

Index

- additives, 284. *See* growth inhibitors
- agglomeration, 130
 - cementing of aggregates, 142
 - collision of particles, 133
 - definitions, 130
 - disruption of aggregates, 141
 - mechanism
 - inertial collision rate, 136
 - orthokinetic collision rate, 134
 - perikinetic collision rate, 134
 - modeling, 156
 - agglomeration kernel, 156
 - rate of, 156
 - the agglomeration kernel, 142
 - particle interaction, 140
 - transport of particles, 133
- aggregation. *See* agglomeration
- anti-solvent crystallization, 255. *See also* crystallization method
- batch crystallization, 178
 - cooling trajectory, 186
 - critical seed loading, 182
 - modeling, 185
 - optimal trajectory, 187
 - process design, 59
 - seed load, 181
 - seed quality, 184
 - seed size, 181
 - seeding procedure, 181
 - timing of the seed point, 184
- coagulation. *See* agglomeration
- coalescence. *See* agglomeration
- cocrystals. *See* polymorphy cocrystals
- cooling crystallization. *See* crystallization
- Coulter counter. *See* crystal size distribution (CSD) measuring techniques
- crystal growth. *See* growth rate
- crystal habit. *See* crystal shape
- crystal morphology. *See also* crystal shape
 - crystal faces, 35
 - prediction, 37
 - relation to crystal shape, 35
- crystal shape, xxv, 35, 52
 - definition shape factors, 27
 - effect operating conditions, 40
 - effects additives, 40, 284
 - effects impurities, 40, 284
 - effects metal ions, 296
 - effects solvent, 284
 - FBRM, 197
 - light diffraction, 196
 - Miller indices, 36
 - polymorphism, 306
 - prediction, 37, 291
 - tomahawk, 292
- crystal size
 - definition, 27
 - length, 27
 - projected area diameter, 27
 - shape factor, 27
 - sieve diameter, 27
 - surface diameter, 27
 - volume diameter, 27
- crystal size distribution (CSD), xxiii, xxv, xxvi, 26, 31, 93
 - average crystal size, 27
 - coefficient of variation, 33
 - cumulative mass function $M(L)$, 30
 - cumulative number function $N(L)$, 30
 - dilution, 192
 - evolution of, 151
 - histogram, 31
 - mass-based mean size, 32
 - mass density $m(L)$, 29
 - measuring techniques, 192, 193
 - backward light scattering, 197
 - dynamic light scattering, 194
 - FBRM, 197
 - forward light scattering, 195
 - imaging, 197
 - sieving, 193
 - the Coulter counter, 194
 - ultrasonic attenuation, 196
 - median crystal size L_{50} , 32, 92
 - mode L_D , 32

- modeling. *See* population balance
- moments of the distribution, 27, 31
- number-based mean size, 32
- number density $n(L)$, 29
- quartile ratio, 33
- representation of, 28
- sampling, 192
- width of the distribution, 27, 33
- crystallization
 - method
 - anti-solvent, xxvii, 9, 54, 255
 - cooling, 7, 53
 - evaporative, 8, 11, 53
 - melt, xxv, xxvii, 4, 6, 53, 261
 - precipitation, 9, 54
 - product quality, 13
 - selection, 11, 53
 - crystallizer, xxiv
 - modeling, 168
 - scale-up, 168, 171
 - selection criteria, 210
 - type
 - cascade of crystallizers, 231
 - cooling disk, 229
 - direct cooling crystallizer, 228
 - draft tube baffle crystallizer, 217
 - draft tube crystallizer, 215
 - fluidized bed, 225
 - forced circulation, 220
 - growth crystallizer, 227
 - Oslo, 225
 - solar pond, 212
 - spray crystallizer, 228
 - surface cooling, 229
 - thermo-syphon, 213
 - crystallizer modeling
 - DTB crystallizer, 168, 170
- density measuring. *See* supersaturation measuring techniques
- depreciation period, 64
- design
 - crystallization method
 - selection, 53
 - crystallization process, xxv, 51
 - crystallizer, xxv, 51
 - circulation flow rate, 62
 - dimensions, 60
 - elutriation leg, 63, 222
 - finer removal, 62
 - Karena nozzle, 222
 - maximal heat flux, 62
 - maximum vapor velocity, 61
 - product classification, 63
 - selection, 60
 - suspension criterion, 63
 - volume, 60
 - depreciation period, 64
 - economic evaluation, 64
 - flow sheet
 - calculations, 57
 - development, 55
 - equations, 57
 - solution method, 59
 - number of crystallization steps, 55
 - operation costs, 64
 - operation mode, 55
 - procedure, 51
 - process specifications, 52
 - product performance, 52
 - production rate P , 59
 - profit, 65
 - residence time, 56
 - solubility, 53
 - solvent selection, 53
- dissolution, 123
- dynamic light scattering. *See* crystal size distribution (CSD) measuring techniques
- energy consumption
 - evaporative crystallization, 54
- eutectic freeze crystallization, 274
- evaporative crystallization. *See* crystallization
- FBRM. *See* crystal size distribution (CSD) measuring techniques
- finer removal. *See* design crystallizer
- flocculation. *See* agglomeration
- forward light scattering. *See* crystal size distribution (CSD): measuring techniques
- FTIR spectroscopy. *See* supersaturation measuring techniques
- growth inhibitors. *See* growth inhibitors
 - anti-freeze proteins, 296
 - mechanisms
 - large organic molecules, 285
 - small organic molecules, 285
 - tailor-made additives, 287
 - metal ions, 296
 - molecular modeling, 288
 - applications, 290
 - polyelectrolytes, 293
 - small anions, 298
- growth rate
 - basic concepts, 104
 - mechanism, 120
 - mechanism, 119
 - linear growth rate, 104
 - measurement, 124
 - mechanism, 105
 - birth and spread (B&S), 110
 - macro building blocks, 123
 - rough growth, 112

- growth rate (*cont.*)
- smooth growth, 107
 - spiral growth, 108
 - surface integration, 107
 - thermal roughening, 113
 - volume diffusion control, 115
- size-dependent growth, 121
- surfaces, 106
- hydrates. *See* polymorph hydrates
- imaging. *See* crystal size distribution (CSD):
measuring techniques
- impurities, 284
- inclusions. *See* mother liquor inclusions
- Kolmogorov length scale, 137
- liquid fraction ϵ , 59
- maximal heat flux, 62
- measuring techniques
- crystal size distribution. *See* crystal size distribution (CSD)
 - supersaturation, 14, 234. *See* supersaturation
- melt crystallization, 261. *See* crystallization
- advantages, 262
 - definitions, 262
 - from suspension, 269
 - cooling profile, 270
 - crystallizers, 269
 - wash columns, 269, 272
 - impurity distribution, 263
 - phase diagrams, 263
 - solid layer, 265
 - cooling profile, 266
 - sweating, 268
 - technique
 - layer growth, 261
 - suspension growth, 261
- metastable zone, 200, 275, 309
- definition, 79
 - measurement, 79, 204
 - seed point, 179
- Miller indices. *See* crystal shape
- moment model. *See* population balance equation
- morphology. *See* crystal morphology
- mother liquor inclusions, xxv
- nucleation, xxv, 71
- induction time, 78
 - primary, 71
 - heterogeneous, 77
 - homogeneous, 71, 77
 - nucleation rate, 75
 - nucleus, 72
 - two-step mechanism, 83
- rate measurement, 80
- secondary, 89
- mechanism: attrition breeding, 90; catalytic breeding, 90; contact nucleation, 90; dendritic breeding, 90; fluid shear breeding, 90; initial breeding, 90; needle breeding, 90
 - models: attrition model, 96; collision model, 92; power law, 91
- operation costs, 64
- organic growth inhibitors. *See* growth inhibitors
- particle size distribution (PSD). *See* crystal size distribution (CSD)
- polymorphism, 303
- polymorph
- cocrystals, 315
 - formation kinetics, 309
 - hydrates, 314
 - seeding, 311
 - solvates, 314
 - systems
 - enantiotropic, 307
 - monotropic, 307
 - templates, 311
- population balance equation, 151
- formulation of, 153
 - solutions
 - MSMPR, 160
 - numerical solutions, 167
 - stationary operation, 159
 - the moment model, 164
 - stationary operation, 159
 - the boundary condition, 154
 - the initial conditions, 154
- population balance equation, v, xxvi, 153
- connection with material balance, 158
 - for agglomeration, 156
 - for breakage, 156
- power input, 156
- mean, 137
 - of stirrer, 63, 93
 - specific, 63, 64, 91, 93
- precipitation, 234. *See also* crystallization: method
- dominant phenomena, 236
 - mixing
 - configurations, 251
 - mechanisms, 237: macro-mixing, 238; meso-mixing, 238; micro-mixing, 239
 - time and length scales, 240
 - modeling
 - compartment model, 243, 245
 - Eulerian method, 246
 - Lagrangian approach, 246
 - scale-up, 242
 - pressure melt crystallization, 274

- product quality
 modeling, 152
- production rate, 52, 161, 184, 211, 213, 215, 217, 220, 226, 274
- production rate P, 6, 58, 59, 65
- profit, 65
- Raman spectroscopy, 204
- refractive index. *See* supersaturation: measuring techniques
- relative supersaturation. *See* supersaturation
- shape. *See* crystal shape
- shape factor, 28, 31, 105, 165
 surface k_a , 27
 volumetric k_v , 27
- sieve analysis. *See* crystal size distribution (CSD): measuring techniques
- size. *See* crystal size
- solubility, xxv
 lines, 3
 of polymorphs, xxviii
 retrograde solubility, 9
 salting out, 11
 slope of solubility line, 6
 sparingly soluble substances, 9
- solubility
 silver nitrate, 4
- solubility decrease
 anti solvent crystallization, 9
- solvates. *See* polymorph solvates
- supersaturation, 14, 234
 chemical potential difference, 15
 control, 187
 driving force, 1
 local supersaturation, 168, 234
 measuring techniques, 200
 ATR-FTIR spectroscopy, 201
 density, 202
 refractive index, 200
 mixing reagents, 237, 240
 ratio S, 15
 relative supersaturation σ , 16
 speciation, 19
 thermodynamic expression, 14
 thermodynamic model, 1
 selection, 21
 thermodynamic models, 19
- tailor made additives. *See* growth inhibitors mechanisms
- total crystal concentration M_T , 59
- total crystal volume, 165
- ultrasonic attenuation. *See* crystal size distribution (CSD) measuring techniques
- volumetric liquid fraction. *See* liquid fraction ϵ
- Zel'dovich factor, 76, 111