Cambridge University Press 978-1-108-42147-8 — Chemical Engineering Design and Analysis 2nd Edition T. Michael Duncan , Jeffrey A. Reimer Index <u>More Information</u>

Index

absorber, 33 multistage, cascade, 272-277 absorbers, 32-35 dimensional analysis, 457-459 exercises, 53-54, 158, 166, 329-350 mass transfer in, 528-531 multistage, 272-277 single stage, 267-272 absorption, 267, 562 acetanilide synthesis of. 72 acetone, thermodynamic properties, 86, 200, 498 acetonitrile-methylpyridine mixtures, 307, 363 acetonitrile-nitromethane mixtures, 328 acetonitrile-water mixtures, 362, 409 acetylene reaction with hydrogen chloride, 69, 174 thermodynamic properties, 86 Addams, Morticia, 435 adsorbents, 300 adsorbers, 34, 300, 343 adsorption, 170, 300, 342, 524, 562 AIChE, 3 air cooling by water evaporation, 191 thermodynamic properties, 125 air conditioning, 132, 161, 376 air drying, 160 air pollution, 4 Alaskan pipeline, 448 alkylation, 67, 161 aluminum impurity in silicon, 26 reaction with hydrogen chloride, 27 reaction with propanol, 22 thermodynamic properties, 59, 86 ammonia adiabatic reactor for, 143 as a refrigerant, 128 as fuel, 195 chemical equilibrium, 140 from manure, 83 mixtures with water, 266, 325-326

reaction to aniline, 72 reaction to hydrazine, 70 reaction to hydrogen cyanide, 197 reaction to nitric acid, 61 reaction to urea, 197 synthesis of, 8-16 thermodynamic properties, 87, 200 aniline-heptane-methylcyclohexane mixtures, 322.396 aniline-hexane-methylcyclopentane mixtures, 318, 395 aniline synthesis of, 72 antibiotics, 5, 72 artificial kidney, 157, 483 astronauts, protection of, 81 atmospheric chemistry, 512-517 automobile catalytic converter, 523 azeotrope, 562 bacteria for ethanol to acetic acid, 541 in drinking water, 82 in sewage treatment, 508-512 Baekeland, Leo, 423 Bakelite, 4 Basaran, Osman, 475 base dimensions, 426 base units, 426 batch process, 9, 517 batch reactor, 512 battleship waves, 481 beeswax, 192 benzene absorption from air, 158, 267 adsorption from air, 170, 342 condensation from air, 294 isomerization of allyl to propenyl, 99 mixtures with toluene, 253 pressure-volume phase diagram, 291 reaction to acetanilide, 73 reaction to aniline, 72 reaction to phenol, 55

Cambridge University Press 978-1-108-42147-8 — Chemical Engineering Design and Analysis 2nd Edition T. Michael Duncan , Jeffrey A. Reimer Index <u>More Information</u>

Index

benzene (cont.) reaction to styrene, 67, 161 thermodynamic properties, 86 biotechnology, 6, 562 body mass relation to bone diameter, 495-496 relation to wing area, 463 Bond number, 474 bottoms product, distillation, 283 brine, 91 bubble point mixture, 253 pure substance, 292 bubbler, 267 bubbles, rising in liquids, 473 Buckingham Pi theorem, 433 buoyancy, 437 butane, dehydrogenation, 517 butanol as an absorber fluid, 528 thermodynamic properties, 498 butanol-water mixtures, 315 butene, dehydrogenation, 517 calcium carbonate in the Solvay process, 60 thermodynamic properties, 86 calcium chloride in the Solvay process, 60 thermodynamic properties, 86 Capillary number, 475 capital costs, 147 carbon cycle for Earth, 165 carbon dioxide in Earth's carbon cycle, 165 in fuel cell cycle, 30 in hydrogen fuel cycle, 39 in synthesis of urea, 197 supercritical fluid for extractions, 319 thermodynamic properties, 86 transfer from lungs to air, 331 carbon monoxide from carbon dioxide, 198 in automobile catalytic converters, 523 in syngas, 135 oxidation of, 523 reaction with nitric oxide, 524 thermodynamic properties, 86 carbon tetrachloride synthesis of, 54 thermodynamic properties, 86 carbonate ions, in fuel cells, 30 catalytic cracking, 4 charcoal, as benzene adsorbent, 342 chemical engineering achievements, 3 definition, 2 opportunies, 5

chemical kinetics definition, 563 in reactor design, 136, 527 chlorine in synthesis of acetanilide, 72 reaction to carbon tetrachloride, 54 reaction to hydrazine, 70 reaction with ethylene, 68 thermodynamic properties, 87 chlorobenzene in acetanilide synthesis, 72 mixtures with hexane, 313 mixtures with tetrachloromethane, 306 chlorofluorocarbons, 128, 190 chlorosilanes in silicon processing, 28 removal from air, 84 citric acid, synthesis of, 500 Clausius-Clapeyron equation, 468 closed system, 91, 563 clothes, process to wash, 58 coal conversion to diesel fuel, 48 conversion to methanol. 173 in hydrogen synthesis, 35 in silicon synthesis, 26 sulfur emissions, 202 underground gasification, 35 cocurrent flow, 126 coffee mug design, 192 process for instant, 168 combiner, 10 compressibility, gas, 461 compressor, 18 condensation, 289 for separating benzene from air, 294 condenser, in distillation columns, 282 conservation of assets, 145, 148 of energy, 118-119, 126 of mass, 91, 95, 104 conservation law, 155, 563 constitutive equation, 155 continuous process, 9 continuous reactor, 523 continuous, stirred-tank reactor (CSTR), 524 conversion factors, 549 cooling by evaporation, 191 lake source, 190 core variable, 433 guidelines for selecting, 438 rules for a valid set of, 449 countercurrent flow, 126 in multistage separators, 278 critical point, 293

Cambridge University Press 978-1-108-42147-8 — Chemical Engineering Design and Analysis 2nd Edition T. Michael Duncan , Jeffrey A. Reimer Index <u>More Information</u>

Index

crude oil, in Alaskan pipeline, 449 CSTR. 524 cyclohexane partial oxidation to adipic acid, 74 thermodynamic properties, 86, 200 Dalton's law, 140 dehydrogenation of butane to butene, 517 of ethylbenzene to styrene, 67 depreciation, 148 derived units, 427 desalination of seawater, 90, 95-99 analysis of energy flow, 118 by freezing, 95 design tools for transient-state processes, 499 from dimensional analysis, 447 from graphical analysis, 301 from mathematical modeling, 156 desulfurization of natural gas, 32 dew point, 563 of a mixture, 258 on enthalpy-composition diagrams, 264 pure substance, 292 dichloroethane by-product in vinyl chloride synthesis, 174 condensation from air, 386-387 mixtures with propanol, 408 thermodynamic properties, 86 diesel fuel, 48 differential equation, 499 boundary conditions for, 503 initial conditions for, 503 numerical integration of, 521, 542 separable, 503 dimensional analysis advantages of, 466 design tools from, 447 general method for, 436 dimensional consistency, 427 dimensionless groups, 547 method for deriving, 448 selecting core variables, 438, 449 dimensions, base, 426 dinosaurs, 425 bone diameters and mass, 497 speed of, 436 dioxin, 81 distillate, 564 distillate product, distillation, 283 distillation by flashing, 254 multistage, 277 distillation columns, 283-289 dimensional analysis of, 457 exercises, 350-374 schematic with sieve plates, 458

dough, recipe for, 58 dust in air, terminal velocity, 444 dynamic similarity, 448, 451, 467, 564 earthenware, cooling by evaporation, 191 Einstein, Albert, on problem solving, 23 Einstein's equation for the molar heat capacity of a solid, 468 Einstein's mass-energy equation, 468 elasticity number, 486 electric arc furnace, 26 elevators, delays of, 83 energy flow rates, rules of thumb, 122 engineering, description of, 2 English units, 427 enthalpy-composition diagrams, 262-267 exercises, 324-328 equilibrium line for absorbers and strippers, 269 for distillation columns, 280 ethanol in spirit vinegar, 541 measured by a breathalyzer, 332 mixtures with methanol, 158 mixtures with water, 364, 408 mixtures with water and methanol, 316 reaction to acetic acid, 541 synthesis from grain, 182 ethylene chlorination of, 68 pressure-enthalpy diagram, 389 reaction to styrene, 67, 161 thermodynamic properties, 86 ethylene oxide synthesis from ethylene, 49 thermodynamic properties, 86 Euler method of numerical integration, 543 Euler number, 450 explosion, dimensional analysis of, 470 Fanning friction factor, 453 feed tray, distillation, 283 fermentor, 500 fertilizer, 8 fibers, optical, 241 Fick's second law of diffusion, 473 flash drum, 254, 259 mass balance on, 158 mulitistage cascading, 277 flash drums exercises, 306-312 flooding in vapor-liquid columns, 457 flow from a draining tank, 504 in a rough pipe, 452 in a smooth pipe, 447 over a spillway, 534 through a notch, 536 through an orifice plate, 476

Cambridge University Press 978-1-108-42147-8 — Chemical Engineering Design and Analysis 2nd Edition T. Michael Duncan , Jeffrey A. Reimer Index <u>More Information</u>

Index

flowsheets, 9 conventions, 17, 23 general practices, 57 tips for analyzing, 40 fluid flow in a pipe, 447 heat transfer, 454-457 roughness 453 fraud, scientific, 495 friction factor Fanning, 453 for a sphere in a fluid, 554 Froude number for a sphere moving through a fluid, 440 in walking, 434 relation to the Galileo number, 441 fuel cells, 29 Galileo, 431 Galileo number for a sphere moving through a fluid, 441 galloping and bone strength, 497 Froude number, 436 geometric scaling, 423 glucose, oxidation of, 172 graph paper, 554-558 groundwater pollution, 342 Hagen-Poiseuille law, 469 half-life, 515 heat exchanger, 15, 565 energy balance on, 123-128 in series with adiabatic reactors, 136 heat pump, 128 coefficient of performance, 151 heat transfer by forced convection, 471 fluid in a pipe, 455 in fan-assisted ovens, 471 Péclet number, 472, 484 Prandtl number, Pr, 472 solid sphere in a fluid, 478 temperature control in a reactor, 531-534 heat-transfer coefficient, 456 in a chemical reactor, 531 vertical tube, 469 Henry's law, 155 heptane mixtures with aniline and methylcyclohexane, 322 process to purify, 19-23 process to purify, recycle, 115 hexane mixtures with aniline and methylcyclopentane, 318 mixtures with chlorobenzene, 313 mixtures with pentane and heptane, 212 home heating, energy analysis of, 192 humidity, 161, 376, 378

hydrazine synthesis of, 70 thermodynamic properties, 87 hydrochlorination of acetylene, 69 of ethylene, 68 hvdrogen storage as a metal hydride, 44-47 storage options, 42-44 synthesis from coal, 35-36 synthesis from methane, 29-32 synthesis from natural gas, 32-35 synthesis from water, 36-40 thermodynamic properties, 87 hydrogen chloride reaction to chlorine, 69 reaction with acetylene, 69, 174 reaction with silicon, 27 thermodynamic properties, 87 hydrogen cyanide in processing steel, 61 synthesis by BMS process, 197 synthesis from ammonia and methane, 53 synthesis of, 197 thermodynamic properties, 87 hydrogen peroxide in synthesis of hydrazine, 70 synthesis of, 71 thermodynamic properties, 87 hydrogen sulfide absorption from hydrogen, 164 from manure digestion, 82 in natural gas, 32 thermodynamic properties, 87 ideal gas law, 155, 243, 423, 459-463, 469, 561 ideal solutions, 155, 295 immiscible liquids, phase diagrams, 318, 321, 474 instant coffee, 168 integrals, table of, 560 iron impurity in silicon, 26 steel processing, 60 thermodynamic properties, 27 iron oxide as catalyst, 32 in cycle to convert carbon dioxide to methane, 73 in steel processing, 61 just-in-time strategy for repairs, 214 Keynes, John Maynard, 145 kidney, artificial, 5, 157, 470 lake-source cooling, 190 laws, universal vs. constrained, 155

lead, contamination in water, 82

least squares, method of, 493

Cambridge University Press 978-1-108-42147-8 — Chemical Engineering Design and Analysis 2nd Edition T. Michael Duncan , Jeffrey A. Reimer Index <u>More Information</u>

Index

Leibniz, Gottfried, on conservation of energy, 118 Levenspiel, Octave, 463 lever rule, 244-247 applied to tie lines, 259 derivation of, 159 for energy balances, 247-253 for enthalpy-composition diagrams, 265 Lewis number, 473 limestone as sulfate scrubber, 202 in Solvay process, 60 linear regression, 493 lions, strategy for, 80 log-log graph paper, 555 lungs, modeled as an absorber, 330 magnesium hydroxide, as sulfate scrubber, 62 magnesium sulfate mixtures with water, phase diagram, 394 make-up stream, 34 map, thermodynamic, 255 mass transfer across liquid-liquid interfaces, 528 across vapor-liquid interfaces, 267, 457, 481 Fick's law, 473, 529 for concentration gradients, 466 Péclet number, 484 McCabe-Thiele method, 283-289 membrane separation of air, 158 meteor crater, dimensional analysis of, 482 methane in natural gas, 32 in synthesis of ammonia, 12 in synthesis of hydrogen, 29-32, 64 in synthesis of hydrogen cyanide, 197 in synthesis of nitric acid, 62 oxidation, adiabatic temperature rise, 134 oxidation, heat of reaction, 134 partial oxidation to methanol, 65 synthesis from carbon dioxide and water, 73 synthesis from syngas, 35, 135-139 thermodynamic properties, 86 methane burner, 13 methanol from partial oxidation of methane, 65 mixtures with ethanol, 158 mixtures with water, 309, 358 mixtures with water and ethanol, 316 oxidation, adiabatic temperature rise, 196 synthesis from coal, 173 synthesis from methane, 66 synthesis from syngas, 36, 136, 140, 198 thermodynamic properties, 86 methylcyclohexane mixtures with aniline and heptane, 322, 396 methylcyclopentane mixtures with aniline and hexane, 318, 395 miscible liquids, ternary diagrams, 399

mixer, 17 mixing lines, 246-247, 272 on enthalpy-composition diagrams, 266 on ternary diagrams, 316 monoethanolamine, for hydrogen sulfide absorption, 34 myricyl palmitate in coffee mug design, 192 thermodynamic properties, 200 natural gas in synthesis of hydrogen, 32 removal of hydrogen sulfide, 32 Newton, Isaac, on mathematical modeling, 155 newton, unit of force, 427, 548 Newton's law of gravitation, 468 law of resistance, 444 law of viscosity, 437 second law, 89, 155 nitric acid mixtures with water, 350 synthesis of, 61 thermodynamic properties, 87 nitric oxide reaction with carbon monoxide, 524 thermodynamic properties, 87 nitrogen heat capacity, 125 in synthesis of ammonia, 8-16 thermodynamic properties, 87 nitrogen dioxide pollutant in air, 62 thermodynamic properties, 87 nitrous oxides, pollutants in air, 513 numerical integration, 542 Nusselt number, 478 Ohnesorge number, 475 operating costs, 146 depreciation, 148 vs. capital costs, 147, 149, 151 operating lines for absorbers, 267-272 for multistage cascade absorbers, 272-277 for multistage cascade flash drums, 283-289 orange juice, concentration of, 159 orifice diameter, in a bubble plate, 472 equation, 505 in bottom of draining tank, 504 plate in pipe, Reynolds number, 477 osmotic separation, 345 oxychlorination of ethylene, 69 oxygen absorption in lungs, 330 atmospheric reactions, 512 in methane burner, 14 in synthesis of adipic acid, 74

Cambridge University Press 978-1-108-42147-8 — Chemical Engineering Design and Analysis 2nd Edition T. Michael Duncan , Jeffrey A. Reimer Index <u>More Information</u>

Index

oxygen (cont.) partial reduction to hydrogen peroxide, 71 thermodynamic properties, 88 ozone, role in the stratosphere, 512 paintbrush, options for cleaning, 156 partial pressure and Dalton's law, 140 and Henry's law, 155 relation to thermodynamic activity, 140 Pauling, Linus, on good ideas, 89 Péclet number, 466, 472, 481, 485 pendulum, dimensional analysis of, 428 PFR, 522, 566 phase diagrams enthalpy-composition, 262-267 pressure-composition, 253-262 pure substances, 289-293 temperature-composition, 253-262 ternary systems, 318 phenol, thermodynamic properties, 303 photolithography, 50 physical constants, 550 Pi group, 432, 566 Pi theorem, 433 pinch point, 276, 287 pipes, cost of insulation, 203 pizza dough, recipe for, 58 plate tectonics, dimensional analysis of, 482 plug flow reactor (PFR), 522, 566 poise, base dimensions of, 437 popcorn, separation from corn kernels, 479 potassium-sodium mixtures, 392 Prandtl number, 456, 472, 478-479, 483 pressure-composition vapor + liquid phase diagrams, 253-262 pressure-swing processes, 288, 409 problem definition, 38, 47, 80 problem solving defining the real problem, 19 McMaster heuristic, 23 successive, for design evolution, 8 process control, 1, 7, 511 profit, 146, 149 vs. return on investment, 150, 152 propane, phase diagram, 382 propanol mixtures with dichloroethane, 409 mixtures with dimethylamine, 312 removal from heptane, 19-23 thermodynamic properties, 20 pump, 18 purge stream, 14, 22 pyrolysis reactions, 52, 68 rain and runoff pollution, 85, 342

rate constant, in chemical reactions, 515, 533 reactor, 8 and process viability, 17 batch, 513, 517 continuous, stirred-tank (CSTR), 524 flowsheet guidelines for, 19 plug flow, 523 tips for flowsheet analysis, 40 rectifying section, distillation, 283, 567 recycle economic analysis of, 152 mass balances on, 95-99, 110-114 with purge, 14, 34, 104 with separation, 21, 104 reduced parameters, 434, 439, 459, 567 refrigeration cycle, 130 repairs, just-in-time strategy, 214 residence time, 510-511, 523, 525, 530 return on investment (ROI), 149, 567 vs. profit, 150, 152 ROI. see return on investment sand as a projectile, 464 in silicon synthesis, 25 scale-up, 4, 423 scrubbers, 202 seawater, composition, 90 semilog graph paper, 555 separator and phase lines for analysis, 41 and process economics, 17 flowsheet conventions, 18 liquid-gas, 10 solid-liquid, 20 sewage treatment, 508-512 Sherwood plot, 244 SI units, 427 Siemens process, 28 sieve plates, 458 significant figures, 551-553 silicon process for electronic-grade, 25-29 thermodynamic properties, 27 silicon wafers process to coat for lithography, 50, 85, 241 snow mass of, 241 prediction of, 378 soda ash, Solvay process, 60 sodium carbonate in Solvay process, 60 thermodynamic properties, 87 sodium sulfate, mixtures with water, phase diagram, 393 sodium-potassium mixtures, 392 solid-liquid separators, 20, 215

Solvay process for soda ash, 60

574

prediction of, 378

Cambridge University Press 978-1-108-42147-8 — Chemical Engineering Design and Analysis 2nd Edition T. Michael Duncan , Jeffrey A. Reimer Index <u>More Information</u>

Index

soybeans, oil extracton from, 166 sphere, terminal velocity of, 437 splitter, 14 spreadsheets for data analysis, 487-493 for mass balances, 178-186 for numerical integration, 542-545 stages, equilibrium in absorbers, 275 in distillation, 283 Stanton number, 456, 478 steady state definition, 92, 499 multiple states, 523 stability of, 526 Stokes's law, 155, 444, 568 stratosphere, reactions in, 512 stream, process, 9 stripper, 568 model for lungs, 331-332 stripping section, distillation, 283 styrene synthesis of, 67 thermodynamic properties, 87, 200 sulfur oxidation of, 51 thermodynamic properties, 88 sulfur dioxide pollutant in air, 62 thermodynamic properties, 88 sulfuric acid in a bubbler to dry air, 166 in methanol synthesis, 67 in steel processing, 60 mixtures with water, 327 thermodynamic properties, 87 sulfur-iodine cycle for hydrogen synthesis, 38 surge tank, 500 syngas, 135 from coal, 35 from methane and water, 31, 65 in fuel cells, 29 reaction to methanol, 198 synthesis gas, see syngas system borders for mass balances, 92, 96, 114 open vs. closed, 91 steady-state, 92 transient-state, 499 tank draining, 471, 504 sewage, 508 surge, 500

temperature-composition vapor + liquid phase

diagrams, 253-262

ternary diagrams, 324-328

tetrachloroethylene, synthesis of, 52 tetrachloromethane mixtures with chlorobenzene, 306 tie line, 249 toluene mixtures with benzene, 253 trajectory line for reactors on temperature-conversion maps, 145 for single-stage absorber, 272 trays, see stages triple point, 293, 460 trucking, 435 uncertainty, in linear regression, 493 unit operations, 2, 17 units, base and derived, 426 units, process, 17 urea, synthesis of, 197 valve, flowsheet symbol, 18 vapor-liquid equilibrium diagram, 280 vapor-liquid phase diagram, 257 vinyl chloride synthesis of, 68 thermodynamic properties, 86 viscosity, dimensions of, 437 viscous coiling, 470 walking analysis of, 431-436 universal correlation for, 434 water and humidity in air, 378 condensation from air, 387 cooling by evaporation, 191 energy-phase line, 250 extraction by osmotic separation, 345 mixtures with acetonitrile, 362 mixtures with ammonia, 325 mixtures with butanol, 315 mixtures with ethanol, 364 mixtures with methanol, 309 mixtures with methanol and ethanol, 316 mixtures with nitric acid, 350 mixtures with sulfuric acid, 327 water cycle for Earth, 165 water-gas shift reaction, 32 waves blast, from explosions, 470 bow, 434, 481 dimensional analysis of, 470 weather, prediction of rain and snow, 378 Weber number, 475 Wellington, Arthur Mellen, and engineering, 33 zeolites, 170

zinc oxide, catalyst, 32

575