

Index

A

acceleration, 4
 adaptive remeshing, 352, 355–6
 adiabatic, 180, 184, 187
 Alart, P., 132
 ALE method, 120
 Altan, T., 241
 alternate coupling, 222
 Amonton's law, 15
 Anisotropy, 11
 Annealing, 219
 arbitrary Lagrange-Euler method, 120
 assembly
 of the load vector, 70
 of the stiffness matrix, 41–4, 70
 associated flow rule, 110
 ASTM E-8, 182
 automatic remeshing, 342
 Avitzur (velocity field), 237
 Avitzur, B., 239, 240
 axisymmetric extrusion, 225, 227f
 axisymmetry, 84–6
 with torsion, 85
 Ayres, R. A., 180, 194

B

back pressure, 225
 Backofen, W. A., 198
 balanced biaxial tension, 197, 198
 banded, 42
 bandwidth, 42, 57, 302
 barycentric smoothing, 346
 basis functions, 27
 Bathe, K. J., 105, 133
 Baudoin, A. J., 133
 Bay, F., 105
 Becker, J. R., 241
 Belytschko, T., 105
 benchmark tests
 OSU, 329, 330
 VDI, 332, 333

best-fit friction coefficient, 332
 biaxial stress state, 186, 188
 Bihatier, C., 116
 Binder, 337
 Bolting, 264
 Boulger, F. W., 241
 boundary conditions,
 adiabatic, 184
 heat capacity, 157
 isothermal, 184
 Boyce, D. E., 133
 Bramley, A. N., 240
 Brandt, A., 362
 Braudel, H.-J., 240
 Brazier, W. G., 194
 bubble shape function, 142
 bulging, 197
 bulk modulus, 9

C

CAD/CAM, 299, 329, 333
 Cartesian orthogonal unit vectors, 2
 Cauchy deformation tensor, 5
 CFS method, 132, 307–15, 332
 Chan, K. S., 200
 Chenot, J.-L., 1, 22, 105, 116, 118, 124,
 132, 139, 141, 158, 168, 185, 187,
 188, 210, 234, 235, 287, 293, 348,
 357, 363
 chip formation, 360
 Cholesky decomposition, 60–2
 Choudry, S., 109
 Chung, K., 177, 179, 185, 292, 302, 319
 circle grid, 193
 Clausius-Duhem equation, 161
 Clausius-Duhem inequality, 160, 161, 162
 Clausius-Duhem relation, 161
 closed-die forging, 233
 closest approach, 305
 cold forging, definition, 233
 cold rolling, 207, 220–3
 cold rolling, definition, 208

368 INDEX

- combined forward-backward extrusion,
 261–4, 267–9f
- complex part, forging of, 251, 264–70
- compliance tensor, 8
- conduction law, 154
- conjugate gradient method, 361
- connectivity (element), 24
- Considera, A., 185
- consistency, viscoplastic, 171
- consistent, 25
- consistent full set method, 305, 307–15,
 332
- constant strain triangular membrane
 element, 292–6
- constants
 bulk modulus, 9
 Lamé coefficients, 8
 Poisson coefficient, 8
 Young modulus, 8
- constitutive equation, 9, 103
 Norton-Hoff, 13
 Perzyna-like, 169
 temperature dependence, 171, 180
- constraint equation, 305
- contact, 132, 304–7
 and friction algorithms, 304
 checking, 318
 condition, 288, 297
 condition, direct nodal, 304
 elements, 132
 enforcement, methods compared, 313–15
 error, 309, 310, 314
 ever-slipping condition, 307
 friction, 77
 incremental, 135
 Lagrange multiplier, 137
 nodal, 136
 node, 298
 normal direction, 297
 penalty method, 137
 pressure, 306
 tangential direction, 297
 velocity formulation, 133–5
- continuity
 C-one, 27, 31, 37
 C-zero, 27, 31
- contravariant components, 90
- convected base vectors, 294
- convergence, 287, 288
 problem, 308, 317
 solution, 287
- coordinate measuring machines, 299
- Coulomb friction law, 15, 171, 235, 306, 307
- coupling
 alternate, 222
 exact, 222
 strong, 222
 weak, 222
- Courant condition, 109
- covariant base vectors, 294
- covariant components, 90
- Cray-YMP, 333
- Crout method, 360, 361
- cubic interpolation, 31
- D**
- Daehn, G. S., 188
- damping, 289
- Dawson, P. R., 133
- deep drawing, 111, 308
- deformation, 4
 gradient, 4
 rate of, 4, 6
- deformation heating, 179–85
- degrees of freedom, 44, 65, 287
 local, 44
- Delauney, 342
- Delauney method, 355
- Delauney tessellation, 343
- Delauney triangulation, 25, 344
- Demau, Y., 363
- density scaling, 109
- deviatoric stress tensor, 10, 110
- diagonal matrix, 108
- dichotomic meshing, 342
- diffuse necking, 198
- dilatation, 9, 170, 172
- direct node projection, 304
- direct solvers, 287
- discretization, 21
- discretize, 24
- displacement, 103
- displacement formulation, 127
- displacement vector, 4
- divergence operator, 122
- DNP, 307, 313, 332
- draw-in boundary condition
 three dimensions, 321–2
 two dimensions, 320
- drawing, 225
- ductility
 inertial effect on, 188–92
 tensile, 188–92
- Dupont scheme, 95, 173
- DYNA 3-D, 329
- dynamic, 287
- dynamic explicit, 288–9
- dynamic processes, 105
- E**
- effective strain, Hill, 12
- effective stress, 10
- effusivity coefficients, 217
- Eggert, G. M., 133
- Einstein's summation convention, 2
- elasticity
 elastic constant tensor, 8
 elastic rod, 67

- elastic rod solution, 38–9
- elastic-plastic, 290
- elastic-plastic analysis, 290
- elastoplastic, 8, 103, 110
- elastoplasticity, 14, 167–70
- elastoviscoplasticity, 15, 167–70
- electrochemical etching, 193
- elementary heat equations, 153–7
- elements, 24
 - axisymmetric, 84–6
 - bubble, 81
 - Chapter 4, 77–102
 - eight-node trilinear, 88
 - element domains, 24
 - element node array, 24, 27
 - element stiffness matrix, 41
 - element subdomain, 27
 - four-node quadrilateral, 82–3
 - four-node tetrahedron, 86
 - isoparametric, 47
 - line, 24
 - lumping, 98
 - membrane, 77, 88
 - membrane triangular, 292–6
 - one-dimensional, 24
 - one-dimensional isoparametric, 48
 - plane-strain line, 291–2
 - quadratic nine-node quadrilateral, 83, 84f
 - SHEET-3, 291–6
 - SHEET-5, 291–6
 - shell elements, 289–90
 - six-node quadratic triangular, 80
 - ten-node quadratic tetrahedral, 87
 - thin-shell, 91
 - three-dimensional mini, 87
 - three-node triangular, 78
 - triangle, 25
 - two-dimensional, 25
 - two-dimensional mini, 79
- emissivity, 157
- end effects, 186
- energy conjugate variables, 166
- energy conservation, 158–9
 - internal energy, 158
 - kinetic energy, 158
- energy method, 39
- entropy, 160, 161
- equilibrium, static, 7
- equivalent strain, 117
- equivalent stress, 10
- error estimation, 78, 348–52
 - elastic, 348–51
 - local, 353–4
 - viscoplastic, 352
- estimated refinement mesh, 358
- Eulerian description, 118–20, 216
- Eulerian formulation, 103, 118–20, 206
- ever-slipping condition, 307
- exact coupling, 222
- explicit, 287
 - form of the flow rule, 113
 - formulations, 103, 105–7, 108–10, 173
 - integration scheme, 126
- external forces, 297
- external work, 158
- extrinsic inhomogeneity, 199
- extrusion, 205, 223–5, 235
 - axisymmetric, 225, 227f
 - backward, 239–40, 261, 265–6f
 - backward-backward, 240
 - combined, 240
 - forward, 237–9, 260–1, 261–3f
 - forward-backward, 240
- F**
- failure elongation, 190
- Felgeres, L., 235
- finite difference method (FDM), 18, 19
- finite element analysis (FEA)
 - see also* finite element method
 - dynamic explicit, 288–9
 - static explicit, 288
 - static implicit, 287
- finite element formulations
 - explicit, 103, 105–7, 108–10
 - implicit, 103, 105–7
- finite element method (FEM)
 - see also* finite element analysis
 - Chapter 2, 17–46
 - references, 17
 - thermomechanical, 172
 - vs. finite-difference method, 20
 - vs. slab method, 207–8
- finite volume method, 109
- flat rolling, 209f
- flat rolling, definition, 208
- FLD, 198, 199, 200, 201, 203
 - statistical effects, 201–3
- flow chart, 244
- flow formulation, 103, 110, 111, 114–15
- flow theory, 9, 206
- force
 - body, 7
 - dynamic, 7
 - gravity, 7
 - inertial, 7
 - internal, 7
 - static, 7
- forging
 - 2-D finite element results, 243–55
 - 3-axle, 279
 - 3-D, 284–5
 - 3-D complex parts, 278
 - automotive part, 280
 - axisymmetric, 255

370 INDEX

- forging (*cont.*)
 Cardan joint, 280, 281f
 Chapter 10, 233–85
 closed-die, 233
 cold, 233, 284–5
 discrete formulation, 282
 elastoplastic, 280–5
 elastoviscoplastic, 280–5
 free, 233
 gear, 280, 281f
 hot, 233
 limitations, 233–4
 of a complex part, 251, 264–70
 open-die, 233
 plane-strain, 254, 255
 warm, 233
 formability test, 177
 forming limit curve, 193
 forming limit diagram, 193, 198–203
 forming of a bolt, 270–2f
 formulation
 dynamic explicit, 288–9
 mesh-normal, 297–302
 SHEET-3, 302–3
 SHEET-S, 302–3
 static explicit, 288
 static implicit, 287
 Fortin, A., 243
 Fortin, M., 243
 four-node quadrilateral element, 142
 Fourment, L., 132
 fractional norm, 317
 fracture, 198
 free energy, 161
 free forging, 233
 free mesh, 202
 free node, 304
 free surface, 118
 friction, 15, 138–40, 297, 304–7
 coefficient, 15, 331
 Coulomb (Amonton), 15
 force, 15
 Norton-type, 140
 regularization, 306
 sticking, 15
 stress, 16
 temperature dependence, 171
 Tresca (sticking), 16
 friction coefficient, 15, 331
 best-fit, 332
 front tension, 225
 functional
 mixed problem, 122
 Norton-Hoff, 13
 functionals
 elastoplastic, 8
 isotropic elastic, 9
 rigid plastic, 8
 viscoplastic, 8
 functions
 ever-slipping condition, 307
 quadratic one-dimensional shape, 83
G
 Galerkin approach, 120
 Galerkin formulation, 69, 217
 Galerkin method, 66, 67, 69, 95, 121
 Galerkin-like, 214
 Gaussian
 Elimination, 70
 integration scheme, 55, 83
 method, 58, 349
 one-point integration formula, 69
 generalized Delaunay tessellation method, 342
 geometric defects, 187, 189
 Germain, Y., 292, 302, 319
 Ghosh, S., 188
 global displacement vector, 104
 global least-squares smoothing, 350
 global numbering, 24
 global shape functions, 32–3, 36
 global stiffness matrix, 40, 302
 Goodwin, G. M., 198
 gradient operator, 122
 grain orientation, 201
 Gratacos, P., 205
 gravitational force, 8
 Green's deformation tensor, 293
 Green's theorem, 95
H
 Hadj, M. El, 363
 half-bandwidth, 57
 Hallquist, J.-O., 105
 hardening, integration of, 77
 Hartley, P., 240
 heat
 boundary conditions, 157
 conduction law, 154–5
 definition, 153
 steady state, 157
 heat capacity, 94, 95
 heat capacity matrix, 122
 lumped, 97
 heat conductivity matrix, 95
 heat equation
 boundary conditions, 172
 dilatation coupling, 170
 elasto-plastic coupling, 171
 for plastic or viscoplastic materials, 169–70
 plastic coupling, 171
 viscoplastic coupling, 171
 heat flux, 18, 95, 153def, 159
 heat flux condition, 275
 heat source, 94

- Hecker, S. S., 193
 Heege, A., 132
 hemispherical punch stretching, 330, 331
 high-strain rate, 105
 Hill, 199
 1948 planar anisotropic yield function, 335
 1948 theory, 327
 1979 theory, 327
 1979 yield function, 336
 anisotropy parameter, 332
 M value, 194
 new parameter, 331
 new yield theory, 296, 316
 nonquadratic theory, 197
 old theory, 195, 327
 quadratic yield function, 196
 Hill, R., 11, 198, 235
 Hogge, M. A., 95
 Holloman, 185
 Hollomon hardening law, 316, 335
 hood inner panel, section analysis, 322–4
 Hooke's law, 8, 9, 92, 112, 165, 319, 348
 Hosford yield function, 296, 316
 hot forging, definition, 233
 hot rolling, definition, 208
 finite element solution, 208
 slab solution, 208
 hourglassing, 290
 Hu, X., 188
 Huang, G. C., 352
 hydrostatic pressure, 230f
- I**
- impenetrability, 304
 implicit, 287
 formulations, 103, 105–7
 integration scheme, 126
 scheme, 113
 in-plane stretching test, 177
 in-plane tension, 286
 incompressibility, 79, 132, 141–50
 Lagrange multiplier method, 141
 Lagrange multiplier with mini-element, 142–3
 mixed method, 124–5
 non-steady state, 147–50
 nonstationary processes, 147–50
 penalty method, 144–7
 steady state, 141
 incremental formulation, 111–16
 indentation, 249
 of a square block, 253
 index, 2
 dummy, 2
 free, 2
 inertial forces, 107, 288
 initial defect, 199
 instability, 198
 integral form, 29
 integration
 exact, 53
 explicit schemes, 126
 Gaussian method, 53
 hardening law, 77
 implicit schemes, 126
 numerical, triangular elements, 81
 points, 55
 scheme, 115
 trapezoidal schemes, 126
 weighting factors, 53
 internal energy, 158, 161
 internal node, 24
 internal state variables, 163–4
 internal work, 7, 158
 intrinsic inhomogeneity, 199
 invariance property, 179
 invariant, 10
 inverse, 52
 isoparametric elements, 47–52
 reference element, 55
 two-noded, 68
 isothermal, 184, 187
 isotropic hardening, 10
 isotropic material, 8
 iteration number, 313
 iterative solvers, 288
- J**
- Jacobian, 5, 347
 matrix, 5, 52
 transformation, 5
 Jauman derivative, 111, 170
 Jauman stress rate, 14
 Jones, R. E., 132
- K**
- Keeler, S. P., 198, 200
 Keeler-Goodwin diagram, 198
 Keum, Y. T., 118, 297, 299, 322
 Kim, J. H., 291
 Kim, Y. H., 118, 181, 183, 184
 kinematic energy, 105
 kinetic energy, 105, 158
 Knibloe, J. R., 330
 Kobayashi, S., 291
 Koistinen, D. P., 291
 Kronecker delta, 2, 90
 Kronecker symbol, 165
 Kuczinski, K., 198, 199
- L**
- Lagrange multiplier, 132, 138, 139, 141–3,
 305
 Lagrangian formulation, 4, 103, 116–18
 updated, 205

372 INDEX

- Lagrangian method, 117
 total, 117
 updated, 117
 Lamé coefficients, 8, 165
 Lamé elastic parameters, 171
 Laplacian, 157
 large strain, 103
 Lavarenne, B., 235
 LDH Test, 325
 Lee, J. K., 299, 329
 limit strains, 202
 Limiting Dome Height Test, 325
 Lin, M. R., 180, 181, 182, 183, 184
 line search, 63, 317
 linear finite-element systems, 56
 linear systems
 banded, 58
 Liszka, T., 350
 local coordinates, 47
 local error estimation, 353–4
 local numbering, 24, 28
 local refinement factor, 354–5
 local shape function, 29
 local space, 47
 local stiffness matrix, 41
 local tool surface (lts), 312
 localized heating, 200
 localized necking, 198, 199
 locking, 92
 loose metal, 337
 loss of contact, 249
 lumped mass matrix, 95, 108, 288
 lumping, 108
- M**
- m value, 199
 M-K analysis, 199, 203
 M-K method, 200
 M-K model, 198
 MacCauley bracket, 137
 Makinouchi, A., 333
 Marciniak and Kuczinski (M-K), 199
 Marciniak, Z., 198, 199
 mass matrix, 106, 108
 mass multiplication, 289
 mass scaling, 109
 material, isotropic, 8
 material behavior
 strain-rate sensitivity, 185, 186
 work-hardening, 185
 material coordinates, 89
 material density, 94
 material derivative, 94, 118
 material integration schemes, 125–8
 material reference system, 90
 matrix, 2
 banded, 42
 bandwidth, 42
 definition, 2
 determinant, 2, 3
 displacement gradient, 5
 element stiffness, 41
 heat capacity, 122
 identity, 2
 Jacobian, 5, 52
 local stiffness, 41
 multiplication, 2
 stiffness, 41
 trace, 2
 transpose, 2
 mechanical energy, 39
 membrane, 90
 membrane elements, 289
 memory variables, 347
 mesh, 25
 consistent, 25
 mesh normal, 297, 298, 299, 302, 308, 311
 mesh-normal formulation, 297–302
 meshing, 341–8
 metric tensors, 294
 minimal residual method, 361
 minor strain, 199
 mixed methods, 103, 120–5
 functional formulation, 122–4
 Galerkin formulation, 121–2
 incompressibility, 124–5
 incompressible flow, 124
 Mocellin, K., 132
 Monte Carlo method, 201, 203
 multigrid method, 362–5
- N**
- n value, 199
 N-CFS, 337
 N-CFS method, 308, 310–13, 313–14, 316
 Nagtegaal, J. C., 105, 287
 Nakamachi, E., 299, 329, 333
 Narasimhan, K., 200, 202
 neck, 188
 necking, 192
 Newton, 7
 Newton method, 315
 Newton's law of motion, 7, 288
 Newton-Raphson, 210, 212, 287, 304, 315, 360, 361
 Newton-Raphson iteration, 73–4
 Newton-Raphson method, 72, 114, 173, 182, 244, 283
 Newtonian behavior, 142
 Newtonian flow, 143
 nodal acceleration, 106
 nodal approach, 132
 nodal coordinates, 28
 nodal displacement vector, 104
 node-by-node calculation, 288
 nodes, 19, 24

nonlinear elastic rod, 72
 nonlinear elastic theory, 317
 nonlinear finite-element equations, 72
 normal anisotropy, 12
 normality, Hill, 12
 normality condition, 10
 normalized material density, 191
 Norton viscoplastic potential, 168
 Norton-Hoff, 127, 145
 constitutive equation, 13
 functional, 13
 viscoplastic, 171
 notch, 199
 numerical integration, 52–6
 NUMISHEET '93, 335, 336, 337

O

objectivity, 14
 Ohio State University formability test, 324,
 325, 326
 Onate, E., 333
 one-point Gaussian integration formula, 69
 open-die forging, 233
 operator
 divergence operator, 122
 gradient operator, 122
 Orkisz method, 350
 Orkisz, J., 350
 orthogonal machining, 356, 358, 359
 Osman, F. H., 240
 OSU benchmark test, 329
 Owen, D. R. J., 133

P

Pantuso, D., 133
 Papadopoulos, P., 132
 parallel computing, 362
 partial differential equation, 29
 Passman, R., 287
 penalty approach, 289
 penalty coefficient, 146
 penalty formulation, 132
 permutation operator, 2
 Perzyna, 15
 Perzyna, P., 169
 Petrov Galerkin method, 217
 piecewise linear interpolation, 21
 Pillinger, L., 240
 plane strain, 194–7, 198, 330
 plane-strain compression test, 235
 plane-strain forging, 254, 255
 plane-strain line element, 291–2
 plane-strain tension tests, 256–9f
 plane-strain test, 177, 192–7
 plane-strain upsetting, 246
 plastic or viscoplastic materials
 heat equation for, 169–70

plasticity

anisotropy parameter, 11
 associated flow, 10
 convexity, 10
 flow theory, 9
 Hill, 11
 isotropic hardening, 10
 normal anisotropy, 12
 normality, 10
 orthotropic symmetry parameter, 11
 time independent, 10
 viscoplasticity, 10
 von Mises, 10
 yield function, 10
 Poisson coefficient, 8
 polar decomposition, 7
 polynomials, 27
 positions
 blank-holder, 320
 drawbead, 320
 predictor-corrector, 288
 pressure, hydrostatic, 4

Q

quadratic interpolation, 29
 quadratic yield function, 11
 quasi-elastic unloading, 319
 quasi-static equilibrium, 288
 quasi-static loading, 286
 quasi-static problems, 105

R

Raghavan, K. S., 182, 187
 rate formulation, 111
 rate sensitivity index, 171
 Rebelo, N., 287
 recrystallization, 219
 reduced integration, 92, 278
 reference element, 55–6
 cube (2-D), 55
 square (1-D), 55
 tetrahedron (3-D), 55
 reference space, 47
 regularization, 110
 friction, 306
 regularized Tresca law, 140
 relative error indicator, 350
 remeshing, 78, 283–4, 341–8
 adaptive, 352, 355–6
 automatic, 342
 residual force, 317
 residual stresses, 111
 residual vector, computation of, 72–4
 right stretch tensor, 7
 rigid plasticity, unloading problem, 319–20
 rigid plastic, 110, 290–1
 rigid-plastic analysis, 290

374 INDEX

- rigid-plastic approach, 111
- rigid-plastic materials, 103
- rigid viscoplastic, 110, 291
- rolling flow formulation, 210
- rotation, rigid body, 6
- rotational operator, 7

- S

- Sajewski, V. F., 194
- Salencon, J., 235
- Samuelsson, A., 206
- Saran, M. J., 133, 286, 297, 307, 322
- Saunders, F. I., 324
- Scaling
 - density, 109
 - mass, 109
 - velocity, 109
- Schweizerhof, K., 105
- section analysis of hood inner panel, 322–4
- Sekhon, G. S., 357
- shape functions, 27, 28, 104
 - global, 27, 39
 - linear, 33–7
 - local, 27, 29
 - piecewise linear, 39
 - quadratic, 29
- shape rolling, 209def, 223
- sheet forming, Chapter 11, 285–340
- sheet metal formability tests, Chapter 8, 177–204
- sheet metal forming, 177
- sheet rolling, 111, 206, 209f, 220
- sheet tensile tests, 184f, 187
- SHEET-3, 287, 293, 297, 304, 305, 308, 337
- SHEET-3 elements, 291–6
- SHEET-S, 287, 297, 304, 305, 308, 314, 331
- SHEET-S elements, 291–6
- shell elements, 289–90
- simulation, 8-R (arbitrary punch), 314
- skyline storage, 360
- slab analysis, 207
- slab method, 206, 207, 241–3
- slab rolling, 209f
- slip, 306
- slip line field method, 234–5
- slipping node, 305
- smoothed fields, 350
- Solberg, J. M., 132
- solid elements, 290
- solution
 - elastic rod, 38–9
 - linear, 56
- solution methods
 - Cholesky decomposition, 60–2
 - conjugate gradient, 361
 - Crout algorithm, 361
 - direct, 361
 - Gaussian, 58
 - iterative, 361
 - minimal residual, 361
 - multigrid, 362–5
 - numerical, 62–3
- speed-up, 289
- springback, 111, 290
- state functions, 161
- state variables, 161
- static, 287
- static equilibrium, 8
- static explicit, 288
- static implicit, 287, 291, 338
- steady state, Chapter 9, 205–32
- steady state, heat capacity, 157
- steady-state flow, 141
- Stefan constant, 157
- stick, 306
- sticking condition, 307
- stiffness matrix, 22, 37–41, 296
 - computation of, 72–4
 - linear, 56
- strain, 5
 - effective, 12
 - infinitesimal, 6
 - large, 5
 - rate, 4, 6
- strain hardening, 178, 219–20, 251
- strain localization, 200
- strain rate, 4, 6
- strain-hardening exponent, 188
- strain-rate sensitivity, 178, 185, 186
- strain-rate sensitivity index, 188, 248
- stress, 2
 - Cauchy, 2
 - decomposition, 4
 - deviatoric, 10
 - deviatoric part, 4
 - effective, 10
 - equivalent, 10
 - hydrostatic, 4
 - invariant, 3
 - principal, 3
 - regularized, 14
 - spherical part, 4
 - symmetric, 2
 - yield, 10
- stress tensor, 90
- stretch ratios, 7
- strip rolling, 223f
- strong coupling, 222
- structured meshing, 341–2
- Sturgess, C., 240
- subdomains, 342
- subincrementation, 63, 128
- subtetrahedrals, 278
- surface contact conditions, 289

T

tangent vector, 306
 tangential unit vectors, 306
 tapers, 188
 Taylor expansion, 19, 63, 219, 350
 Taylor, L. M., 105, 287
 Taylor, R. L., 133
 ten-node tetrahedron, 278
 tensile ductility, 187, 189
 tensile elongation, 184f
 tensile specimen geometry, 182
 tensile test, 177–92
 effect of inertia, 188–92
 tension test, 259f
 finite element analysis, 255–60
 tensor, 2
 Cauchy deformation, 5
 compliance, 8
 definition, 2
 deformation, 5
 elastic, 8
 large strain, 5
 raised to a power, 7
 rate of deformation, 4, 6
 small strain, 6
 spatial gradient of velocity, 6
 spin, 6
 strain rate, 6
 velocity gradient, 6
 tests
 formability, 177
 in-plane stretching, 177
 plane-strain, 177, 192–7
 plane-strain tension, 194–7
 sheet metal, 177, Chapter 8
 sheet metal formability, 177, Chapter 8
 tensile, 177–92
 tetrahedral elements, 278
 thermal conductivity, 18, 94, 155
 thermal coupling, 118, 216
 part, 275–7
 tools, 275–7
 thermal gradients, 187, 189
 thermal localization, 273
 thermal problems
 convection form, 64
 Galerkin formulation, 94–5
 radiation, 64
 stationary heat equation, 64
 thermodynamics, 158–64
 first law, 158–9, 180
 second law, 159–61
 thermoelasticity, 164–6
 thermomechanical coupling, 170–3,
 270–3
 finite element method, 172
 Thompson, E., 206
 Thompson, E. G., 206

time derivative, 118
 temperature, 172
 time integration, 95, 103, 115
 tool normal, 297, 302
 total elongation, 186
 tractions, 3
 trajectories of material points, 119
 trapezoidal rule, 115
 Tresca friction law, 16, 140, 226, 237, 242
 trial solution, 287, 288, 317
 triangulation, 25, 36, 343
 Delauney, 25
 Tsay, C. S., 105
 tube rolling, 216f
 turbine blade, 241
 two-noded isoparametric elements, 68

U

UBET, 240–1
 uniaxial tension, 198
 unilateral contact, 304
 update, 317
 updated Lagrangian method, 287, 293, 346
 upper bound elemental technique, 240–1
 upper bound method, 236
 upsetting, 236
 of a rectangular block, 248–9

V

variational principles, 8, 22
 VDI benchmark test, 332, 333
 vector, 1
 Cartesian, 1
 components, 1
 definition, 1
 displacement, 4
 global displacement, 104
 nodal displacement, 104
 orthogonal, 1
 unit, 1
 vectors
 convected base, 294
 covariant base, 294
 velocity, 4, 103
 material, 4
 velocity formulation, 115–16
 velocity scaling, 109
 virtual displacement field, 7
 virtual work principle, 114, 139, 172
 Galerkin method, 67
 viscoplastic, 8, 13
 viscoplastic approach, 111
 viscoplastic consistency, 171
 viscoplastic friction, 212
 viscoplastic potential law, 14
 Voce hardening law, 316
 volume conservation, 148

376 INDEX

von Mises, 242
von Mises criterion, 110
von Mises flow, 11
von Mises yield function, 10, 185

W

Wagoner, R. H., 1, 22, 118, 124, 133, 139,
141, 158, 168, 177, 179, 180, 181,
182, 185, 187, 188, 192, 194, 197,
200, 202, 210, 234, 286, 292, 293,
295, 297, 299, 302, 307, 319, 322,
324, 329, 330, 333, 348
Wang, C.-T., 297, 322
Wang, N. M., 192, 194, 291
Wang, S. P., 109
warm forging, 233
weak coupling, 222
weak sense, 117
weighting factor, 346
Wertheimer, T. B., 109
wire drawing, 226

Wood, R. D., 206, 287
work conjugate, 4
work hardening, 185, 226
work hardening coefficient, 186
Wriggers, P., 133

Y

yield stress, 10
Young modulus, 8
Yu, S., 206

Z

Z-CFS method, 307, 310, 313–14
Zavarise, G., 133
zero extension direction, 199
Zhou, D., 133, 177, 202, 286, 295, 307,
329, 333
Zhu, J. Z., 349, 352
Ziegler, H., 167
Zienkiewicz, O. C., 206, 287, 349, 352