

Index

- AFBMA designation, 463
- Alternate structural formulas, 369
- Angle of contact
 - open belt, 12
 - cross belt, 12
 - gears, 167
- Angular gears, 274
- ANSI number of chain, 114
- Applications of
 - gear boxes, 346
 - pressure vessels, 772
 - worm gears, 302
- Arc
 - contact factor, 39
 - of approach, 167
 - of recess, 167
- Arm / spider, 351
- Attitude angle, 418–419
- Axial pitch of
 - helical gears, 243
 - worm gears, 302
- Axial width of
 - land on piston, 523
 - piston ring, 523
 - top land of piston, 523
- Babbitt, 411
- Back cone
 - angle, 273
 - radius, 273
- Backlash in gears, 156
- Ball bearings, 457, 461
- Band and block brakes, 743
- Band brakes, 738
- Barlow's equation, 783
- Base circle, 163
- Basic dynamic load capacity, 469
- Bearing
 - designation, 462
 - lubrication, 486
 - materials, 411
 - modulus, 436
 - pressure, 123, 435
- Belt
 - angle of contact, 12
 - compound, 6
 - construction, 7
 - folded layer, 8
 - raw edge, 8
 - tensions ratio, 15
- Belt materials, 7

- Belt joints
 - Bolted, 12
 - Hinged comb, 11
 - Laced, 10
- Birnie's equation, 782
- Block shoe brakes, 726
- Boiler code, 798
- Brakes, 719
- Breaking loads of chains, 117
- Buckingham equation for wear, 208
- Built up pulley, 49

- Cage of roller bearings, 459
- Cam profile with
 - flat follower, 620, 624
 - roller follower, 623
- Cam shaft, 619
- Cams, 619
- Cap bolts for connecting rod, 548
- Capstan equation, 15
- Center distance between
 - gear box shafts, 380
 - pulleys, 23, 32
- Centrifugal clutch design, 705
- Centrifugal tension, 19
- Chain drive, 104
 - advantages/disadvantages, 106
 - classification, 106
 - designation, 114, 135
 - design, 124
 - driving links, 133
- Change in vessel size with pressure, 785
- Chordal action in sprockets, 111
- Circular pitch, 156, 242
- Class of pressure vessels, 774
- Classification of
 - bearings, 407
 - gear boxes, 362
 - rolling bearings, 460
- Clavarino's equation, 781
- Clearance ratio in bearings, 435
- Clutches, 681
 - electro-magnetic, 683
 - centrifugal, 704
 - cone, 701
 - multiplate, 699
 - single plate, 683
- Coefficient of friction, 684
- Collar bearing, 442
- Combined rotation and translation in brakes, 722
- Comparison of silent chains with roller chains, 132
- Compound
 - belt drive, 6
 - epicyclic gear trains, 359
 - gear train, 347
- Compression rings, 525
- Condition for maximum power with belts, 21
- Cone
 - center, 272
 - clutch, 701
 - distance, 275
- Connecting rod, 539
 - axial force due to gas pressure, 541
 - axial force due to inertia, 541
 - bending force due to inertia, 542
 - big end, 548
- Connecting rod design, 544
 - cross section, 545
 - large end, 548
 - small end, 544
- Constant acceleration cam, 620
- Constant mesh gear box, 385
- Construction of
 - centrifugal clutch, 704
 - gear boxes, 346
 - flywheel, 642
 - pistons, 520
 - rolling bearings, 459
 - sheave, 85
 - silent chains, 133
 - V belts, 2–4
 - wire ropes, 75
- Contact ratio of mating gears, 169
- Conveyor chains, 107
- Core of rope, 75
- Correction factor for pitch length, 39

- Corrosion allowance in pressure vessels, 774
- Crankshaft materials, 561
- Crankshaft design for
 - TDC position, 562
 - maximum torque position, 565
- Creep of belt, 23
- Critical pressure in bearings, 420
- Cross belt, 13
- Crossed helical gears, 243
- Crosshead pistons, 520
- Crown on pulleys, 45
- Crown gears, 274
- Cyclic loads, 479
- Cycloid profile, 159
- Cylinder air cooled, 502
- Cylinder design, 506
- Cylinder head, 509
- Cylindrical roller bearing, 460
- Cylindrical worm, 305

- Dedendum, 156
- Deep groove bearing, 460, 470
- Definition and function of
 - brakes, 719
 - clutches, 681
 - pistons, 518
- Deflector pistons, 520
- Deformation factor, 202
- Design of
 - arms of flywheel, 656
 - cone clutch, 702
 - side crank, 575
 - shaft, 562, 642
 - single plate clutch, 690
- Design power and corrected power, 119
- Design procedure for
 - block shoe brakes, 737
 - chain drive, 124
 - cone clutch, 702
 - rolling bearings, 481
 - wire rope drive, 87
- Design for gear drive with center distance
 - given, 215
 - not given, 219

- Desirable qualities of piston, 518
- Diameter quotient, 304
- Differential band brakes, 741
- Disc brakes with
 - actual pads, 755
 - circular pads, 757
- Double block shoe brakes, 734
- Double helical gears, 245
- Drawing cam profile, 622
- Drive designation of worms, 310
- Drive proportions, 308
- Drum and sheave arrangement, 84
- Dynamic
 - equivalent load, 253, 283, 471
 - load, 199
 - strength, 319, 338

- Eccentricity ratio, 418
- Effect of pressure on size of pressure vessel, 777
- Effective load for helical gears, 251
- Efficiency of worm drive, 322
- Elliptical bearing, 409
- End covers, 787
- End cover fixing, 795
 - bolted, 796
 - integral, 796
 - riveted, 796
- Endurance strength of worms, 318
- Energy absorbed by brakes, 721
- Energy in
 - combined rotation and translation, 722
 - pure rotation, 721
 - pure translation, 722
- Energy loss due to friction, 426
- Epi-cycloid curve, 160
- Epicyclic gear trains solutions, 351
 - formula method 1, 355
 - formula method 2, 356
 - translation method, 353
- Equivalent number of teeth of
 - helical gears, 247
 - bevel gears, 276
- Errors in gears, 203

- Externally contracting brakes, 754
 Eye splice for ropes, 80
- Face
 advance for spiral gears, 291
 angle of bevel gears, 273
 contact ratio for spiral gears, 291
 width of bevel gears, 273
 width and overlap of helical gears, 245
- Factor of safety, 87, 117, 135, 254
 Factors affecting gear design, 212
 Failure of rolling element bearings, 488
 Fast and loose pulley, 51
 Fiber rope drive, 69
 Fiber rope materials, 69
 Finite bearings, 418
 Fixed block shoe brakes, 726
 Flange size of cylinder, 508
 Flank, 141, 155
 Flat belts
 joints, 10
 pulleys, 44
 specifications, 9
 Flat follower, 620
 Fleet angle, 86
 Fluctuation in energy and speed, 643
 Fluid couplings, 390
 Flywheels, 641
 bending stresses in constrained arms, 650
 solid, 651
 with arms, 655
 with web, 654
 Flywheels for
 engines, 661
 punches, 666
 Followers, 620
 Foot step bearing, 441
 Force analysis on worms, 314
 Forces on
 chain, 117
 connecting rod, 541
 crank shaft, 562
 gear tooth, 248
 tooth of bevel gear, 279
 tooth of pinion, 277
 valves, 602
- Formulative number of teeth
 bevel gears, 276
 helical gears, 247
 Four lobe bearing, 410
 Friction clutch, 683
 Friction in worm drives, 322
 Friction materials, 684
 Frictional forces between
 gudgeon pin and crank pin, 544
 piston rings and cylinder, 543
 Function of a gear box, 345
- Gas force, 521, 528
 Gear box housing, 387
 Gear design considerations, 193
 Gear design for wear strength, 205
 Gear drives
 advantages / disadvantages, 153
 versus other drives, 152
 Gear materials, 192
 Gear profiles
 cycloid, 159
 involute, 160
 Gear ratios, 311–312, 347
 Gear tooth proportions, 158, 245
 Gear tooth strength, 193
 Gear trains, 346, 351
 Grooved pulleys, 51
 Gudgeon pin, 526
 design, 527
 fixing, 527
 fully floating, 527
 Guide links in chains, 133
 Gun metal, 412
 Hand of helix, 242
 Hand of spiral, 292
 Heat dissipated from bearings, 431
 Heat generated
 and temperature rise, 428
 during clutching, 694
 Heat transfer coefficient, 326
 Helical gears design, 241, 249
 Helix angle, 242
 Herringbone gears, 244

- Hertz stresses on tooth surface, 205
- Hoisting chains, 107
- Hydraulic clutch, 682
- Hydrodynamic bearings, 406
- Hydrodynamic thrust bearing, 443
- Hydrostatic bearing, 408, 441
- Hydrostatic test pressure, 773
- Hypo-cycloid curve, 160
- Hypoid gears, 362

- I head engine, 593–594
- Independent wire rope center, 75
- Inertia force in connecting rod, 540, 542
- Initial tension in belts, 17
- Inner race, 459
- Interference, 171
- Interference in internal gears, 224
- Internal combustion engine, 500
- Internal gear design, 223, 225
- Internally expanding shoe analysis, 746–747
- Involute gear tooth systems, 162
- Involute profile, 160
- Involute versus cycloid profile, 161
- ISO designation of bearings, 462
- ISO number of chains, 144

- Keys, 140
- Kinematic diagram, 367
- Kinematic viscosity, 414

- L head engine, 594
- Lame's equation, 779
- Largest gear with a specified pinion, 179
- Law of gearing, 164
- Lay of wire ropes, 72
 - alternate right and left, 73
 - lang, 72
 - ordinary, 73
 - regular, 72
- Lead, 303, 311
- Lead angle, 303, 311–312
- Length of
 - belt and center distance, 32
 - crossed belt, 24
 - open belt, 23
 - worm, 304, 309
- Length to diameter ratio of sleeve bearing, 434
- Lewis equation, 195
- Lewis equation for helical gears, 250
- Lewis form factor, 197
- Life and reliability factors, 210
- Life of belts, 33
- Life of rolling bearings with varying loads, 477
- Lift
 - diagrams, 622
 - of valves, 600
- Lining wear, 724
- Load capacity, 241, 244
- Load distribution factor, 212
- Load factor, 481
- Loads on gear tooth, 193
- Long bearing, 417
- Longitudinal stresses in pressure vessels, 775
- Lubrication factor for chains, 120
- Lubrication hydrodynamic, 415

- Main dimensions of radial ball bearings, 464
- Mass and energy stored in flywheel, 651
- Materials and allowable stresses for pressure vessels, 773
- Materials for
 - brake lining, 720
 - worm, 306–307
- Maximum
 - addendum radius, 172
 - allowable error in gears, 203
 - chain speed, 123
 - error between meshing gears, 284
 - number of teeth on gear, 179
 - pressure in sleeve bearings, 421, 433
 - speed of silent chain, 136
 - tension, 20
 - torque transmitting capacity of clutch, 690
- Mean effective pressure, 503
- Mechanical efficiency of engine, 504
- Minimum film thickness, 435

- Minimum number of teeth to avoid interference, 173
- Minimum
 - oil film thickness, 435
 - oil thickness to clearance ratio, 435
 - pulley diameter, 31
 - teeth for a gear wheel, 174
 - teeth for a pinion, 173
 - teeth for a pinion with rack, 175
- Miter gears, 274
- Module, 156, 158, 216
- Mounting factor in gears, 213
- Mounting of rolling bearings, 487
- Multi belt grooved pulley, 52
- Multi-plate clutch, 699
- Multiple-strand chains, 108
- Needle bearings, 460–461
- Non circular gears, 227
- Normal
 - module, 247
 - pitch, 242
 - pressure angle, 242
- Number of speeds and stages in a gear box, 369
- Number of start, 303
- Offset bearing, 410
- Offset link, 108
- Oil
 - flow through bearings, 423
 - ring grooves, 521
 - rings, 526
- Oil viscosity, 435
- Open belt, 12
- Opening in pressure vessels, 798
- Optimum structural formula, 372
- Orthogonally displaced bearing, 410
- Oscillating loads, 483
- Outer race, 459
- Overload factor, 212
- Parallel helical gears, 243
- Parameters affecting interference, 172
- Partial bearing, 409
- Parts of roller chain, 108
- Path of contact, 165
- Phosphorous bronze, 301, 318, 321
- Piston, 518
 - barrel, 524
 - bosses, 524
 - design, 521
 - head, 521
 - materials, 519
 - rings, 525
- Pitch
 - angle, 272
 - angle and gear ratio, 274
 - circle diameter, 109
 - cone, 272
 - line, 272
 - line velocity, 348
- Pivoted block brakes, 733
- Planetary gear, 352
- Plastics, 9, 412
- Plate thickness for pressure vessels, 784, 799
- Ports, 594
- Positive drive clutch, 683
- Power capacity of chains, 118, 136
- Power losses in gear box, 388
- Power rating of V belts, 32
- Power transmission chains, 107
- Pressure angle, 304
 - 14.5° composite, 162
 - 14.5° full depth, 162
 - 20° full depth, 162
 - 20° stub, 162
 - of worm, 304
- Pressure vessels, 772
 - circumferential stresses, 774
 - longitudinal stresses, 775
- Properties of
 - bearing material, 411
 - belt materials, 9
 - brake lining materials, 721
 - friction materials, 684
 - involute teeth, 161
 - lubricants, 412
- Proportions of bevel gear, 276

- PTFE, 412
- Pulleys
- armed, 46
 - solid, 44
 - webbed, 46
- Push rod design, 616–617
- Quarter twist belt, 6
- Rack, 152
- Radial clearance in sleeve bearings, 434
- Rated life of a bearing, 472
- Ray diagram, 373
- Reliability factor for gears, 210
- Reliability of bearings, 474
- Reynolds equation, 417
- Rim velocity, 648
- Ring
- axial width, 523
 - depth of grooves, 523
- Rocker arm, 611
- Rocker shaft, 615
- Roller bearing dimensions, 464
- Roller chains, 108
- Roller follower, 621
- Rolling bearings, 457, 461
- advantages, 458
 - angle of contact, 469, 490
 - dimensions, 464
 - disadvantages, 458
- Rolling elements, 459
- Root angle, 273
- Rope drives design, 70
- Ropes, 68
- Rotation factor, 213, 471
- SAE designation of oils, 414
- Selection of
- lubricant, 486
 - parameters for design of bearings, 433
 - type of gear box, 364
 - wire rope, 81
 - wire rope center, 81
- Self aligning bearing, 460
- Self aligning thrust bearing, 460
- Self-energizing brakes, 729
- Self locking brakes, 729
- Semi global face, 306
- Semi-floating gudgeon pin, 527
- Serpentine belt, 7
- Service factor, 120, 251
- Sheave, 85
- alignment, 87
 - for fiber ropes, 70
 - groove hardness, 86
 - groove size, 86
- Shoe actuation, 749
- Shoe and brake factor, 750
- Short bearings, 418
- Silent chains allowable pressures, 132
- Simple band brakes, 738
- Simple gear train, 347
- Simple harmonic motion, 604
- Single belt grooved pulley, 52
- Size factor for gears, 214
- Size of
- bearings, 463
 - cylinder and power, 503
 - valve stem, 601
 - valves, 599
- Skirt of piston, 524
- Slide bearings, 457
- Slide velocity between gear teeth, 179
- Sliding mesh gear box, 384
- Slip of belt, 22
- Small / long shoe brake, 730
- Solid flywheel, 651
- Solid pulley, 45
- Sommerfeld number, 416, 418
- Specifying a chain, 134
- Speed ratio of epicyclic gear trains, 353
- Speed ratios in geometric progression, 365
- Spelter socket, 80
- Spherical roller bearings, 461
- Spiral
- angle, 292
 - bevel gears, 291

- wrapped belt, 9
- ropes, 77
- Split bearing, 409
- Split flywheel, 659
- Spring force on valve, 603
- Sprocket, 139
 - body styles, 140
 - mounting, 140
 - proportions, 141
- Spur gears, 191
- Squeeze film, 444
- Squeeze film journal bearings, 444
- Standard
 - modules, 158
 - pitch diameters of pulleys, 37
 - width of belts, 30
 - widths of silent chains, 134
 - wire diameter, 88
- Static equivalent load, 468
- Static load capacity, 465
- Stepped flat pulley, 50
- Stepped grooved pulley, 51, 53
- Straight face of worm, 305
- Straight hobbed face, 305
- Strand center, 81
- Strand factor, 118
- Stranded ropes, 77
- Strands, 76
- Strap thickness of connecting rod, 549
- Strength in bending for worm, 317
- Strength in wear of worm, 321
- Strength of bevel gear tooth, 280
- Strength of worm gear tooth, 317
- Stresses
 - due to internal pressure, 774
 - in cylinder, 505
 - in flywheel, 649
 - in wire rope, 82
- Structural diagram, 368
- Structural formula, 368
- Studs/bolts for cylinder, 508
- Surface finish factor for gears, 213
- Swaged terminations, 80
- Synchromesh gear box, 386
- Taper roller bearing, 461
- Temperature factor, 214
- Temperature rise in bearings, 435
- Tensile strength of wire rope, 88
- Tensile stresses due to centrifugal force, 649
- Terminology
 - gear drives, 155
 - helical gears, 242
 - worm and worm wheel, 302
- Thick cylinders, 778
- Thickness of valve, 600
- Thimbles for ropes, 80
- Thin spherical vessels, 784
- Thread angle, 303
- Three lobe bearing, 410
- Throat angle, 86
- Throat diameter, 303
- Thrust bearings, 441
- Time for clutch engagement, 692
- Tolerance on adjacent pitch, 203
- Tooth correction factor for chains, 119
- Tooth length, 242
- Tooth profiles, 159
- Tooth thickness, 156
- Toothed pulley, 53
- Top land of piston, 521
- Tori-spherical end cover, 793
- Torque converters, 392
- Torque ratios of epicyclic gears, 361
- Torque transmitting capacity, 686
- Transmission ratio of a stage, 371
- Trunk pistons, 519
- Two lobe bearing, 409
- Two stage gear box with fixed ratio, 384
- Types of
 - belts, 2
 - bevel gears, 273
 - brakes, 720
 - clutches, 682
 - crank shafts, 561
 - cylinders, 501
 - flat belt drive, 5
 - gear drives, 153
 - helical gears, 243
 - pistons, 519
 - itches, 157

- pulleys, 43
 - wire ropes, 77
 - worm gears, 305
 - worms, 305
- Uniform pressure in clutch, 686
- Uniform wear in clutch, 687
- Unit load, 420
- Units of viscosity, 414
- Use of oil cooler, 326
- Use of silent chains, 132
- V belts drive design, 16, 36
- Values of elastic coefficient, 207
- Values of static load constant, 466
- Values of modulus of elasticity, 83, 202
- Valve, 593, 596
 - arrangements, 599
 - gear mechanism, 593
 - materials, 598
 - range of sizes, 599
 - spring, 607
 - temperatures, 598
 - timings, 601
 - seats, 595, 599
- Variation of bearing pressure, 685
- Velocity factor, 199
- Velocity ratio, 164
- Viscosity, 413
- Viscosity index, 415
- Wall thickness of cylinder, 506
- Water cooled cylinder, 502
- Wear strength of bevel gears, 284
- Wear strength of helical gears, 254
- Webbed pulley, 46
- Wedge sockets for ropes, 80
- Weight of chains, 116
- Whole depth, 156
- Width of belt, 30
- Width of belt and width of pulley, 45
- Wire rope clamps/clips, 80
- Wire rope, 74
 - advantages, 74
 - classification, 78
 - designation, 78
 - materials, 74
 - terminations, 79
- Wire strand core, 75
- Wires, 75
- Working depth of gear teeth, 156
- Worm and worm wheel, 300
 - advantages/disadvantages, 301
 - design of drive, 328
 - hour glass worm, 305
 - proportions, 308
- Worm and worm wheel design, 328
 - approx. center distance given, 328
 - center distance not given, 333
- Worm gear proportions, 309
- Zero film, 408