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The goal of this book is to welcome researchers into the community of question-askers $\ 1$

The problem facing new researchers is that research pressures undermine vocations 2 The solution is not RCR training or a series of unconnected lectures and online exercises 4

The solution is a vibrant moral community and a coherent introduction to ethical thinking 7

Research means asking questions and looking for answers 8

Ethics means asking questions and looking for answers about right and wrong, and good and bad $\ 10$

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