bed, *see*
 expansion
 effect of fine particles, 88
 shallow beds, 122
 transition to particulate fluidisation,
 80–1, 86, 89–91, 94
 two-phase theory, 19–20, 42
 air bubble
 in fluidised bed, 3, 21, 30–1, 74–5,
 82, 89
 in liquid, 24, 27, 30, 40, 50, 53, 58
 air fluidised bed, 3, 4, 21
 bubble: coalescence, 49; formation,
 57–8; rising, 30–1, 74–5, 110;
 stability, 80, 82, 85–6, 89, 92
 mass and heat transfer, 122
 reaction, 107, 112, 115–17
 slug flow, 41
 alumina, 99, 110, 113–14, 117
 ammonia, 99, 107, 114
 analogy with gas–liquid, 35, 41, 46, 50,
 62–3, 82; *see also* inviscid liquid,
 and two-phase
 anemometer, 82–3
 angular velocity of element, 123, 126
 aqueous glycerol, *see* glycerol
 arcton, 80
 argon, 80
 Arnold's method for estimating D_G ,
 107, 111
 asymptotic conversion, *see* conversion
 axi-symmetric motion, 68–9, 124–7,
 129–31

 baffles, effect on fluidisation, 7–8
 Ballotini, 30, 60–1, 71
 bed depth, *see* height
 bed diameter, *see* diameter
 bed expansion, *see* expansion, and
 height
 bed height, *see* height
 benzene, 107, 111
 Bernoulli's theorem, 22–3, 26, 66, 75,
 123, 133

 boundary conditions
 bubble in: fluidised bed, 65, 67, 75;
 large volume of liquid, 24–5;
 tube, 22
 diffusion within bubble, 136
 flow round: cylinder, 127; sphere, 128
 fluidised reactor, 101, 105
 fluidising fluid, 65
 percolation, 129–30
 boundary layer, 134, 137
 bubble
 acceleration, 52, 54
 air, *see* air bubble
 boundary conditions, *see* boundary
 break up, 37, 82, 92,
 circulation within, *see* circulation
 cloud, *see* bubbles
 coalescence, *see* coalescence
 concentration within, *see* concentra-
 tion
 density, *see* density
 diffusion from, *see* diffusion
 distortion, 54
 double formation, *see* double
 effective mass, *see* inertia
 elongation, 49, 82
 entrance effect, *see* entrance
 eruption, *see* bubble surfacing
 expansion on rising, 39, 93
 flow, *see* incipient fluidisation
 flow to and from, *see* exchange
 frequency, *see* frequency
 gas, *see* gas
 gas film resistance, *see* diffusion
 height, 22–3, 110, 114, 133
 injected, *see* injected
 long, *see* bubble, rising
 material balance, *see* material balance
 nose, *see* nose
 phase, 19, 42, 63, 98, 102, 108,
 112–14; *see also* exchange
 radius of curvature, 24–5
 Reynolds number, 41
 roof, stability, 63, 77, 79
 shape, 71; *see also* bubble, spherical-
 cap, angle
 size, *see* bubble diameter
 sizes in a fluidised bed, 62
 spherical, 76, 78
 surfacing, 3, 29, 33, 38–9, 43, 73–4,
 92–3

- bubble** (*cont.*)
 thickness, *see* thickness
 through-flow, *see* exchange
 three-dimensional, 39, 54, 67, 69, 72
 time of: coalescence, 44–5; formation 52; rise, 31, 33, 36
 transfer coefficient within, 101, 106, 111–12, 119, 137; *see also* mass transfer
 two-dimensional, 30–1, 39, 43, 54, 64, 69–70, 79
 water, 37, 73–4, 82, 89
- bubbles**
 account for excess flow, *see* incipient fluidisation
 buffeting due to, 3
 circulation due to, *see* circulation
 cloud of, 28, 100, 120
 continuously generated, *see* continuously
 excess flow due to, *see* incipient fluidisation
 expansion due to, *see* expansion
 in liquids, 21–9
 interaction, 42–9, 55–60, 120
 maximum size, *see* bubble stability, and bubble diameter
 origin in fluidised beds, 81
 relative velocity between, 45–7
 role in two-phase theory, *see* analogy stream, 21, 26; in a tube, 26–8; in a large tube, 28–9
 velocity in slug flow, 41–2
 water, *see* bubble, water
- bubble area**, 101, 106, 111, 113–14, 137
- bubble-cap**, plate or tray, 7, 51, 61, 97
- bubble diameter**
 effect of bed height, *see* height equivalent, 24, 26, 29, 32, 40, 77, 82, 85–93, 109; from reaction data, 98–100, 105–6, 109–21, 137
 frontal, 5, 32, 38–9, 46–7, 92
 large equipment, 116–17
 maximum, 49, 84–93, 97–8, 117
- bubble formation**, 50–62
 adsorption during, 117–18
 at a distributor, 49, 61–2
 distortion during, 54
 double, *see* double
 effects of: orifice, 55–6; varying air-flow, 56
 experimental results: liquids, 53–6; fluidised beds, 57–61
 from small disturbance, 82
 in: fluidised bed, 50, 57–62; inviscid liquid, 50–6
 irregular, 58
 leakage during, 36, 60–1; *see also* exchange
 multiple, 58, *see also* double bubble formation
 parallel orifices, 61–2
 quadruple, *see* quadruple
- bubble, rising**
 fluid flow within, *see* circulation
 in: a tube, 21–3, 31–2, 35; an infinite liquid, 22–6; a quiescent bed, 31–4
 material balance on, 100, 104
 motion of: particles, 66–74; fluidising fluid, 66–74, 94–6
 particle and fluid streamlines due to, 66–7, 68–74, 94–6
 pressure distribution around, *see* pressure distribution
- bubble, spherical-cap**
 angle subtended or included, 30, 38–41, 92, 132–3, 137; *see also* shape
 in: liquid, 23–6, 43, 47, 54, 66, 132; fluidised bed, 31, 48, 66, 71, 74, 76–8, 82–4, 93, 96; *see also* bubble wake, circulation, diffusion, and water bell
- bubble stability**
 effects of: density ratio, 87–8; particle size, 88–9; viscosity of fluidising fluid, 89
 experiments, 87–93
 fluidised beds, 77–96
 gas and liquid fluidised beds, 84, 89
 governs maximum size, 84–7, 91–3
 theory, 93–6
- bubble velocity**, 22, 24–5, 29–42, 48, 77, 85, 99–100, 116, 120, 132, 137
 compared with incipient fluidising velocity, 71–4, 94–6
 effects of: bed viscosity, 40–1, 78; particles, 31, 34–5; shape, 38–40
 initial velocity, 31
 related to circulation within, 82–4; *see also* circulation, and velocity relative, between bubbles, 45–7
- bubble volume**, 24, 31, 34, 36–9, 45, 48, 84–5, 132
 at an orifice, 48, 51–5, 59–62; *see also* bubble diameter, and injected bubble

GENERAL INDEX

149

- bubble wake, 22-5, 43-9, 54, 71, 74
 pressure recovery in, 132
 stability, 82, 84, 93, 96
 bulk flow from bubble, *see* exchange
 buoyancy, 50-2, 60
 by-passing, 3, 63, 103, 108, 117-18, 122; *see also* exchange
- capacitance
 meter, 56
 probe, 19, 41, 57-8
 carbon dioxide, fluidising: micro balloons, 80, 89-90; resin particles, 5
 carbon on catalyst, 112
 carbon tetrachloride, 107
 injection, 117-18
 catalyst, 41, 74, 89, 92, 103, 109-10, 112-14, 117
 regenerator, 108, 112-13
 spent, 112
- catalytic
 adsorption of carbon tetrachloride, 117-18
 conversion: experiments, 99, 106-15; theory, 98-106, 119
 converters, 119; heat and mass transfer, 121-2
 cracking, 112-13
 dealkylation of cumene, 110-12
 decomposition of nitrous oxide, 115
 hydrogenation of ethylene, 113-14
 oxidation of ammonia, 114-15
 reactions, 2, 20; fast, 103; fluidised bed, 97-122
 reactor, 69
 cavity, *see* void
 chain of bubbles, *see* bubbles, stream
 channelling, 89
 and spouted beds, 6-7, 20, 37
 ciné photography, *see* photography
 circle of penetration, *see* penetration
 circulation
 current due to bubbles, 54
 fluid in bubble, 82-4, 93-6; *see also* velocity within bubble
 liquid in drop, 26, 82-3
 particles in fluidised bed, 18
 cloud of bubbles, *see* bubbles, cloud
 of
- coalescence of bubbles, 7, 21, 42-9
 at an orifice, 55
 experiments, 43-7
 in a fluidised bed, 62, 91, 97, 120
 time of, 44-5
 two-phase hypothesis, 47-8
- coefficient, *see* transfer, and diffusion
 column diameter, *see* diameter
 combustion in a catalyst regenerator, 99, 112-13
 complete mixing in the particulate phase, 100-3, 105, 113; *see also* mixing
 computer, 24, 116
 concentration of reactant, 101
 difference between phases, 112
 entering and leaving bed, 100-5, 117
 particulate phase, 100-5, 108
 within bubble, 100-5, 108, 117, 134-7
 constant temperature bath, 1
 contacting, gas-particle, 119, 122
 continuity equation, 29, 123-4, 129
 fluidising fluid, 65, 100
 particles, 64
 continuity of operation, 2
 continuous phase, 26, 83; *see also* particulate phase
 continuously generated bubbles, 26-9, 41-2
 velocity in: fluidised bed, 41-2; water, 26-9; *see also* bubbles, cloud; and bubbles, stream
 convection within bubble, 134-5
 conversion
 asymptotic, 103, 107-9, 122
 effects of height, velocity, diameter, 108
 fast reaction, 103, 108, 119, 122
 in terms of bubble diameter, 105-6
 near bed support, 119, 122
 overall, 97, 102-3, 105, 119, 121-2
 perfect mixing, 100-3
 piston flow, 103-5
see also catalytic conversion
 converters, *see* catalytic converters
 cracking, *see* catalytic cracking
 cross-flow ratio, 116; *see also* exchange
 cubic mode of packing, 13
 cumene, 99, 107, 110-12
 curtains of particles, 79
 curvature, *see* bubble, radius of curvature
 cylinder, irrotational motion past, 123, 127
 cylindrical void, percolation, 69, 129-30; *see also* exchange
- D'Arcy's law, 64-5, 129
 dealkylation, *see* cumene
 degree of conversion, *see* conversion

- density
 bubble phase, 37, 85
 continuous phase, 26, 81
 difference, solid-fluid, 85–6, 88
 drops, 26
 fluidising fluid, 90–1
 liquid, 52
 particles, 85–7, 90–1, 110, 117–18
 particulate phase, 37, 41, 75
 ratio, particles to fluid, 81
 dense phase, *see* particulate phase
 depth of bed, *see* height
 diameter of bed, column, vessel or tube compared with bubble diameter, 22, 31–2, 35–8, 41, 46–7, 82, 92, 99, 109–11, 113–14, 116, 118, 120
 effect on conversion, 108–9
see also bubble diameter, hydraulic mean diameter, particle diameter, tube diameter
 diffusion
 coefficient, gas-phase, 107, 109, 111, 113–16, 118, 134, 137
 from bubbles, 97, 99, 106, 120–1
 in the particulate phase, 99, 104, 121
 velocity, 137
 within bubble, 134–7
 dilute-phase fluidisation, 6, 16
 disadvantages of fluidised systems, 2
 distributor, 7, 49, 61–2, 97, 122
 double-bubble formation, 55, 58
 drag coefficient
 isolated sphere, 12–13, 15
 sphere in a packed bed, 14
 drag forces
 particulate fluidised bed, 14–15
 regular array of spheres, 14
 drift, due to motion of sphere, 54
 drops, 82–3
 rising velocity, 26–7
 drying, 2, 122
 dumping from sieve trays, 62
 dye injection, 73–4
 dynamical similarity, 120–1
 eddy diffusion, *see* diffusion
 effective mass, *see* inertia
 empirical correlations, 120–1
 emulsion, 113–114; *see also* particulate phase
 entrance effect on injected bubble, 31, 45, 118
 equilibrium with volatile particles, 121–2
 equivalent bubble diameter, *see* bubble diameter
 equivalent flow through bubble, 101, 106; *see also* exchange
 eruption of bubbles, *see* bubble surfacing
 ethylene, 107, 113–14
 excess flow as bubbles, *see* incipient fluidisation
 exchange between bubble and particulate phases, 20, 61, 63–79, 83, 106, 113, 116, 119–21
 high rate, 103
 theory, 69, 94–106
see also flow through void
 expansion
 aggregative bed, 29, 99–100, 109, 116
 liquid column, 29
 particulate bed, 15–19, 80
see also bubble expansion, and height
 fabric, drying of, 3
 fast reaction, *see* conversion
 film, high speed, *see* photography
 filters, 65
 fingers of particles, 79
 first-order reaction, 97–118
 experimental results, 106–15
 Fischer–Tropsch process, 2
 fixed bed of particles
 compared with fluidised bed, 16–19
 drag force on sphere in, 14
 heat and mass transfer, 121
 oxidation of ammonia in, 114
 ozone conversion in, 107
 percolation, 71–2, 129–31
 pressure: distribution, 65; drop, 9–12, 18
 voidage fraction, 10, 129
 flow
 as bubbles, *see* incipient fluidisation
 through bubble, *see* exchange
 through void, 69, 95–6, 130–1; *see also* exchange
 within bubble, *see* circulation
 fluorination of uranium, 2
 formation, *see* bubble formation
 form drag, 13
 free-falling velocity of particles, 1, 16, 84–5, 93
 frequency of bubbles
 in a fluidised bed, 30, 48, 57–60, 62
 in inviscid liquid, 50

GENERAL INDEX

151

- friction coefficient
 packed beds, 10–12
 pipes, 9
 friction factor, 15
 frontal diameter, *see* bubble diameter
 Froude number, 90–1
 full-scale plant, 98, 121
 full-size reactor, *see* large fluidised beds
- γ -ray method, 19, 30, 60
 gas bubble, 21
 diffusion within, 134–7
 in a fluidised bed, 30, 34–7, 93;
 forming, 57–62
 in a liquid, 27, 31–2; forming, 50–6
 gas film resistance, *see* bubble, transfer coefficient, diffusion, and mass transfer
 gas-fluidised bed, 1, 3–8, 34–8, 40–2, 48, 54, 61, 74, 80, 82, 84, 87, 89, 107
 gauze, 1, 7, 62, 97
 glass
 beads, 30, 34, 75, 80, 110; bubble velocity in, 31, 35; fluidised by: air, 4, 30, 74; paraffin, 81, 89, 91; water, 4, 18, 80
 spheres, 41
 glycerol, aqueous, fluidising lead shot, 81, 89, 91
 grid, *see* porous plate, and gauze
- heat transfer, 1, 8, 121–2
 height of bed, 3–4, 29, 42, 44, 113
 at incipient fluidisation, 3, 29
 effect on: bubble diameter, 42–3, 48–9, 59, 99, 109–12, 114–16, 119–22; catalytic conversion, 103, 108, 111, 117
see also expansion
 height of bubble, *see* bubble height
 height of liquid, 29
 helium, 107
 injection, 115–17
 Hill's spherical vortex, 136
 Hirschfelder's method for estimating D_a , 107
 hollow resin, *see* resin
 hydraulic mean diameter of passage, 9–10
 hydrocarbons, 2
 hydrogen, 107, 113
 bubbles formed in water, 53
 hydrogenation, *see* ethylene
- hydrostatic pressure, effect on bubbles, 43
 hysteresis in pressure drop curve, 3
- ideal fluid, *see* inviscid liquid
 incipient fluidisation, 50, 102, 115
 bubbles account for excess flow, 29, 42, 61–2, 64, 85, 98, 100, 116
 condition for, 67, 75
 definition, 1, 3, 8–15
 importance in two-phase theory, 19
 viscosity of the bed, 40
 incipient fluidising velocity, 8–15, 61, 67, 115
 compared with bubble velocity, 41, 71–4, 94–6
 measurement, 8
 prediction, 13–15, 113, 118
 incipiently fluidised bed, 73
 density of, *see* density
 formation of bubbles, 57–61
 injection of carbon tetrachloride, 117–18
 liquid-like behaviour, *see* analogy, and two-phase
 single bubble: velocity, 30–4, 40–1; theory, 65, 74, 94–6
 incomplete fluidisation, 111
 incompressible fluid
 fluidising fluid treated as, 65
 particulate phase treated as, 64, 75, 79
 theory, 123–9
- inertia
 air within bubble, 52
 fluid round a bubble, 75
 forces: bubble in a fluidised bed, 40; drops and bubbles, 21; fixed beds, 12; particle motion, 75, 77
 liquid round a bubble, 50, 52, 56, 128
 particulate phase round a bubble, 60, 75
 injected bubble, 30–1, 36, 43–4, 74–5, 82, 89, 92, 117–18
 volume: compared with bed expansion, 36; lost on injection, 37
 injection orifice, *see* orifice
 instability of the lower surface of a fluidised bed, 62, 81
 interchange, *see* exchange
 interfacial tension, 26
 inter-particle
 forces, 67, 79
 pressure, 66–7, 74–9
 interstitial velocity, 65–9, 75, 129

- inviscid liquid
 bubble formation in, 50–3, 56, 60
 bubble rising in, 22–6, 32, 66
 equations of motion, 123–8
 particulate phase behaves as, 20, 50, 65, 79; *see also* analogy, and two-phase
- ion-exchange resin, *see* resin
- iron-oxide particles, 99, 103, 107, 109
- irregular bubble formation, *see* bubble formation
- irrotational motion
 bubble, 24, 70, 72, 74
 cylinder and sphere, 123–8
- isolated sphere or particle in a uniform stream, 9, 12–17
- jet of air or gas, 51, 55, 61
- kinematic viscosity, fluidised bed, 40
- kinetic energy due to a moving sphere, 128
- Laplace's equation, 126–7, 129
- large fluidised beds, 8, 103, 108, 112, 115–17, 119–21
 incipient fluidising velocity, 8
- lead shot, fluidised by
 air, 82, 89, 92
 glycerol, 80–1, 91
 paraffin, 81, 88–9, 91
 water, 5, 37, 73–4, 80, 82, 89, 92
- leakage
 from bubble, *see* bubble formation, and exchange
 particles through a distributor, 62
- level of liquid, *see* height of liquid
- light probe, 30
- light transmission, 19
- limiting size of bubble, *see* bubble diameter
- limit of penetration, *see* penetration
- liquid-fluidised beds, 1, 4–6, 8, 37, 80, 82, 84, 87, 89
- liquid-like character of fluidised beds, *see* analogy, inviscid, and two-phase
- long bubble, *see* bubble, rising, in a tube
- longitudinal mixing, *see* mixing
- magnetite, 110
- mass transfer, 79, 119, 121–2
 coefficient, 112, 137
 within bubble, 134–7
- see also* bubble, transfer coefficient, and transfer coefficient
- material balance, 123–4
 bubble: rising, 100, 104; within, 134–5
 infinitesimal bed height, 104
 particulate phase, 64, 101–2
 maximum size of bubble, *see* bubble diameter
- micro-balloon particles, 80, 89–90
- minimum fluidisation velocity, 14; *see also* incipient fluidising velocity
- mixing, 117
 bubble wake and particulate phase, 74
 due to bubbles, 48
 particulate phase, 98, 100–5, 109
 streams leaving bubble and particulate phases, 102
see also complete mixing, and piston flow
- molecular diffusion, *see* diffusion
- momentum
 jet, importance in bubble formation, 50–1
 liquid surrounding bubble, 52
- multiple bubble formation, *see* bubble formation
- naphthalene, 121–2
- Newtonian fluid, 40
- nitrobenzene, 24
- nitrogen dioxide, 31, 71, 74–5
- nitrous oxide, 115
- nose of bubble, 22, 24
- number
 bubbles per unit volume, 29, 100, 102
 spheres or particles per unit packed volume, 11, 15, 102
- orifice, 48
 bubble formation at: fluidised beds, 49–50, 57–61; two-phase systems, 50–6
- oscilloscope, 57
- overall conversion, *see* conversion
- oxidation of ammonia, 114–15
- oxygen, 107–8, 112, 114
- ozone, 99, 103, 107–9, 122
- packed bed, *see* fixed bed
- paddle viscometer, 40
- paraffin, 81, 88–91
- particle diameter, 110
 effect on: aggregative and particu-

GENERAL INDEX

153

- late fluidisation, 90–1; bed viscosity, 40–1; bubble diameter 99; bubble stability, 85–9; bubble velocity, 31, 34–5; free-falling velocity, 85; mass transfer, 99, 112–13
- particle motion, 30, 65–7, 70, 72, 74, 94; *see also* particle velocity
- particle size distribution, 88–9
- particle velocity, 8, 64, 68, 70, 74–5, 100; *see also* free-falling velocity
- particles, 62
- agglomeration, 2, 7, 89
 - catalytic, *see* catalytic
 - fine, or small, 7, 72, 89, 92–4, 113
 - fixed bed, *see* fixed bed
 - fluidised, behave as liquid, *see* analogy
 - free-falling velocity, *see* free-falling velocity
 - incipiently fluidised, *see* incipiently
 - large, 8, 59–60, 72
 - terminal velocity, *see* free-falling velocity
 - velocity, *see* particle velocity, *and* bubble velocity
- particulate fluidisation, 6
- definition, 4–5
 - expansion of particulate bed, *see* expansion
 - relation to aggregative fluidisation, 4–5, 80–2, 85, 89–91, 94, 122
- particulate phase, 19, 60–1, 63–79, 94, 96–9, 122
- concentration within, *see* concentration
 - density of, *see* density
 - diffusion within, *see* diffusion
 - exchange of fluid with bubble phase, *see* exchange
 - mixing within, *see* mixing
 - motion of fluid and particles in, 63–6, 70, 72
 - treated as an incompressible, inviscid fluid, *see* incompressible, inviscid, analogy, and two-phase velocity, 100
 - velocity constant within, *see* velocity constant
 - viscosity of, *see* viscosity
- penetration
- circle of, 71
 - limit of, 73–4, 96
- percolation, 42, 65, 72, 77, 129–31
- through: cylindrical void, 71, 129–30; spherical void, 130–1
- perfect mixing in particulate phase, 100–3; *see also* mixing
- perforated plates, *see* sieve trays
- permeability constant, 64
- petroleum, 2
- phenolic micro-balloons, *see* micro-balloons
- photography, 30, 38–9, 49, 55, 64, 71, 73, 82–3, 92
- pilot plant, 112, 119
- pipe flow, 9
- piston flow, 110
- in particulate phase, 98, 103–5, 113–14
- plastics, 80
- pneumatic transport, 6, 20, 37
- Poiseuille equation, 11
- porous plates, 7, 28
- potential flow, 22, 24; *see also* velocity potential
- prediction of incipient fluidising velocity, *see* incipient fluidising velocity
- pressure
- equivalent to inter-particle forces, *see* inter-particle
 - in: bubble, 21, 66, 76, 133; drop, 26; fluid flowing round spherical-cap bubble, 132–3; fluidised bed, 63, 66–7, 74–9, 113–14; fluidising fluid, 64–8, 74–9, 90; irrotational motion, 123, 126; percolating fluid, 129–31; wake, 23, 26, 132–3
- pressure distribution, 24, 65
- around a rising bubble, 64–7, 69, 74–9, 132–3
- pressure drop in fluidised beds, 3–4, 9, 12–13
- pressure gradient
- at infinity, 67, 75–6, 129–30
 - fixed bed, 11, 129–30
 - in fluidising fluid, 64, 73
- pressure recovery in wake, 132–3
- propylene, 107, 111
- pseudo-first order reaction, 114
- pyrites, 2
- quadruple bubble formation, 55
- quality of fluidisation, *see* aggregative fluidisation, and particulate fluidisation
- quartz, 40
- quiescent bed, 30–1; *see also* incipiently fluidised bed
- radiation, 30

- radius
 bubble, *see* bubble radius
 circle of penetration, *see* penetration
 range of fluidised state, 5–8
 rate of exchange between bubble and particulate phases, *see* exchange
 rate of rise of bubbles, *see* bubble velocity
 reaction, *see* ammonia, ethylene, cumene, nitrous oxide, ozone
 catalytic, *see* catalytic
 velocity constant, *see* velocity constant
 reactor, *see* catalytic
 reduction of uranium, 2
 regenerator, *see* catalyst
 relative velocity between bubbles, *see* bubble velocity
 resin particles, 5, 81, 88–9, 91, 110
 Reynolds number
 bubble, 40–1
 fluidised bed, 16–18, 65
 packed bed, 9–12, 65
 sphere, 12–13
 rise of bubbles, *see* bubble, rising
 roasting pyrites, 2
 sand, 3, 31, 34–5, 40, 43–4, 48, 65, 80
 scaling-up, 98, 119–21
 screen, *see* gauze
 sedimentation, 16
 seeds, swede, 31, 34–5
 semi-angle, *see* bubble, spherical-cap
 shallow beds, 121–2; *see also* height
 shape of bubbles, 96; *see also* bubble, spherical-cap, angle
 shear, 9, 82, 123, 125
 short circuiting, 131; *see also* flow through void, and exchange
 sieve tray, 51, 61–2
 silica, 99
 gel, 122
 single particle or sphere, *see* isolated
 size of bubble, *see* bubble diameter
 skin friction, 13
 slug, 22, 27, 36
 slug flow or slugging, 27, 32, 37, 41–2, 109, 111, 114–15, 120–1
 definition, 5–6
 reduction, 7
 small bubbles, *see* bubbles, stream
 smooth fluidisation, 7, 80–1, 85, 87–90, 93; *see also* particulate fluidisation
 solids flow through perforations, *see* leakage
 sphere
 force on, 12, 14
 irrotational motion past, 25, 123, 128
 isolated, in uniform stream, *see* isolated sphere
 spherical-cap bubble, *see* bubble, spherical-cap
 spherical void
 flow of fluid in, 94–6
 percolation through, 69, 129–31
see also exchange
 spouted beds, 20, 37, 61
 definition of, 6–7
 stabilising fluidised beds, 7–8
 stability of bubbles, *see* bubble stability, and bubble wake, stability
 stability of fluidised beds, 81–4
 stagnation point, 22, 133
 steady rise of bubbles, *see* bubble velocity
 steel particles, 80–1, 89, 91
 Stokes law, 12, 14, 17
 stream function, 68, 70, 94, 124–31, 135
 streamline, 23, 70, 72, 124, 127, 129, 134–5
 streamline flow, 13
 streamlines in fluidised beds
 comparison with experiment, 70–4
 fluid, 68, 70–4
 particles, 66, 70–4, 83
 superficial velocity
 at incipient fluidisation, 3, 13–15;
see also incipient fluidising velocity
 fluidising fluid, 3–4, 19, 95, 108–9, 111–12, 114–16
 through packed bed, 11, 131
 surface area of bubble, *see* bubble area
 surface tension, 21, 48, 50, 54, 93
 swede, *see* seeds
 symmetry about an axis, *see* axisymmetric
 Teeter beds, 8
 temperature
 fixed beds, 107
 fluidised beds, 1, 107, 110, 113–14, 122
 tension, *see* interfacial, and surface
 terminal velocity, *see* free-falling
 thickness of bubbles, 30; *see also* bubble height
 through-flow for bubble, *see* exchange

- time
 coalescence of bubbles, 44–5
 formation of bubbles, 52
 interval between bubble injections, 43–5, 117
 rise of bubbles, 31, 33, 36
 tracer experiments, 31, 71, 73–5, 99, 115–16
 transfer, *see* heat transfer, and mass transfer
 transfer coefficient
 between bubble and particulate phases, 98, 110–12, 114
 within bubble, *see* bubble, transfer, and mass transfer
 transfer units, 108
 transient experiments, 115–16
 transition between aggregative and particulate fluidisation, 5, 80–2, 86, 89–91, 94, 122
 transport between bubble and particulate phases, 120; *see also* exchange, and transfer coefficient
 tube
 bubble in, 21–3, 35
 diameter, 22, 32
 stream of bubbles in, 26–8
see also diameter
 turbulence, 23, 25, 28, 132
 two-dimensional
 fluidised beds, 30–1, 39, 43–4, 54, 63–71, 74, 79
 motion, 123–6, 129–30
 two-phase
 systems, 29, 38, 83, 93
 theory of fluidisation, 19–20, 110
see also analogy, and incipient fluidisation; application to bubble coalescence, 47–8
 UOP catalyst, 110
 uranium, 2
 uses of fluidised beds, 1–3
 velocity
 between fluid and particles, 64, 69
 bubble, *see* bubble velocity
 continuously generated bubbles, *see* continuously
 drops, 26–7
 fluidising fluid, absolute, 95
see also interstitial
 incipient fluidisation, *see* incipient
 interstitial, *see* interstitial
 irrotational motion, 123–8
 particles, *see* particle velocity, and free-falling velocity
 percolating fluid, 129–31
 relative, between bubbles, *see* bubbles
 superficial, *see* superficial
 wake, *see* bubble wake
 within bubble, 83–4, 92–3, 96, 134
 velocity constant of reaction, 98, 102–3
 oxygen, 112
 ozone, 107
 velocity potential, 25, 66, 70, 126–30
 vertically unmixed emulsion, 113; *see also* piston flow
 viscometer, 40
 viscosity, 9, 23, 26, 50, 85, 90–1, 123, 125
 viscosity of fluidised bed, 40–1, 75, 79, 81
 viscosity of fluidising fluid, 81
 effect on bubble stability, 89
 viscous forces, 12, 21, 40–1
 void, 37, 69, 82, 129–31
 volume in packed bed, 10
see also cylindrical void, and spherical void
 voidage fraction, 16–18, 30, 80–1, 90–1, 94
 fixed or packed bed, 10, 129
 incipient fluidisation, 3, 13, 19, 65
 minimum, *see* voidage at incipient fluidisation
 volatile particles, 121
 volume of bubble, *see* bubble volume, and bubble diameter
 vortex, 136
 wake, *see* bubble wake
 wall effect, 31–4, 36, 39, 46, 118, 120;
see also diameter
 water, 53, 74; *see also* bubble, water
 water bell, 82, 93–4
 water bubbles, *see* bubble
 water fluidised bed, 4, 18, 37, 73–4, 80, 82, 85, 88–9, 92
 waxes, 2, 7
 X-ray, 30, 38–9, 79