CONTENTS

Preface .......................................................................................................................... xv

Materials Research Society Symposium Proceedings .............................................. xvi

GROWTH AND PERFORMANCE OF COMPOUND THIN FILM SOLAR CELLS

Preparation of Cu(In_{1.3}Ga_{0.7})Se_{2} Thin Films and Solar Cells Using a Se-Radical Beam Source ................................................................. 3
Shogo Ishizuka, Akimasa Yamada, Hajime Shibata, Keiichiro Sakurai, Paul Fons, Koji Matsubara, and Shigeru Niki

Temperature-Dependent Degradation Modes in CdS/CdTe Devices ................................................................................................................................. 9
David S. Albin, Samuel H. Demtsu, Anna M. Duda, and Wyatt K. Metzger

Investigation of ZnO:Al Doping Level and Deposition Temperature Effects on CIGS Solar Cell Performance ......................................................... 15
Joel N. Duenow, Timothy A. Gessert, David M. Wood, Brian Egaas, Rommel Noufi, and Timothy J. Coutts

InGaAs Solar Cells Grown on Wafer-Bonded InP/Si Epitaxial Templates ................ 21
James M. Zahler, Katsuaki Tanabe, Corinne Ladous, Tom Pinnington, Frederick D. Newman, and Harry A. Atwater

NOVEL MATERIALS AND PROCESSES

* Composition Control in the Deposition of Cu(InGa)(SeS)_{2} Thin Films ................................................................. 29
William Shafarman, Gregory Hanket, and Shiro Nishiwaki

Fabrication and Characterization of Cd_{1-x}Mg_{x}Te Thin Films and Their Application in Solar Cells ........................................................................... 37
Ramesh Dhere, Kannan Ramanathan, John Scharf, David Young, Bobby To, Anna Duda, Helio Moutinho, and Rommel Noufi

*Invited Paper
Nanostructured ZnS:In$_2$S$_3$ Buffer Layers on Cu(In,Ga)(S,Se)$_2$: Can Voltage and Efficiency be Improved Through Interface Inhomogeneities on a Scale Below the Minority Carrier Diffusion Length? 

Nicholas A. Allsop, Christian Camus, Sophie Gledhill, Thomas Unold, Martha Lux-Steiner, Thomas Niesen, and Christian-Herbert Fischer

Effects of Different Fluorine Dopants on the Properties of the Tin Oxide Window Layer and CdTe/CdS Solar Cell

Xiaonan Li, Mailasu Bai, Joel Pankow, Sally E. Asher, Helio Moutinho, and Tim Gessert

* Zn-Based Buffer Layer and High-Quality CIGS Films Grown by a Novel Method

Akira Yamada, Fanying Meng, Yoshiyuki Chiba, Masahiro Kawamura, and Makoto Konagai

Growth and Characterization of Chalcopyrite Nanocrystals: Beyond Conventional Thin Films

David Fuertes Marrón, Sebastian Lehmann, Justyna Kosk, Sascha Sadewasser, and Martha Ch. Lux-Steiner

Transparent Back Contacts in CdTe/CdS: Evaluation for Tandem Cells

Viral Parikh, Anthony Vasko, Alvin D. Compaan, and Sylvain Marsillac

Towards Lower Deposition Temperatures of Spray Deposited ZnO Films

Sophie E. Gledhill, Nicholas Allsop, Pablo Thier, Christian Camus, Martha Lux-Steiner, and Christian Herbert Fischer

POSTER SESSION I

In Situ Characterization of As-Grown Surface of CIGS Films

Hirotake Kashiwabara, Shimpei Teshima, Kazuya Kikunaga, Kazunori Takeshita, Tetsuji Okuda, Kozo Obara, Keiichiro Sakurai, Shogo Ishizuka, Akimasa Yamada, Koji Matsubara, Shigeru Niki, and Norio Terada

*Invited Paper
Room Temperature Growth of Indium Oxide Films by Reactive Ion Beam Assisted Deposition
Kai Wang, Yuriy Vygranenko, and Arokia Nathan

Study of CIGS Solar Cells Back Contact
Sylvain Marsillac and Himal Khatri

Comparative Studies of the Structure and Microstructure of Zn_{2-x}(CuB^{m})_{x}X_{2} Semiconductors (B^{m}=Ga,In; X=S,Se,Te)
Susan Schorr, Gerald Wagner, Michael Tovar, and Denis Sheptyakov

Electroluminescence From Cu(In,Ga)Se_{2} Thin-Film Solar Cells
Thomas Kirchartz, Julian Mattheis, and Uwe Rau

First-Principles Calculations on the Zn_{1-x}MgxO Window Layer Material for CIS Thin Film Solar Cells
Tsuyoshi Maeda, Akio Shigemi, and Takahiro Wada

Fabrication of (Cu,Ag)InSe_{2} Thin Films by a Combination of Mechanochemical and Screen Printing/Sintering Processes
Syuusuke Nomura, Yoshihiro Matsuo, and Takahiro Wada

Validation of the p-Type Behavior of an Ag-Doped ZnSe Film Grown Heteroepitaxially on GaAs(100) Substrate
Takashi Narushima, Hiroaki Yanagita, and Masahiro Orita

The Effect of Porosity of Metal Zinc Films on the Formation of ZnO Prepared by Thermal Oxidation
Liang-chiun Chao and Chung-chi Liau

Study of Band Alignment at CBD-Cds/Cu(In_{1-x}Ga_{x})Se_{2} (x = 0.2 - 1.0) Interfaces by Photoemission and Inverse Photoemission Spectroscopy
Shimpei Teshima, Hirotake Kashiwabara, Keimei Masamoto, Kazuya Kikunaga, Kazunori Takeshita, Tetsuji Okuda, Keiichiro Sakurai, Shogo Ishizuka, Akimasa Yamada, Koji Matsubara, Shigeru Niki, Yukio Yoshimura, and Norio Terada
Copper-Indium-Boron-Diselenide Absorber Materials
Natale J. Ianno, Rodney J. Soukup, Tobin Santero,
Chad Kamler, James Huguenin-Love, Scott A. Darveau,
Jiri Olejnicek, and Christopher L. Exstrom

All-CSS Processing of CdS/CdTe Thin-Film Solar Cells with
Thin CdS Layers
Alan R. Davies, J.R. Sites, R.A. Enzenroth, W.S. Sampath,
and K.L. Barth

Surface Morphologies and Optical Properties of Homoepitaxial
ZnO Grown by Close-Spaced Chemical Vapor Transport
Koji Abe, Tetsuya Tokuda, Yuta Banno, and
Osamu Eryu

Cu-Doped ZnSe Film with Stoichiometric Composition Deposited
at Room Temperature Using Compound Sources
Masahiro Orita, Takashi Narushima, and Hiroaki Yanagita

The Formation of CuIn(S,Se)2 Thin Film Solar Cell Absorbers
From Electroplated Precursors
Stefan Jost, Frank Hergert, Rainer Hock, Torsten Voß,
Jörg Schulze, Andreas Kirbs, Michael Purwins,
Volker Probst, and Jörg Palm

Characterization of CdS/CdTe Solar Cells Fabricated by
Different Processes
T. Potlog, G. Khrypunov, M. Kaelin, H. Zogg, and
A.N. Tiwari

Photocurrent Spectral Distribution and Relaxation in
CdS/CdTe Heterojunctions
Sergiu A. Vatavu, Petru A. Gasin, Chris S. Ferekides,
and Iuliana M. Caraman

On the Origins of Impurities in CdTe-Based Thin Film
Solar Cells
Mahieddine Emziane, Douglas P. Halliday, Ken Durose,
Nicola Romeo, and Alessio Bosio

Formation of Cu2ZnSnS4 and Cu2ZnSnS4-CuInS2 Thin
Films Investigated by In Situ Energy Dispersive X-ray
Diffraction
Alfons Weber, Immo Kötschau, Susan Schorr, and
Hans-Werner Schoek
DEFECTS AND IMPURITIES

* Metastable Defect Distributions in CIGS Solar Cells and Their Impact on Device Efficiency .................................................. 211
  Malgorzata Igalson

Understanding Metastable Defect Creation in CIGS by Detailed Device Modeling and Measurements on Bifacial Solar Cells ........................................................................................................... 223
  Jin Woo Lee, David Berney Needleman, William N. Shafarman, and J. David Cohen

Energetics of Both Minority and Majority Carrier Transitions Through Deep Defects in Wide Bandgap Pentenary Cu(In,Ga)(Se,S)2 Thin Film Solar Cells ........................................................................... 229
  Adam Halverson, Shiro Nishiwaki, William Shafarman, and J. David Cohen

Study of Recombination in Cu(In,Ga)Se2 Solar Cells by Time-Resolved Photoluminescence ................................................................................. 235
  Sho Shirakata and Tokio Nakada

TEM Study of Locations of Cu in CdTe Solar Cells ............................................................................................................................ 241
  Yanfa Yan, Kim Jones, Jie Zhou, Xuanzhi Wu, and Mowafak Al-Jassim

INDUSTRIAL PERSPECTIVES

* On Industrial Production of Thin Film CdTe PV Modules ............................................................... 249
  Dieter Bonnet

* The Next Generation of Thin-Film Photovoltaics ............................................................................ 259

CONTACTS AND INTERFACES

Variable Light Soaking Effect of Cu(In,Ga)Se2 Solar Cells with Conduction Band Offset Control of Window/Cu(In,Ga)Se2 Layers ....................................................................................... 271
  Takashi Minemoto, Yasuhiro Hashimoto, Takuya Satoh, Takayuki Negami, and Hideyuki Takakura

*Invited Paper
Study of Band Alignment at the Interface Between CBD-CdS and CIGS Grown by H2O-Introduced Co-Evaporation
Norio Terada, Hirotake Kashiwabara, Kazuya Kikunaga, Shimpei Teshima, Tetsuji Okada, Shigeru Niki, Keiichiro Sakurai, Akimasa Yamada, Koji Matsubara, and Shogo Ishizuka

Exploring Back Contact Technology to Increase CdS/CdTe Solar Cell Efficiency
Alan L. Fahrenbruch

GRAIN BOUNDARIES AND INHOMOGENEITIES I
Impact of Nonuniformities on Thin Cu(In,Ga)Se2 Solar Cell Performance
Ana Kanevce and James R. Sites

Analysis of Band Gap Fluctuations in Cu(In,Ga)Se2 by Confocal Optical Transmission and Photoluminescence
Levent Gütay and Gottfried H. Bauer

GRAIN BOUNDARIES AND INHOMOGENEITIES II
Can Grain Boundaries Improve the Performance of Cu(In,Ga)Se2 Solar Cells?
Kurt Taretto and Uwe Rau

On Coincidence Site Lattice Modeling of Twins in the Sphalerite and Chalcopyrite Structures
Ken Durose

Preferred Orientation, Grain Sizes and Grain Boundaries of Chalcopyrite-Type Thin Films
Daniel Abou-Ras, Melanie Nichterwitz, Christian A. Kaufmann, Susan Schorr, and Hans-Werner Schock

A Neutral Barrier at CGS Grain Boundaries—Compositional and Structural Dependencies
Michael Hafemeister, Susanne Siebentritt, Sascha Sadewasser, Christiane Frank-Rotsch, and Martha Ch. Lux-Steiner
STRUCTURAL, OPTICAL AND ELECTRONIC CHARACTERIZATION I

Real-Time Investigations on the Formation of Cu(In,Ga)Se$_2$
While Annealing Precursors Produced with a Combination
of Sputtering and Thermal Evaporation .................................................. 335
Stefan Jost, Frank Hergert, Rainer Hock, and Michael Purwins

POSTER SESSION II

The Effect of Ionizing Radiations on the Structural, Electrical
and Optical Properties of A$^\text{II}$B$^\text{VI}$ Polycrystalline Thin Films
Used as Solar Cell Materials ........................................................................ 343
Lucian Ion, Vlad Andrei Antohe, Marian Ghenescu,
Oana Ghenescu, Rosemary Bazavan, Mihai Danila,
Marius Marin Gugiu, and Stefan Antohe

Characterization of Thin Films CuIn$_{1-x}$Al$_x$Se$_2$ Prepared by
Selenization of Magnetron Sputtered Metallic Precursors .......................... 349
Guillaume Zoppi, Ian Forbes, Paresh Nasikkar, and
Robert W. Miles

Quantum Efficiency Measurements to Deduce Non-Ideal
Solar-Cell Features ....................................................................................... 355
Timothy J. Nagle, Alan R. Davies, and James R. Sites

Electron-Backscatter Diffraction of Photovoltaic Thin Films .................... 361
Helio Moutinho, Ramesh Dhere, Chun-Sheng Jiang,
Bobby To, and Mowafak Al-Jassim

Highly Arsenic Doped CdTe Layers For The Back Contacts
of CdTe Solar Cells .................................................................................... 367
Vincent Barrioz, Yuri Y. Proskuryakov, Eurig W. Jones,
Jon D. Major, Stuart J.C. Irvine, Ken Durose, and
Dan A. Lamb

Influence of Metal Impurity Defects on the Electrical and
Optical Properties of ITO Films on the PEN Substrates ......................... 373
Hauk Han and Terry L. Alford

Bandgap Engineering in Indium Sulfide Thin Films by
Tin Mixing .................................................................................................. 379
Meril Mathew, C. Sudha Kartha, Vijayakumar K.P,
John Elgin, and Parameswar Hari
<table>
<thead>
<tr>
<th>Title</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kinetics of Charge Trapping and Emission in CIGS Solar Cells</td>
<td>385</td>
</tr>
<tr>
<td>Aleksander Urbaniak, Malgorzata Igalson, and Susanne Siebentritt</td>
<td></td>
</tr>
<tr>
<td>Electron Spin Resonance and Ultra Violet (UV) Photoluminescence of Ge Implanted CuGaSe₂ Thin Films Prepared by the CCSVT (Chemical Close-Spaced Vapor Transport) Technique</td>
<td>393</td>
</tr>
<tr>
<td>Serge Doka, Jasmin Hofstetter, Marin Rusu, Ernest Arushanov, Lips Klaus, Thomas Schedel-Niedrig, and Martha Ch. Lux-Steiner</td>
<td></td>
</tr>
<tr>
<td>Mechanical Properties of Indium Tin Oxide on Polyethylene Napthalate Substrate</td>
<td>401</td>
</tr>
<tr>
<td>S. Bhagat, Y. Zoo, H. Han, J. Lewis, S. Grego, K. Lee, S. Iyer, and T.L. Alford</td>
<td></td>
</tr>
<tr>
<td>Influence of Deposition Parameters on the Morphology of CdTe Films and on the Performance of CdTe Solar Cells</td>
<td>407</td>
</tr>
<tr>
<td>Mathias Hadrich, Sebastian Mack, Heinrich Metzner, Udo Reislöchner, and Wolfgang Witthuhn</td>
<td></td>
</tr>
<tr>
<td>All-Chemically Deposited Solar Cells with Antimony Sulfide-Selenide/Lead Sulfide Thin Film Absorbers</td>
<td>413</td>
</tr>
<tr>
<td>Sarah Messina, M.T.S. Nair, and P.K. Nair</td>
<td></td>
</tr>
<tr>
<td>Optical Properties of Strained Polycrystalline CuInS₂ Layers</td>
<td>419</td>
</tr>
<tr>
<td>Jens Eberhardt, Heinrich Metzner, Rüdiger Goldhahn, Florian Hudert, Kristian Schulz, Udo Reislöchner, Thomas Hahn, Janko Cieslak, and Wolfgang Witthuhn</td>
<td></td>
</tr>
<tr>
<td>Electronic Defects and Device Performance in CuGaSe₂ Solar Cells</td>
<td>425</td>
</tr>
<tr>
<td>J. Jedediah Rembold, Todd W. Curtis, Jennifer T. Heath, David L. Young, Steve W. Johnston, and William N. Shafarman</td>
<td></td>
</tr>
<tr>
<td>CdS/CdTe Solar Cells Made by High-Rate Magnetron Sputtering</td>
<td>431</td>
</tr>
<tr>
<td>Victor Plotnikov and Alvin Compaan</td>
<td></td>
</tr>
<tr>
<td>SnS Thin Films in Chemically Deposited Solar Cell Structures</td>
<td>437</td>
</tr>
<tr>
<td>David Avellaneda, M.T.S. Nair, and P.K. Nair</td>
<td></td>
</tr>
<tr>
<td>Study of the Electronic Properties of Matched Na-Containing and Reduced-Na CuInGaSe₂ Samples Using Junction Capacitance Methods</td>
<td>445</td>
</tr>
<tr>
<td>Peter T. Erslev, Adam Halverson, William Shafarman, and J. David Cohen</td>
<td></td>
</tr>
</tbody>
</table>
Revisiting CdS-PbS Solar Cell Structure
Harumi Moreno Garcia, O. Gómez-Daza, J. Campos,
M.T.S. Nair, and P.K. Nair

Optical Absorption at Digitally and Continuously Graded
Indium Gallium Nitride Schottky Barriers
Choudhury Jayant Praharaj

Hg_{1-x}Cd_{x}Te as the Bottom Cell Material in Tandem II-VI Solar
Cells
Viral Parikh, Jie Chen, Sylvain Marsillac, Robert W. Collins,
and Alvin D. Compaan

CuGaSe_{2}-Based Solar Cells with High Open Circuit Voltage
Raquel Caballero, Susanne Siebentritt, Christian A. Kaufmann,
Carola Kelch, Daniel Schweigert, Thomas Unold, Marin Rusu,
Hans-Werner Schock, and Martha Ch. Lux-Steiner

Cu(In,Ga)Se_{2} Prepared From Electrodeposited CuGaSe_{2}/
CuInSe_{2} Bilayer for Solar Cell Applications
Yusuke Oda, Takashi Minemoto, Hideyuki Takakura,
and Yoshihiro Hamakawa

STRUCTURAL, OPTICAL AND ELECTRONIC
CHARACTERIZATION II

* Polarized Luminescence of Defects in CuGaSe_{2}
Susanne Siebentritt, Sven Augustin,
Niklas Papathanasiou, Damon Hebert,
Angus Rockett, Jürgen Bläsing, and
Martha Ch. Lux-Steiner

The Mechanism of J-V "Roll-Over" in CdS/CdTe Devices
Jie Zhou, Xuanzhi Wu, Yanfa Yan, Sally Asher,
Juarez Da Silva, Suhuai Wei, Lothar Weinhardt,
Marcus Bar, and Clemens Heske

Tailoring the Work Function of Chalcopyrite Thin Films
with Self-Assembled Monolayers of Thiols
Sebastian Lehmann, David Fuertes Marrón,
Marcus Bär, Iver Lauermann, Harry Mönig,
and Martha Ch. Lux-Steiner

*Invited Paper
Pressure Dependent Rapid Thermal Processing of CuInS₂ Thin Films Investigated by In Situ Energy Dispersive X-ray Diffraction


Author Index

Subject Index